### TWO GATE FISH PROTECTION PLAN

Preliminary Construction Submittal (90%)

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### References

- 1. Moffatt & Nichol Drawing 6097-03, "Two Gate Fish Protection Plan," 100% Submittal.
- 2. Glosten Report, "Two Gate Fish Protection: Barge Survey and Suitability Report," 8 June 2009.
- 3. Code of Federal Regulations, Title 46.
- 4. Marine Safety Manual, Volume IV Technical.
- 5. General Hydrostatics Software Suite, Creative Systems, Inc., v. 11.42.

# **Project Summary**

The Two Gate Fish Protection Plan consists of two pairs of butterfly gates to be installed at the Old River and Connection Slough sites of the Sacramento River Delta near Bacon Island. The objective of the gates is to control salinity incursion in the river. The gates are to be mounted on barges that serve both as a foundation and a means of transporting, installing, and removing the gates at the prepared sites. This report and attachments form a preliminary design for the barge and gate foundations. It is anticipated that the next design phase will take place with a selected contractor, at which point the engineering can be refined and details developed.

A preliminary design of a barge and gate foundation was developed for each of the two sites using the specifications and drawings issued by Moffatt & Nichol, Reference 1. The resulting design satisfies the requirements and specifications given. Technical solutions have been found that include the use of existing barges as the supporting structure, with new spud piles and casings to facilitate the placement of the units at the prepared river gravel bed. Removal of the barge/gate structures will be by salvage methods and is not considered in detail in this report. This approach is considered to be the preferred solution given the project schedule and budget constraints. A list of engineering tasks to be included in the next phases of the design is included.

### **Design Criteria**

The following section is a summary of the design basis and the required criteria imposed on the gate design.

# **Objective**

Barge gates:

- 1. Form a system component for controlling salinity incursion.
- 2. Are intended to pass floodwaters during high water events.
- 3. Allow small boat traffic transit during normal conditions.

The expected life span of the barge performing these objectives is 5 years.

# Site Restrictions / Geometric Constraints

- 1. Length is not restricted, within reason.
- 2. Breadth is nominally 50', but will be controlled by the barge floating stability, barge grounded stability, and gate foundation geometry.
- 3. Barge depth is not restricted, but per Reference 1, the barge deck for the Connection Slough location is fixed at EL -13.00' and EL -19.17 for the Old River location. The sill and seal bar will be higher as defined in Reference 1.

### Loads

The gate structure reaction loads into the barge for both sites are taken from Reference 1.

Loads into the barge from the gate via the HDPE track are estimated to be 15 kips, as provided by Dr. Michel Benoit of Moffat & Nichol on May 27, 2009, via email.

The water levels, per References 1 will have a maximum water differential of 3.5 ft (EL +6.6' and EL 3.1') between the upstream and downstream sides of the structure.

The differential heads used in the calculations for sizing the internal structure will be based on the actual values found using hydrostatics modeling.

### Allowables

### Structure

Local barge structure will be evaluated using ABS Rules for Building and Classing Steel Vessels for Service on Rivers and Intracoastal Waterways, 2007.

Longitudinal strength will be compared to the ABS maximum combined hull stress of 11.33 LT/in^2, as taken from ABS Rules for Building and Classing Steel Vessels.

For first principle calculations, the Allowable Stress Design (AISC) method will be used with the design loads.

### Stability

Transport stability will be evaluated using both righting energy and wind heel calculations, as per the following CFRs:

- 1. Righting Energy 46 CFR 174.015, modified for inland vessels per Marine Safety Manual Vol IV 6.E.20.k.
- 2. Wind Heel 46 CFR 170.170, Weather criteria for vessels operating on protected waters.

Submerging and raising stability will be evaluated for 3" of positive metacentric height (GM) over a range of 6 degrees of heel at each step.

# **Operations**

The following discrete operations will be planned for and engineered to support:

- Transport.
- Installation ballasting, positioning, driving pile, lowering on jacks and locking in position with clamps on spud piles. Required submerging and raising times have not been defined; however, there will be hang points identified in the operating procedure, at which ballasting can cease for an extended time.
- Flood (high water) open and closing of gates (cycles per year and open/close times per M&N).
- Small Boat Transit open and closing of gates (cycles per year and open/close times per M&N). Water depth and clear opening per References 1.

# **Design Overview**

The Old River gate and Connection Slough gate barges are to be constructed by modifying existing barges *Ignacio* and *Denise* with spud piles held in casings at each corner of the barge. A report on the evaluation and selection of the barges is provided in Reference 2.

The spud piles serve several purposes, as they provide:

- Mechanical means of lowering the barge to the river bottom.
- Rigid mooring of the barge during placement.
- Additional restraint to resist overturning.

The gates and superstructure will be placed on top of the barge and will be tied into specially-designed gate foundations that will be built inside the barge hulls.

The gate barges will be installed on site by lowering them using strand jacks supported by spud piles. A concept design of the spud piles and jacking head was developed by Mike Huggins of PND engineers and can be found in Attachment C.

Once on the river bottom the barge will be anchored in place by installing locking collars against the deck around the spud piles. The complete details of the placement procedure, weight, and stability for the Old River gate and the Connection Slough gate are included in Attachment A1 and B1, respectively.

Drawings showing the details of the Old River gate design and barge modifications are provided in Attachment A2. Drawings showing the details of the Connection Slough gate design and barge modifications are provided in Attachment B2.

# **Required Engineering in the Next Phase**

There are several items that should be addressed in future development of the gate and barge design. None of these future considerations, however, jeopardize the suitability and acceptability of the preliminary design.

The spud pile design results from PND need to be incorporated into the package. Late in the design the size of the spud piles was refined and decreased to 36" diameter X 1/2" wall X 140'

total length, ASTM Grade 252 (42 ksi yield), and a jacking head utilizing two strand jacks per spud pile was proposed. Other items related to the spud pile design are:

- Review the design of the jacking wells at each corner of the barge and resize.
- Padeyes at each of the jacking wells will need to be reduced from 4 per well to 2 per well and resized.
- Further development of the jacking head frame will be required based on the selected jacking system.
- The locking collar has not been designed.

Design changes for the gate locking mechanisms need to be finalized and incorporated into the package.

- Review the single hydraulically operated locking pin concept and incorporate details.
- Review the failure mode of locking mechanism to ensure proper gate function in the event of power failure.
- Review the hydraulic system to ensure proper sizing of HPU

Detail structural calculations, including Finite Element Analysis, are recommended for the foundations for the gate pivot post, side post, and end post.

Review the end wall height on the barges in light of excavated bed height tolerances. Our design uses the end wall heights shown in the Moffat & Nichol 100% package. It should be confirmed that the top of the end wall will be higher than the sheet pile wall at the grading tolerances deepest extent.

The interfaces between the gates and the barge were generally considered but were not fully detailed in the preliminary design. In the next phase, these details will need to be developed. Some of the details of interest are whether connections are watertight, the access into gate structure such as the pillars and pivots, and the bracket and weld design for structural connections.

The site preparation and gate installation sequence will be very important for the placement procedure. It is our recommendation and assumption that the barge gate will be installed before the sheet pile. If this is not the case, detailed consideration must be given to the placement procedure to ensure it can be accomplished safely and effectively without disturbing the prepared site.

### **Attachments**

### A. Old River Gate

- A1. Glosten Report, "Placement Operation & Stability: Old River, Preliminary Construction Submittal (90%)." Rev P2
- A2. Glosten Drawings

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09041-01-02, Old River Gate (Barge Ignacio) General Arrangement, Rev. P2.
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09041-02-02, Barge Ignacio Modifications, Rev. P2.

09041-03-02, End Wall Structure, Rev. P2.

09041-04-02, Old River Gate Foundation, Rev. P2.

09041-05-02, Below Deck Hydraulic and Electrical Conduit, Rev. P2.

# **B.** Connection Slough Gate

- B1. Glosten Report, "Placement Operation & Stability: Connection Slough Preliminary Construction Submittal (90%)," Rev. P2.
- B2. Glosten Drawings

09041-01-01, Connection Slough Gate (Barge Ignacio) General Arrangement, Rev. P2.

09041-02-01, Barge Denise Modifications, Rev. P2.

09041-03-01, End Wall Structure, Rev. P2.

09041-04-01, Connection Slough Gate Foundation, Rev. P2.

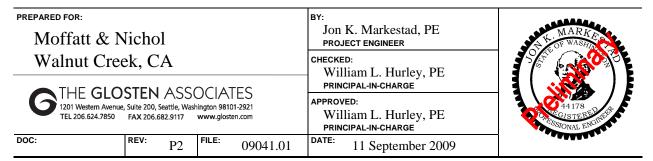
09041-05-01, Below Deck Hydraulic and Electrical Conduit, Rev. P2.

# C. Spud Pile and Jacking Head Concept



### TWO GATE FISH PROTECTION PLAN

Placement Operation & Stability: Old River Gate Preliminary Construction Submittal (90%)



### References

- 1. Glosten Drawing 09041-01-02, Old River Gate (Barge Ignacio): General Arrangement.
- 2. Code of Federal Regulations, Title 46.
- 3. Marine Safety Manual, Volume IV Technical.
- 4. General Hydrostatics Software Suite, Creative Systems, Inc., v. 11.42.
- 5. Two Gate Fish Protection Plan, specification document.

# **Summary**

This document describes the placement procedure of the Old River gate and summarizes the weight estimate, stability analysis, and longitudinal strength analysis of the barge during all phases of placement operations. Also evaluated are the spud pile vertical loading and overturning moments that the spud pile securing system will be required to withstand.

The stability was evaluated for both the transit condition and placement. The barge meets the stability requirements in all transit and placement operations.

The stresses developed in the hull during the placement procedure described below are below the allowable stress of 25.38 ksi.

Spud piles should be designed to overcome a maximum 500 kip downward force during placement, and a 120 kip upward force during gate operation.

### Old River Gate Design

The Old River gate is comprised of the barge *Ignacio*, with a butterfly gate system mounted above deck as shown in Reference 1. The barge will be held in location using 4 spud piles driven into the river bottom. Lowering and raising of the barge will be accomplished using cable or chain jacks utilizing the spud piles as bases for the lifting system. Once the barge is on the bottom of the river, the barge/gate will be held in place and will resist uplift from overturning moments by locking collars attached to the spud piles.

The barge hull is divided into 14 tanks; 7 port and 7 starboard. The hull tanks are designated Tank 1P&S at the bow, through 7 P&S at the stern. See Figure 1, below.

No ballasting system will be installed on the barge. All ballasting and deballasting will be done using portable pumps through new salvage fittings and manholes on the main deck.

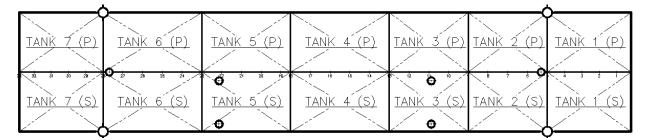


Figure 1. Tank arrangement plan

### **Placement Procedure**

The assembled gate and barge will be towed to location in the Transit Condition, with all tanks dry and tight except Tanks 4 and 5 port that will be used to level the barge.

# **Lowering Procedure**

- 1. With the barge onsite and temporarily secured in location, and with level trim and heel, the spuds will be lowered so they are resting on the river bottom.
- 2. With the spuds holding the barge in place, the spuds can be driven in plumb to the depth required. At this stage it is safe to suspend lowering operations for an extended period of time.
- 3. Once the spuds are driven in place, Tanks 2 and 6 port and starboard should be filled with ballast until all air is displaced from the tanks. Tanks 3, 4, and 5 port and starboard can simultaneously be filled to roughly 80% capacity. Tank loading can be adjusted slightly to maintain level submergence of barge. Once loaded to this stage, the barge should be floating roughly level with 6" of freeboard. All manholes should be secured with salvage fittings open.
- 4. The jacking system should be attached from the spud piles to the barge. Wire length should be adjusted such that, when taut, the barge deck edge will remain 1" above the water.
- 5. Tanks 1 and 7 port and starboard should be filled to roughly 80% capacity. During the filling of these tanks, the jacking system should start to take load and the barge should be hanging from the jacking system, with the deck roughly 1" above water by the end of this stage.
- 6. Tanks 2, 3, 4, and 5 port and starboard should be pressed until all air is displaced from the tanks. All tanks should then have salvage plugs sealed, except at the ends of the barge for Tanks 1 and 7 port and starboard.
- 7. The barge should be lowered so that the deck is 2' below the water.
- 8. Tanks 1 and 7 port and starboard should be pressed until all air is displaced from the tanks. Install the salvage plugs for Tanks 1 and 7 port and starboard. All tanks should be pressed full, with hatches and salvage plugs installed by the end of this stage.

- 9. The barge can now be lowered onto the river bottom.
- 10. Once the barge is firmly on the bottom and the jacking system is slack, a diver should install the locking mechanisms on all 4 of the spud piles, making sure to fit them snugly against the jacking well structure.
- 11. The barge/gate structure is now installed in the river, and locking fill can be applied around the barge.

**Table 1. Condition summary** 

		Н	ull Tan	k Loa	ds			Draft	J	Jacking pile Loads				
	(%)						(ft)	Fwd S	Fwd P	AFT S	Aft P			
Stage									(kip)	(kip)	(kip)	(kip)		
	1P/S	2P/S	3P/S	4P/S	5P/S	6P/S	7P/S							
1	0	0	0	var	var	0	0	4.2	-	-	-	-		
3	0	100	80	var	100	100	0	12.2	-	-	-	-		
5	80	100	80	var	100	100	80	12.7	228	278	228	278		
6	80	100	100	100	100	100	80	12.7	475	455	417	397		
7	80	100	100	100	100	100	80	15.0	410	351	388	330		
8	100	100	100	100	100	100	100	15.0	482	425	474	416		
9	100	100	100	100	100	100	100	20.0	454	404	441	390		
9a	100	100	100	100	100	100	100	30.0	390	357	367	334		
10	100	100	100	100	100	100	100	32.0	-	-	-	-		

# **Refloating Procedure**

The refloating procedure was not developed for this report. It is expected that the jacking system could be used to raise the barge/gate structure to the water surface, where portable pumps can be used to dewater the barge to its transit condition.

# **Weight Estimate**

A weight for each of the components of the barge/gate structure was estimated, along with its LCG, TCG, and VCG. The table below summarizes the results of the calculations.

**Table 2. Weight Summary** 

Item	Weight (With Margins)	LCG	TCG	VCG	
	Kip	ft from Bow	ft +Stbd	ft ABL	
Barge Hull	1157.02	124.00	0.00	7.65	
Gates	478.30	124.00	2.39	27.52	
Miscellaneous gate system	232.28	120.66	7.07	25.91	
End Walls	50.16	128.75	0.00	18.85	
Jacking Wells	42.95	128.75	0.00	6.36	
Total	1960.70	123.83	1.42	14.92	

### **Stability**

The stability was evaluated for both the transit condition and the placement conditions. In the transit condition, the barge is shown to comply with the recommendations of the *Marine Safety* 

*Manual, Volume IV – Technical, 6.E.5.b.* During the placement operations, the barge is shown to maintain a GM greater than 3 inches (0.25 feet) and maintain roll stability to at least 6 degrees.

### Calculations

Stability calculations were performed using Creative Systems' General Hydrostatics program. The geometry model was created based on the vessel geometry per Reference 1. Weights were placed as distributed weights, according to their location per Reference 1.

Calculations are performed using fresh water with a specific gravity of 1.0. As the actual specific gravity of the river is unknown, between 1.0 and 1.025, the lighter density was chosen for conservatism.

Basic stability calculations, including an evaluation of GM and righting arms, were performed. True free surface effects of any slack tanks were included. The results of the calculations can be seen in Appendix A.

Required GM for the weather criterion was evaluated using the sail area of the gates when closed. Calculations can be found in Appendix C.

### **Transit Condition**

In the transit condition, the barge is shown to comply with the recommendations of the *Marine Safety Manual, Volume IV – Technical, 6.E.5.b.* 

Pertinent areas read as follows:

6.E.5.b. Intact And Damage Stability Criteria By Barge Type.

(1) All Barges: Weather Criterion And Righting Energy. The weather criterion in 46 CFR 170, Subpart E applies to barges, except as specified in 46 CFR 170.160. Inland tank barges inspected under Subchapter D do not have specific stability requirements but may be loaded beyond safe limits when they do not have centerline bulkheads in way of cargo. The OCMI should be so notified in such cases. Due to their large B/D ratio and high draft to depth ratio, most inland barges cannot be evaluated considering GM alone, in which case righting energy calculations are appropriate. As stated in 46 CFR 170.170(d), additional calculations must be submitted for barges. Except as provided in subparagraphs 6.E.5.b.(2), (3), and (4) below, the calculations normally required are those contained in 46 CFR 174.015. Suitable route alternatives to 46 CFR 174.015 include reducing the required 15 foot-degrees to 5 foot-degrees for service on protected waters and to 10 foot-degrees for service on those lakes, bays, and sounds which the OCMI considers to be partially-protected.

Pertinent areas of 46 CFR 170 Subpart E - Weather Criteria read as follows:

§170.170 Calculations Required

(a) Each vessel must be shown by design calculations to have a metacentric height (GM) that is equal to or greater than the following in each condition of loading and operation:

$$GM \ge \frac{PAH}{W\tan(T)}$$

(b) The criterion specified in this section is generally limited in application to flush deck, mechanically powered vessels of ordinary proportions and form that carry cargo below the main deck. On other types of vessels, the Commanding Officer, marine Safety Center requires calculations in addition to those in paragraph (a) of this section. On a mechanically powered vessel under 328 feet in length, other than a tugboat or a towboat, the requirements in §170.173 are applied.

Pertinent areas of 46 CFR 174 Subpart B - Special Rules Pertaining to Deck Cargo Barges read as follows:

### *§ 174.015 Intact Stability*

- (a) Except as provided in §174.020, in each condition of loading and operation, each barge must be shown by design calculations to have an area under the righting arm curve up to the angle of maximum righting arm, the downflooding angle, or 40 degrees, whichever angle is smallest, equal to or greater than-
  - (1) 15 foot-degrees (4.57 meter-degrees) for ocean and great lakes winter service; and
  - (2) 10 foot-degrees (3.05 meter-degrees) for lakes, bays, sounds, and great lakes summer service
- (b) For the purpose of this section, downflooding angle means the static angle from the intersection of the vessel's centerline and waterline in calm water to the first opening that does not close watertight automatically. The vessel is fitted with float-type check valves on the ballast tank vents and thus has no downflooding points applicable to this requirement.

As indicated in the *Marine Safety Manual, Volume IV 6.E.5.b.*, the minimum required area under the righting curve for the calculations in 46 CFR § 174.015 for protected water is taken to be 5 foot-degrees.

All tanks were considered dry and tight.

### Results—Transit Condition

The barge in the transit condition has roll stability far in excess of the required minimums. The GM of 39.89 feet far exceeds the 1.08 feet requirement of the Weather Criterion. The righting arm is positive well beyond 40 degrees, and the righting energy at 40 degrees (165 ft-Deg) far exceeds the 5 ft-deg requirement of 46 CFR 174.015 as modified by the Marine Safety Manual, Volume IV – Technical, 6.E.5.b.

# Results—Placement Conditions

Stability of the barge was evaluated at the stage of placement where the jacking system would be attached to the barge. At this stage, the barge is shown to comply with the minimum of 3 inches (0.25 feet) of GM and roll stability, to 6 degrees as required by the specification document (Reference 6).

Stability is not an issue once the jacking system has taken the load of the barge, and the barge is hanging from the wires and restrained by the spuds.

True free surface effects were included for all slack tanks.

# **Longitudinal Strength**

The longitudinal strength of the barge was evaluated for each stage of placement. Stresses were calculated based on a hull girder section modulus of 3268.16 in<sup>3</sup>. The calculated stresses were compared to an allowable stress of 11.33LT/in<sup>2</sup> (25.38 ksi).

The maximum expected stress is 9.97 ksi, corresponding to 39.3% of the allowable stress.

# **Spud Pile Calculations**

The assumed spud pile for this report is a 42" diameter pile, with a 1" wall thickness and an overall length of 120'.

Once the jacking system has been attached to the barge, the spud piles will be required to support the barge/gate structures weight until the barge is lowered to the river bottom. A calculation of the estimated pile loading during barge placement is included in the stability calculations shown in Appendix A. The maximum expected vertical loading of any one spud pile is 482 kip, and a margin is added for a design load of 500 kip during barge/gate placement.

Once the barge is on the river bottom and the gates are closed, a differential water level will develop and impose translational forces and overturning moments on the barge/gate structure. The translational forces will be overcome by the gravel backfill around the barge and by the spuds. By inspection, this shearing force is not expected to be the driving factor in sizing the spud piles. The overturning moments will be resolved by the barge/gate structures' self weight, and two of the spud piles' weight and pullout resistance. Calculations for the estimated overturning force on the piles are shown in Appendix B. The maximum expected uplifting load is 103 kip, and a margin is added for a design uplifting load of 120 kip during gate operations.

# Appendix A Stability Calculations

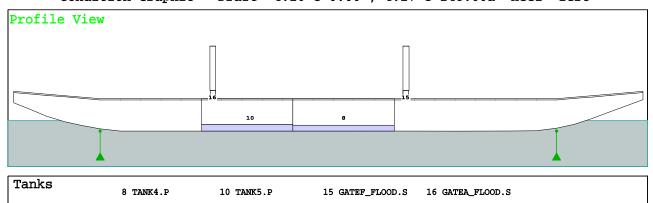
GHS 11.50

### TRANSIT CONDITION WITH MINIMAL HEEL AND TRIM -WEIGHT and DISPLACEMENT STATUS-Baseline draft: 4.161 @ 0.00, 4.166 @ 248.00a Trim: 0.00/248.00, Heel: zero -Part--Weight(KP)-----LCG---TCG----VCG-7.65 1,157.02 124.00a 0.00 Hull 25.08 17.50a 18.85 EndWallF 0.00 EndWallA 25.08 230.50a 0.00 18.85 2.39s 27.52 81.00a GateF 239.15 2.39s 27.52 GateA 239.15 167.00a Misc 232.28 120.66a 7.07s 25.91 Fwd Wells 21.47 34.00a 0.00 6.36 21.47 214.00a 0.00 Aft Wells 6.36 1,960.70 123.60a 1.42s 14.92--Total Fixed $-\!-$ --Load------SpGr--Weight(KP)-----LCG----TCG------VCG--RefHt-118.69 118.00a 11.49p TANK4.P 0.165 1.000 1.26 -2.27TANK5.P 0.190 1.000 123.01 156.00a 11.56p 1.41 -2.58---Total Tanks------> 241.70 137.34a 11.53p 1.34-—Total Weight— 2,202.40 125.11a 0.00 13.43 --Displ(KP)-----LCB--—ТСВ— ---VCB-HULL 1.000 2,202.41 125.12a 0.00 2.27 -4.16GATEF\_FLOOD.S Flooded 1.000 0.00 GATEA\_FLOOD.S Flooded 1.000 0.00 Total Displacement--> 1.000 2,202.41 125.12a 0.00 2.27 Righting Arms: 0.00a 0.00 -Distances in FEET.-

HYDROSTATIC PROPERTIES with FLOODING
Trim: 0.00/248.00, No Heel, VCG = 13.43

```
LCF Displacement Buoyancy-Ctr. Weight/ Moment/
Draft Weight(KP) LCB VCB Inch LCF In trim GML GMT-
4.163 2,202.41 125.12a 2.27 51.45 125.52a 721.39 974.8 39.89
Distances in FEET. Specific Gravity = 1.000. Moment in Ft-KP.—
Trim is per 248.00Ft
Draft is from Baseline. True Free Surface included.
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Condition Graphic - Draft: 4.16 @ 0.00 , 4.17 @ 248.00a Heel: zero



Page 2

-LIM----- $-\!-\!-\!-\!$ Relative angles measured from 0.000  $-\!-\!-\!-$ 

### LONGITUDINAL STRENGTH with FLOODING

LOCATION	WEIGHT	BUOYANCY	SHEAR	SECT.MOD	STRESS
Ft	KP/Ft-	KP/Ft	КР	SqIn-Ft	KP/SqIn-
0.00	0.00		0.0	3,268.2	0.000
0.00	5.38		0.0	3,268.2	0.000
11.25a	5.38		-60.5	3,268.2	0.104
22.50a	5.38	0.00	-121.1	3,268.2	0.417
22.50a	5.38	0.00	-121.1	3,268.2	0.417
25.66a	5.38	2.51	-134.1	3,268.2	0.541
25.66a	6.60	2.51	-134.1	3,268.2	0.541
27.00a	6.60	3.57	-138.9	3,268.2	0.597
32.00a	6.60	6.98	-145.6	3,268.2	0.816
32.00a	11.97	6.98	-145.6	3,268.2	0.816
34.00a	11.97	8.34	-154.2	3,268.2	0.908
35.00a	11.97	8.72	-157.6	3,268.2	0.956
35.00a	11.26	8.72	-157.6	3,268.2	0.956
36.00a	11.26	9.11	-160.0	3,268.2	1.004
36.00a	5.89	9.11	-160.0	3,268.2	1.004
42.00a	5.89	11.40	-133.8	3,268.2	1.276
50.00a	5.89	11.71	-88.4	3,268.2	1.548
58.00a	5.89	11.71	-41.8	3,268.2	1.708
66.00a	5.89	11.71	4.8	3,268.2	1.753
74.00a	5.89	11.71	51.4	3,268.2	1.684
79.00a	5.89	11.72	80.6	3,268.2	1.583
79.00a 79.00a	65.68	11.72	80.6	3,268.2	1.583
82.00a	65.68	11.72	-81.3		1.583
				3,268.2	
83.00a	65.68	11.72	-135.3	3,268.2	1.616
83.00a	5.89	11.72	-135.3	3,268.2	1.616
90.00a	5.89	11.72	-94.5	3,268.2	1.862
98.00a	5.89	11.72	-47.8	3,268.2	2.036
98.00a	8.85	11.72	-47.8	3,268.2	2.036
106.00a	8.85	11.72	-24.9	3,268.2	2.125
114.00a	8.86	11.72	-2.0	3,268.2	2.158
122.00a	8.86	11.72	20.9	3,268.2	2.135
130.00a	8.86	11.72	43.8	3,268.2	2.056
138.00a	8.86	11.72	66.7	3,268.2	1.920
138.00a	9.30	11.72	66.7	3,268.2	1.920
142.00a	9.30	11.72	76.4	3,268.2	1.833
150.00a	9.30	11.72	95.7	3,268.2	1.622
158.00a	9.30	11.72	115.0	3,268.2	1.364
165.00a	9.31	11.72	131.9	3,268.2	1.100
165.00a	69.09	11.72	131.9	3,268.2	1.100
166.00a	69.09	11.72	74.5	3,268.2	1.068
169.00a	69.09	11.72	-97.6	3,268.2	1.079
169.00a	9.31	11.72	-97.6	3,268.2	1.079
174.00a	9.31	11.72	-85.5	3,268.2	1.219
174.00a	5.89	11.72	-85.5	3,268.2	1.219
182.00a	5.89	11.72	-38.8	3,268.2	1.371
		—continued n		5,200.2	

Ft	<b>77</b> D / 17±				STRESS
	KP/Ft-	KP/Ft-	КР	SqIn-Ft-	KP/SqIn-
.90.00a	5.89	11.72	7.8	3,268.2	1.409
.98.00a	5.89	11.72	54.5	3,268.2	1.332
06.00a	5.89	11.72	101.2	3,268.2	1.142
12.00a	5.89	9.76	130.3	3,268.2	0.927
12.00a	11.26	9.75	130.3	3,268.2	0.927
13.00a	11.26	9.43	128.6	3,268.2	0.888
13.00a	11.97	9.43	128.6	3,268.2	0.887
14.00a	11.97	9.10	125.9	3,268.2	0.849
15.66a	11.97	8.15	120.4	3,268.2	0.786
15.66a	10.75	8.15	120.4	3,268.2	0.786
16.00a	10.75	7.96	119.5	3,268.2	0.773
16.00a	5.38	7.96	119.5	3,268.2	0.773
21.00a	5.38	5.11	125.2	3,268.2	0.584
28.00a	5.38	0.52	107.3	3,268.2	0.330
29.36a	5.38	0.00	100.3	3,268.2	0.286
29.36a	5.38		100.3	3,268.2	0.286
38.68a	5.38		50.2	3,268.2	0.072
48.00a	5.38		0.0	3,268.2	-0.000
48.00a	0.00		0.0	3,268.2	
	290.00a 298.00a 206.00a 212.00a 212.00a 213.00a 213.00a 215.66a 215.66a 216.00a 221.00a 229.36a 229.36a 238.68a 248.00a	.98.00a       5.89         .806.00a       5.89         .812.00a       5.89         .812.00a       11.26         .813.00a       11.97         .814.00a       11.97         .815.66a       11.97         .816.00a       10.75         .816.00a       5.38         .821.00a       5.38         .829.36a       5.38         .829.36a       5.38         .838.68a       5.38         .848.00a       5.38	198.00a     5.89     11.72       206.00a     5.89     11.72       212.00a     5.89     9.76       212.00a     11.26     9.75       213.00a     11.26     9.43       213.00a     11.97     9.43       214.00a     11.97     9.10       215.66a     11.97     8.15       215.66a     10.75     8.15       216.00a     5.38     7.96       221.00a     5.38     5.11       228.00a     5.38     0.52       229.36a     5.38     0.00       238.68a     5.38       248.00a     5.38       248.00a     5.38	.98.00a     5.89     11.72     54.5       .806.00a     5.89     11.72     101.2       .812.00a     5.89     9.76     130.3       .813.00a     11.26     9.43     128.6       .813.00a     11.97     9.43     128.6       .814.00a     11.97     9.10     125.9       .815.66a     11.97     8.15     120.4       .815.66a     10.75     8.15     120.4       .816.00a     10.75     7.96     119.5       .821.00a     5.38     7.96     119.5       .821.00a     5.38     5.11     125.2       .828.00a     5.38     0.52     107.3       .829.36a     5.38     0.00     100.3       .838.68a     5.38     50.2       .448.00a     5.38     0.0	198.00a       5.89       11.72       54.5       3,268.2         206.00a       5.89       11.72       101.2       3,268.2         212.00a       5.89       9.76       130.3       3,268.2         212.00a       11.26       9.75       130.3       3,268.2         213.00a       11.26       9.43       128.6       3,268.2         213.00a       11.97       9.43       128.6       3,268.2         214.00a       11.97       9.10       125.9       3,268.2         215.66a       11.97       8.15       120.4       3,268.2         215.66a       10.75       8.15       120.4       3,268.2         216.00a       10.75       7.96       119.5       3,268.2         216.00a       5.38       7.96       119.5       3,268.2         221.00a       5.38       5.11       125.2       3,268.2         229.36a       5.38       0.52       107.3       3,268.2         229.36a       5.38       0.00       100.3       3,268.2         238.68a       5.38       50.2       3,268.2         248.00a       5.38       0.00       3,268.2

Largest Shear: -160.0 KP at 36.00a

Largest Bending Moment: 7,053 KP-Ft at 114.00a (Hogging)

Largest Stress: 2.158 KP/SqIn at 114.00a (Tension)

( 11.1% of 19.380 KP/SqIn limit)

Warning: Stress values may be inaccurate due to lack of correction for hull deflection.

100

50

General Scale

150

200

970

STAGE TO INSTALL JACKING WIRES -WEIGHT and DISPLACEMENT STATUS-Baseline draft: 12.196 @ 0.00, 12.176 @ 248.00a Trim: Fwd 0.02/248.00, Heel: Stbd 0.09 deg. -Weight(KP)----LCG----Part-—TCG— -VCG-1,157.02 124.00a Hull 0.00 7.65 25.08 17.50a 18.85 EndWallF 0.00 EndWallA 25.08 230.50a 0.00 18.85 2.39s 27.52 GateF 239.15 81.00a 239.15 167.00a 2.39s 27.52 GateA Misc 232.28 120.66a 7.07s 25.91 Fwd Wells 21.47 34.00a 0.00 6.36 Aft Wells 21.47 214.00a 0.00 6.36 1,960.70 123.60a 1.42s 14.92--Total Fixed--Weight(KP)-----LCG----TCG---Load--SpGr---VCG--RefHt-567.64 50.17a 11.83s TANK2.S 1.000 1.000 6.46 TANK2.P 1.000 1.000 567.64 50.17a 11.83p 6.46 0.800 1.000 460.37 82.00a 11.90s -10.04TANK3.S 5.15 460.37 82.00a 11.89p TANK3.P 0.800 1.000 5.15 -10.08 359.65 118.00a 11.85s TANK4.S 0.500 1.000 3.31 -6.37 575.47 118.00a 11.89p 5.15 TANK4.P 0.800 1.000 -10.08 TANK5.S 1.000 1.000 647.40 156.00a 11.83s 6.38 647.40 156.00a 11.83p TANK5.P 1.000 1.000 6.38 714.19 193.88a 11.83s TANK6.S 1.000 1.000 6.42 1.000 714.19 193.88a 11.83p TANK6.P 1.000 6.42 5,714.30 126.30a 0.45p -Total Tanks-5.89--Total Weight-7,675.00 125.61a 8.20-0.03s -Displ(KP)-----LCB--—тсв— -VCB-7,675.00 125.61a HULL 1.000 0.03s 6.57 -12.20GATEF\_FLOOD.S Flooded 1.000 0.00 GATEA\_FLOOD.S Flooded 1.000 0.00 Total Displacement--> 1.000 7,675.00 125.61a 0.03s 6.57 0.00 Righting Arms: 0.00

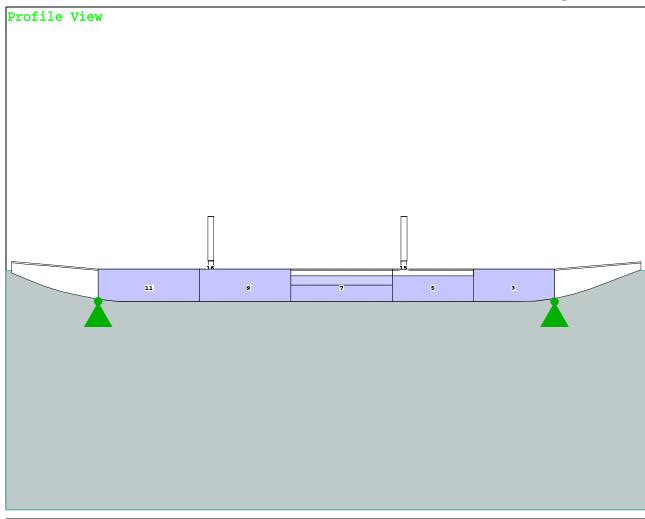
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HYDROSTATIC PROPERTIES with FLOODING
Trim: Fwd 0.02/248.00, Heel: Stbd 0.09 deg., VCG = 8.20

-Distances in FEET.-

r										
	LCF	Displacement	Buoyand	cy-Ctr.	Weight/		Moment/			
1	$-\!\!-\!\!$ Draft $-\!\!\!-$	Weight(KP)-	LCB	VCB	Inch-	LCF-	—In trim−	GML-	GMT	
	12.186	7,675.00	125.61a	6.57	61.78	124.30a	1258.48	488.0	15.60	
-	Distances in FEET. Specific Gravity = 1.000. Moment in Ft-KP.									
	Trim is per 248.00Ft									
	Draft is	from Baselin	ne.			True	Free Surf	ace incl	luded.	

CG - Draft: 12.20 @ 0.00 , 12.18 @ 248.00a Heel: stbd 0.09 deg.



Tanks	7 TANK4.S50% FRESH WATER 12 TANK6.P100% FRESH WATER
3 TANK2.S100% FRESH WATER 4 TANK2.P100% FRESH WATER	8 TANK4.P80% FRESH WATER 15 GATEF_FLOOD.SFlooded 9 TANK5.S100% FRESH WATER 16 GATEA FLOOD.SFlooded
5 TANK3.S80% FRESH WATER 6 TANK3.P80% FRESH WATER	10 TANK5.P100% FRESH WATER 11 TANK6.S100% FRESH WATER

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-LIM----- $-\!-\!-\!-\!-\!$ Relative angles measured from 0.095  $-\!-\!-\!-$ 

LONGITUDINAL STRENGTH with FLOODING -- SUMMARY at Heel = Stbd 0.09 deg.

Largest Shear: -491.1 KP at 214.00a

Largest Bending Moment: -21,289 KP-Ft at 166.00a (Sagging)

Largest Stress: -6.514 KP/SqIn at 166.00a (Compression)

( 33.6% of 19.380 KP/SqIn limit)

GROUNDING points

Origin Depth: 12.196 Trim: Fwd 0.02/248.00 Heel: Stbd 0.09 deg.

-Doint-				
LOTIIC_	—Ground—	-Present $-$	—Maximum—	React(KP)
12.23	12.66	-0.43	0.10	0.00
12.15	12.66	-0.51	0.10	0.00
12.22	12.66	-0.44	0.10	0.00
12.14	12.66	-0.52	0.10	0.00
				0.00-
	12.15 12.22	12.15 12.66 12.22 12.66	12.15 12.66 -0.51 12.22 12.66 -0.44	12.15 12.66 -0.51 0.10 12.22 12.66 -0.44 0.10

 $ldsymbol{ldsymbol{ldsymbol{ldsymbol{ldsymbol{eta}}}}$  Distances in FEET.  $ldsymbol{ldsymbol{eta}}$ 

FILLING TANKS 1P/S and 7P/S AND TENSIONING JACKING WIRES BARGE SUPPORTED BY JACKING WIRES -WEIGHT and DISPLACEMENT STATUS-Baseline draft: 12.671 @ 0.00, 12.675 @ 248.00a Trim: 0.00/248.00, Heel: 0.00 deg. —TCG— -Weight(KP)---LCG----VCG--Part-1,157.02 124.00a 0.00 7.65 Hull EndWallF 25.08 17.50a 0.00 18.85 25.08 230.50a 0.00 18.85 EndWallA GateF 239.15 81.00a 2.39s 27.52 GateA 239.15 167.00a 2.39s 27.52 Misc 232.28 120.66a 7.07s 25.91 Fwd Wells 21.47 34.00a 0.00 6.36 Aft Wells 21.47 214.00a 0.00 6.36 1,960.70 123.60a 1.42s 14.92--Weight(KP)-----LCG-----TCG-----VCG---Load $-\!-$ ---SpGr-----RefHt-295.90 22.52a 11.79s 8.54 0.800 TANK1.S 1.000 -12.46TANK1.P 0.800 1.000 295.90 22.52a 11.79p 8.54 -12.46567.64 50.17a 11.83s TANK2.S 1.000 1.000 6.46 567.64 50.17a 11.83p 6.46 460.37 82.00a 11.90s 5.15 1.000 TANK2.P 1.000 TANK3.S 0.800 1.000 -10.05 TANK3.P 0.800 1.000 460.37 82.00a 11.90p 5.15 -10.05 0.500 1.000 359.65 118.00a 11.83s 3.31 TANK4.S -6.37 0.800 1.000 575.47 118.00a 11.90p 0.800 1.000 1.000 1.000 TANK4.P 5.15 -10.05647.40 156.00a 11.83s TANK5.S 6.38 TANK5.P 1.000 1.000 647.40 156.00a 11.83p 6.38 714.19 193.88a 11.83s 6.42 714.19 193.88a 11.83p 6.42 339.62 226.64a 11.82s 8.17 1.000 1.000 1.000 1.000 TANK6.S TANK6.P 0.800 1.000 TANK7.S -12.26TANK7.P 0.800 1.000 339.62 226.64a 11.82p 8.17 -12.266,985.34 127.27a 0.37p 6.34-—Total Tanks———> —Total Weight——> 8,946.04 126.46a 0.02s 8.22— —Displ(KP)——LCB——TCB——VCB— 7,934.41 125.64a 0.00 6.76 -12.67  $\mathtt{HULL}$ 1.000 GATEF\_FLOOD.S Flooded 1.000 0.00 GATEA\_FLOOD.S Flooded 1.000 0.00 Total Displacement--> 1.000 7,934.41 125.64a 0.00 6.76 React(KP)——LCR——TCR——VCR— 232.54 34.00a 24.00s Fwd Stbd Jack 0.00 -12.67 Fwd Port Jack 222.97 34.00a 24.00p 0.00 -12.67 282.83 214.00a 24.00s Aft Stbd Jack 0.00 -12.67273.26 214.00a 24.00p -12.67 Aft Port Jack 0.00 Total Reaction—> 1,011.60 132.95a 0.45s 0.00 -—Total Buoyancy——> 8,946.01 126.46a 0.05s 6.00 -0.00 0.03s Righting Arms:

HYDROSTATIC PROPERTIES with FLOODING

Trim: 0.00/248.00, Heel: 0.00 deg., VCG = 8.22

LCF Displacement Buoyancy-Ctr. Weight/ Moment/

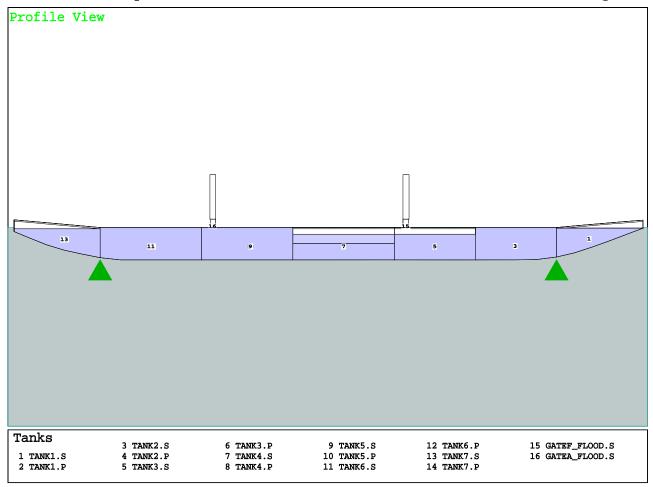
Draft Weight(KP) LCB VCB Inch LCF In trim GML GMT
12.673 8,946.01 126.46a 6.00 6557.73 124.01a 214236 Large Large

Distances in FEET. Specific Gravity = 1.000. Moment in Ft-KP.—

Trim is per 248.00Ft

Draft is from Baseline. True Free Surface included.

Condition Graphic - Draft: 12.67 @ 0.00 , 12.67 @ 248.00a Heel: 0.00 deg.



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-LIM----ullet Relative angles measured from 0.001 ullet

LONGITUDINAL STRENGTH with FLOODING -- SUMMARY at Heel = Stbd 0.01 deg.

Largest Shear: -416.8 KP at 214.00a

Largest Bending Moment: -11,076 KP-Ft at 166.00a (Sagging)

Largest Stress: -3.389 KP/SqIn at 166.00a (Compression)

( 17.5% of 19.380 KP/SqIn limit)

GROUNDING points

Origin Depth: 12.671 Trim: 0.00/248.00 Heel: Stbd 0.01 deg.

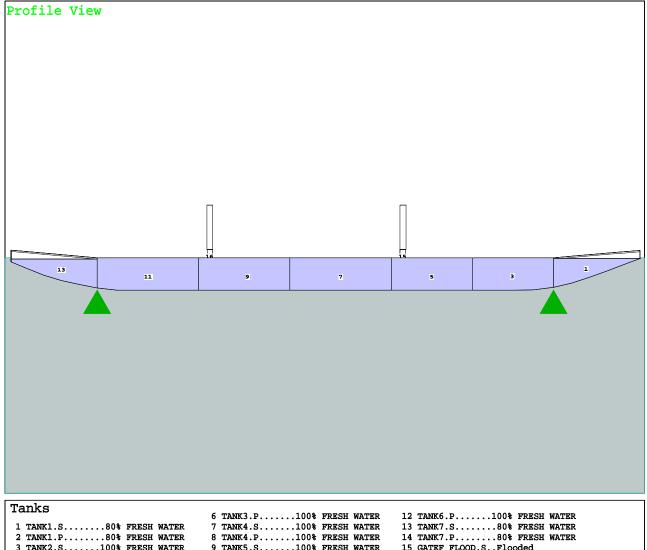
	Dept	th to	Penet	ration	
-Ground Point	Point-	-Ground $-$	Present-	—Maximum—	React(KP)
Fwd Stbd Jack	12.67	12.66	0.01	0.10	227.75
Fwd Port Jack	12.67	12.66	0.01	0.10	227.75
Aft Stbd Jack	12.67	12.66	0.01	0.10	278.07
Aft Port Jack	12.67	12.66	0.01	0.10	278.07
—Total Ground Reactio	n>				1,011.65-
—Distances in FEET.—					

-Distances in FEET. $-\!-$ 

TANKS FULL EXCEPT ENDS WITH BARGE DECK 1" ABOVE WATER -WEIGHT and DISPLACEMENT STATUS-Baseline draft: 12.683 @ 0.00, 12.685 @ 248.00a Trim: 0.00/248.00, Heel: 0.00 deg. -Weight(KP)---LCG--VCG--Part-—TCG— 1,157.02 124.00a 0.00 7.65 Hull EndWallF 25.08 17.50a 0.00 18.85 25.08 230.50a EndWallA 0.00 18.85 2.39s 27.52 239.15 81.00a GateF 239.15 167.00a GateA 2.39s 27.52 Misc 232.28 120.66a 7.07s 25.91 Fwd Wells 21.47 34.00a 0.00 6.36 21.47 214.00a 0.00 Aft Wells 6.36 1,960.70 123.60a 1.42s 14.92— -Load $-\!-$ ---SpGr--Weight(KP)-----LCG-----TCG-----VCG---RefHt-295.90 22.52a 11.79s 8.54 TANK1.S 0.800 1.000 -12.46295.90 22.52a 11.79p 8.54 TANK1.P 0.800 1.000 -12.46TANK2.S 1.000 1.000 567.64 50.17a 11.83s 6.46 567.64 50.17a 11.83p TANK2.P 1.000 1.000 6.46 575.47 82.00a 11.83s 6.38 575.47 82.00a 11.83p 6.38 1.000 TANK3.S 1.000 TANK3.P 1.000 1.000 TANK4.S 1.000 1.000 719.33 118.00a 11.83s 6.38 1.000 1.000 719.33 118.00a 11.83p TANK4.P 6.38 647.40 156.00a 11.83s 1.000 1.000 TANK5.S 6.38 647.40 156.00a 11.83p 1.000 1.000 6.38 TANK5.P TANK6.S 1.000 1.000 714.19 193.88a 11.83s 6.42 714.19 193.88a 11.83p 339.62 226.64a 11.82s TANK6.P 1.000 1.000 6.42 0.800 -12.26TANK7.S 1.000 8.17 -12.26TANK7.P 0.800 1.000 339.62 226.64a 11.82p 8.17 7,719.08 125.31a 0.00 —Total Tanks———> 6.72 -9,679.78 124.97a 0.29s 8.38— -Displ(KP)----LCB----—тсв— -VCB-6.76 7,937.28 125.63a 0.00 -12.68  $\mathtt{HULL}$ 1.000 GATEF\_FLOOD.S Flooded 1.000 0.00 GATEA\_FLOOD.S Flooded 1.000 0.00 7,937.28 125.63a 0.00 6.76 Total Displacement--> 1.000 React(KP)——LCR——TCR— -VCR-Fwd Stbd Jack 474.84 34.00a 24.00s 0.00 -12.68416.82 34.00a 24.00p 0.00 -12.68 Fwd Port Jack Aft Stbd Jack 454.70 214.00a 24.00s 0.00 -12.69396.67 214.00a 24.00p Aft Port Jack 0.00 -12.681,743.04 121.92a 1.60s —Total Reaction———> 0.00 -—Total Buoyancy——> 9,680.32 124.97a 0.29s 5.55-Righting Arms: 0.00 0.00

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Condition Graphic - Draft: 12.68 @ 0.00 , 12.69 @ 248.00a Heel: 0.00 deg.



Tanks								
			6	TANK3.P100%	FRESH	WATER	12	TANK6.P100% FRESH WATER
1 TANK1.S80%	FRESH	WATER	7	TANK4.S100%	FRESH	WATER	13	TANK7.S80% FRESH WATER
2 TANK1.P80%	FRESH	WATER	8	TANK4.P100%	FRESH	WATER	14	TANK7.P80% FRESH WATER
3 TANK2.S100%	FRESH	WATER	9	TANK5.S100%	FRESH	WATER	15	GATEF_FLOOD.SFlooded
4 TANK2.P100%	FRESH	WATER	10	TANK5.P100%	FRESH	WATER	16	GATEA_FLOOD.SFlooded
5 TANK3.S100%	FRESH	WATER	11	TANK6.S100%	FRESH	WATER		

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LONGITUDINAL STRENGTH with FLOODING -- SUMMARY at Heel = 0.00 deg.

Largest Shear: 719.3 KP at 34.00a

Largest Bending Moment: -29,756 KP-Ft at 122.00a (Sagging)

Largest Stress: -9.105 KP/SqIn at 122.00a (Compression)

( 47.0% of 19.380 KP/SqIn limit)

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GROUNDING points

Origin Depth: 12.683 Trim: 0.00/248.00 Heel: 0.00 deg.

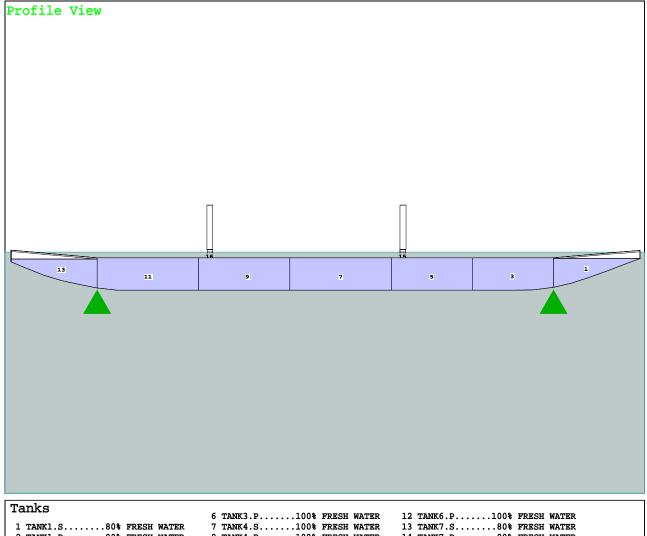
	Dept	h to	Penet	ration	
Ground Point	$-\!-\!-\!-\!$ Point $-\!-$	-Ground $-$	Present-	—Maximum—	React(KP) $-$
Fwd Stbd Jack	12.68	12.66	0.02	0.10	474.84
Fwd Port Jack	12.68	12.66	0.02	0.10	416.82
Aft Stbd Jack	12.69	12.66	0.02	0.10	454.70
Aft Port Jack	12.68	12.66	0.02	0.10	396.67
Total Ground Reaction -	>				1,743.04-
Distances in FEET.					

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GHS 11.50 2 GATE FISH PROTECTION -- OLD RIVER GATE

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	Baseline		nd DISPLACEME 15.020 @ 0.00			а	
			3.00, Heel:			•	
Part						VCG	
Hull			1,157.02			7.65	
EndWallF			•	17.50a		18.85	
EndWallA				230.50a		18.85	
GateF				81.00a		27.52	
GateA				167.00a		27.52	
Misc				120.66a		25.91	
Fwd Wells				34.00a		6.36	
Aft Wells				214.00a		6.36	
—Total Fixed	<b>&gt;</b>		1,960.70			14.92-	
		—SpGr—					RefH
rank1.s	0.800	1.000	295.90			8.54	-12.4
ranki.p	0.800	1.000		22.52a			-12.4
rank2.s	1.000	1.000	567.64	50.17a	11.83s	6.46	
rank2.p	1.000	1.000	567.64				
rank3.s	1.000	1.000		82.00a	_		
rank3.P	1.000	1.000		82.00a			
rank4.s	1.000	1.000		118.00a	_		
ranki.p	1.000	1.000		118.00a			
rank5.S	1.000	1.000		156.00a	_		
TANK5.P	1.000	1.000		156.00a			
rank6.s	1.000	1.000		193.88a	_		
rank6.p	1.000	1.000		193.88a			
rank7.s	0.800	1.000		226.64a	_		-12.2
rank7.P	0.800	1.000		226.64a			-12.2
—Total Tanks-		1.000	7,719.08				
—Total Weight	·		9,679.78			8.38—	
Total Weight			Displ(KP)				
HULL		1.000	8,250.21			7.02	-15.0
GATEF_FLOOD.S	Flooded			93.45a		13.89	-15.0
GATEA_FLOOD.S				169.50a		13.89	-15.0
Total Displa			8,200.17			6.98	13.0
TOCAL DISPIC	zcemenc >	1.000	React(KP)-			VCR	
wd Stbd Jack			410.80	34.00a	24.00s	0.00	-15.0
Wd Bebd Jack			351.49	34.00a	24.00b	0.00	-15.0
Aft Stbd Jack			388.31	214.00a	24.00p	0.00	-15.0
Aft Port Jack			328.98	214.00a 214.00a	24.00b	0.00	-15.0
—Total React:	i on>		1,479.58	121.26a	1.92s	0.00	13.0
—Total React. —Total Buoya			9,679.75	121.20a 124.95a	0.30s	5.91—	
Total Buoyal			J, 01J.13	-21.73a	0.505	J. J.	
	Righting	_		0.01f	0.01s		

CG - Draft: 15.02 @ 0.00 , 15.02 @ 248.00a Heel: stbd 0.01 deg.



Tanks								
			6	TANK3.P100%	FRESH	WATER	12	TANK6.P100% FRESH WATER
1 TANK1.S80%	FRESH	WATER	7	TANK4.S100%	FRESH	WATER	13	TANK7.S80% FRESH WATER
2 TANK1.P80%	FRESH	WATER	8	TANK4.P100%	FRESH	WATER	14	TANK7.P80% FRESH WATER
3 TANK2.S100%	FRESH	WATER	9	TANK5.S100%	FRESH	WATER	15	GATEF_FLOOD.SFlooded
4 TANK2.P100%	FRESH	WATER	10	TANK5.P100%	FRESH	WATER	16	GATEA_FLOOD.SFlooded
5 TANK3.S100%	FRESH	WATER	11	TANK6.S100%	FRESH	WATER		

09/09/09 16:37:22 The Glosten Associates GHS 11.50 2 GATE FISH PROTECTION -- OLD RIVER GATE

LONGITUDINAL STRENGTH with FLOODING -- SUMMARY at Heel = Stbd 0.01 deg.

Largest Shear: 716.9 KP at 34.00a

Largest Bending Moment: -32,572 KP-Ft at 122.00a (Sagging)

Largest Stress: -9.967 KP/SqIn at 122.00a (Compression)

( 51.4% of 19.380 KP/SqIn limit)

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GROUNDING points

Origin Depth: 15.020 Trim: 0.00/248.00 Heel: Stbd 0.01 deg.

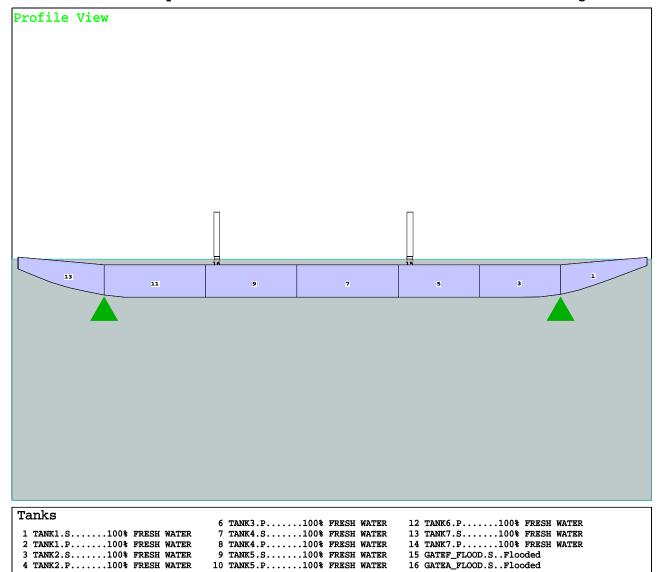
	Depth to		Penetration			
Ground Point	Point-	-Ground $-$	Present-	—Maximum—	React(KP)-	
Fwd Stbd Jack	15.02	15.00	0.02	0.10	409.74	
Fwd Port Jack	15.02	15.00	0.02	0.10	351.84	
Aft Stbd Jack	15.02	15.00	0.02	0.10	387.96	
Aft Port Jack	15.02	15.00	0.02	0.10	330.04	
—Total Ground Reaction -	>				1,479.58-	
Distances in FEET.						

-Distances in FEET.-

ALL TANKS FULL WITH BARGE DECK 2' BELOW WATER —WEIGHT and DISPLACEMENT STATUS— Baseline draft: 15.023 Trim: zero, Heel: Stbd 0.01 deg. -Weight(KP)----LCG---TCG--Part---VCG-7.65 1,157.02 124.00a 0.00 Hull 25.08 17.50a 0.00 18.85 EndWallF 25.08 230.50a EndWallA 0.00 18.85 2.39s 27.52 239.15 81.00a GateF GateA 239.15 167.00a 2.39s 27.52 Misc 232.28 120.66a 7.07s 25.91 Fwd Wells 21.47 34.00a 0.00 6.36 21.47 214.00a 0.00 Aft Wells 6.36 1,960.70 123.60a 1.42s 14.92-—Load— -SpGr--Weight(KP)-----LCG-----TCG-----VCG---RefHt-369.89 20.35a 11.72s 9.53 TANK1.S 1.000 1.000 369.89 20.35a 11.72p TANK1.P 1.000 1.000 9.53 6.46 TANK2.S 1.000 1.000 567.64 50.17a 11.83s 567.64 50.17a 11.83p TANK2.P 1.000 1.000 6.46 575.47 82.00a 11.83s 6.38 575.47 82.00a 11.83p 6.38 1.000 TANK3.S 1.000 TANK3.P 1.000 1.000 TANK4.S 1.000 1.000 719.33 118.00a 11.83s 6.38 1.000 1.000 719.33 118.00a 11.83p TANK4.P 6.38 647.40 156.00a 11.83s 1.000 1.000 TANK5.S 6.38 647.40 156.00a 11.83p 1.000 1.000 6.38 TANK5.P TANK6.S 1.000 1.000 714.19 193.88a 11.83s 6.42 714.19 193.88a 11.83p 424.45 228.46a 11.75s TANK6.P 1.000 1.000 6.42 1.000 TANK7.S 1.000 9.21 1.000 1.000 424.45 228.46a 11.75p 9.21 TANK7.P 8,036.71 125.55a 0.00 —Total Tanks———> 6.98----Total Weight-----> 9,997.41 125.17a 0.28s 8.54 --Displ(KP)----LCB----—тсв— --VCB-8,250.38 125.65a 0.02s -15.02  $\mathtt{HULL}$ 1.000 7.02 GATEF\_FLOOD.S Flooded 1.000 -25.44 93.45a 3.55s 13.89 -15.02 GATEA\_FLOOD.S Flooded 1.000 -24.69 169.50a 3.55s 13.89 -15.02Total Displacement--> 1.000 8,200.25 125.62a 0.00 6.98 -React(KP)------LCR-------TCR-----VCR-34.00a 24.00s 0.00 Fwd Stbd Jack 482.05 -15.03 424.89 34.00a 24.00p 0.00 -15.02 Fwd Port Jack Aft Stbd Jack 473.67 214.00a 24.00s 0.00 -15.03 416.51 214.00a 24.00p Aft Port Jack 0.00 -15.021,797.13 123.16a 1.53s —Total Reaction———> 0.00 -—Total Buoyancy——> 9,997.38 125.18a 0.28s 5.73 -0.01a -0.00s Righting Arms:

5 TANK3.S.....100% FRESH WATER

Condition Graphic - Draft: 15.023 Trim: zero Heel: stbd 0.01 deg.



11 TANK6.S.....100% FRESH WATER

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LONGITUDINAL STRENGTH with FLOODING -- SUMMARY at Heel = Stbd 0.01 deg.

Largest Shear: 714.4 KP at 34.00a

Largest Bending Moment: -29,081 KP-Ft at 122.00a (Sagging)

Largest Stress: -8.898 KP/SqIn at 122.00a (Compression)

( 45.9% of 19.380 KP/SqIn limit)

GROUNDING points

Origin Depth: 15.023

Trim: zero Heel: Stbd 0.01 deg.

	Dept	th to	Penetration			
Ground Point	$-\!-\!-\!-\!$ Point $-\!-$	-Ground $-$	Present-	—Maximum—	React(KP)-	
Fwd Stbd Jack	15.03	15.00	0.02	0.10	482.05	
Fwd Port Jack	15.02	15.00	0.02	0.10	424.89	
Aft Stbd Jack	15.03	15.00	0.02	0.10	473.67	
Aft Port Jack	15.02	15.00	0.02	0.10	416.51	
Total Ground Reaction -	>				1,797.13-	
lueDistances in FEET. $lue$						

-Distances in FEET.---

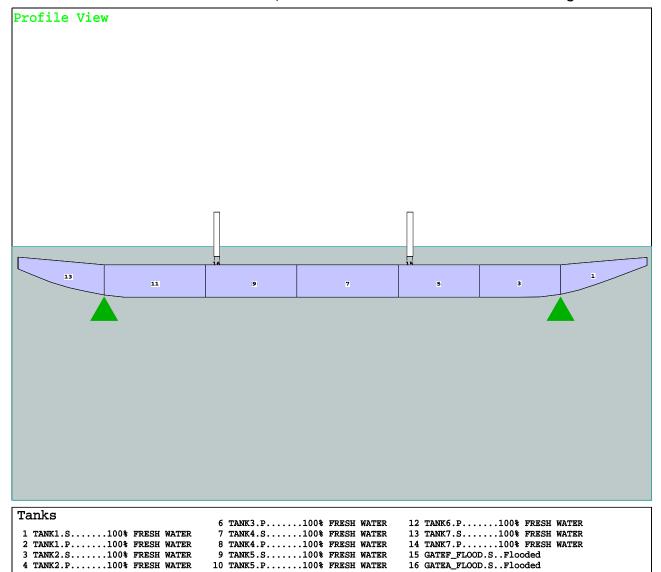
LOWERING BARGE ON WIRES WITH GATES STARTING TO BECOME NEUTRALY BUOYANT Baseline draft: 20.022 @ 0.00, 20.021 @ 248.00a Trim: 0.00/248.00, Heel: Stbd 0.01 deg. -Weight(KP)----LCG---TCG--VCG--Part-1,157.02 124.00a 0.00 7.65 Hull 25.08 17.50a 0.00 18.85 EndWallF 25.08 230.50a 0.00 EndWallA 18.85 81.00a 2.39s 27.52 239.15 GateF GateA 239.15 167.00a 2.39s 27.52 Misc 232.28 120.66a 7.07s 25.91 Fwd Wells 21.47 34.00a 0.00 6.36 21.47 214.00a 0.00 Aft Wells 6.36 1,960.70 123.60a 1.42s 14.92— —Load— --SpGr--Weight(KP)-----LCG-----TCG-----VCG---RefHt-1.000 369.89 20.35a 11.72s 9.53 TANK1.S 1.000 369.89 20.35a 11.72p 9.53 TANK1.P 1.000 1.000 TANK2.S 1.000 1.000 567.64 50.17a 11.83s 6.46 567.64 50.17a 11.83p TANK2.P 1.000 1.000 6.46 575.47 82.00a 11.83s 1.000 1.000 TANK3.S 6.38 575.47 82.00a 11.83p 6.38 TANK3.P 1.000 1.000 TANK4.S 1.000 1.000 719.33 118.00a 11.83s 6.38 1.000 1.000 719.33 118.00a 11.83p 6.38 TANK4.P 1.000 1.000 647.40 156.00a 11.83s TANK5.S 6.38 647.40 156.00a 11.83p 1.000 1.000 6.38 TANK5.P TANK6.S 1.000 1.000 714.19 193.88a 11.83s 6.42 714.19 193.88a 11.83p 6.42 424.45 228.46a 11.75s 9.21 TANK6.P 1.000 1.000 1.000 1.000 TANK7.S 1.000 1.000 424.45 228.46a 11.75p 9.21 TANK7.P 8,036.71 125.55a 0.00 6.98-—Total Tanks———> —Total Weight——> 9,997.41 125.17a 0.28s 8.54--Displ(KP)-----LCB-----TCB----VCB-8,378.78 125.74a 0.07s 7.18 1.000 -20.02  $\mathtt{HULL}$ -36.35 93.45a 3.50s 14.38 GATEF\_FLOOD.S Flooded 1.000 -20.02 -35.29 169.50a 3.50s 14.38 GATEA\_FLOOD.S Flooded 1.000 -20.02 Total Displacement--> 1.000 8,307.14 125.70a 0.04s 7.12 React(KP)——LCR——TCR— \_\_\_VCR\_\_ -20.03 -20.02 454.73 34.00a 24.00s 0.00 Fwd Stbd Jack 403.96 34.00a 24.00p 0.00 Fwd Port Jack Aft Stbd Jack 441.21 214.00a 24.00s 0.00 -20.03 Aft Port Jack 390.43 214.00a 24.00p 0.00 -20.02 1,690.33 122.56a 1.44s —Total Reaction———> 0.00 -—Total Buoyancy——> 9,997.47 125.17a 0.28s 5.92-0.00 0.00 Righting Arms:

4 TANK2.P.....100% FRESH WATER

5 TANK3.S.....100% FRESH WATER

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CG - Draft: 20.02 @ 0.00 , 20.02 @ 248.00a Heel: stbd 0.01 deg.



10 TANK5.P.....100% FRESH WATER

11 TANK6.S.....100% FRESH WATER

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LONGITUDINAL STRENGTH with FLOODING -- SUMMARY at Heel = Stbd 0.01 deg.

Largest Shear: 669.9 KP at 34.00a

Largest Bending Moment: -26,641 KP-Ft at 122.00a (Sagging)

Largest Stress: -8.152 KP/SqIn at 122.00a (Compression)

( 42.1% of 19.380 KP/SqIn limit)

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GROUNDING points

Origin Depth: 20.022

Trim: 0.00/248.00 Heel: Stbd 0.01 deg.

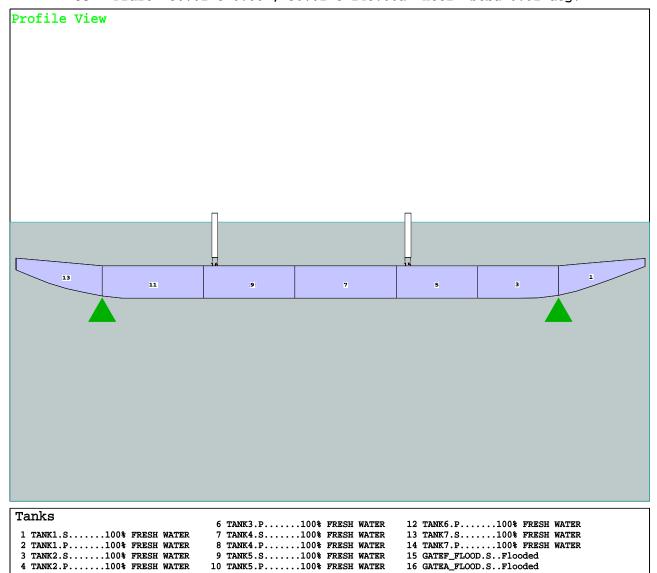
	Dept	Depth to		ration		
Ground Point	Point-	-Ground $-$	Present-	—Maximum—	React(KP) $-$	
Fwd Stbd Jack	20.03	20.00	0.02	0.10	454.73	
Fwd Port Jack	20.02	20.00	0.02	0.10	403.96	
Aft Stbd Jack	20.03	20.00	0.02	0.10	441.21	
Aft Port Jack	20.02	20.00	0.02	0.10	390.43	
Total Ground Reaction	n>				1,690.33-	
lueDistances in FEET. $lue$						

			nd DISPLACEME 30.019 @ 0.00			2	
			30.019 @ 0.00 3.00, Heel: 8			a	
Part	11 11111 •	0.00/240			_	VCG	
Hull			1,157.02			7.65	
EndWallF			•	17.50a		18.85	
Endwallr EndWallA				230.50a		18.85	
GateF				81.00a		27.52	
						27.52	
GateA				167.00a			
Misc				120.66a		25.91	
Fwd Wells				34.00a		6.36	
Aft Wells	-			214.00a			
—Total Fixe		~ ~	1,960.70			14.92—	
		—SpGr—	Weight(KP)				RefH
rank1.s	1.000	1.000	369.89		11.72s	9.53	
rank1.p	1.000	1.000	369.89	20.35a	11.72p	9.53	
rank2.s	1.000	1.000		50.17a			
rank2.p	1.000	1.000	567.64		_		
rank3.s	1.000	1.000		82.00a			
rank3.p	1.000	1.000		82.00a	_		
rank4.s	1.000	1.000	719.33	118.00a	11.83s	6.38	
rank4.p	1.000	1.000	719.33	118.00a	11.83p	6.38	
rank5.s	1.000	1.000	647.40	156.00a	11.83s	6.38	
rank5.p	1.000	1.000	647.40	156.00a	11.83p	6.38	
rank6.s	1.000	1.000	714.19	193.88a	11.83s	6.42	
rank6.p	1.000	1.000	714.19	193.88a	11.83p	6.42	
rank7.s	1.000	1.000	424.45	228.46a 228.46a	11.75s	9.21	
rank7.p	1.000	1.000	424.45	228.46a	11.75p	9.21	
—Total Tank	s>		8,036.71	125.55a	0.00	6.98—	
—Total Weig	ht>		9,997.41			8.54-	
			Displ(KP)-				
HULL		1.000	8,621.25			7.68	-30.0
GATEF_FLOOD.	S Flooded			93.45a		14.37	-30.0
GATEA_FLOOD.				169.50a		14.37	-30.0
	lacement>		8,549.61			7.63	
			React(KP)				
wd Stbd Jac	k		390.17	34.00a	24.00s	0.00	-30.0
wd Port Jac			357.16	34.00a	24.00p	0.00	-30.0
Aft Stbd Jac			366.72	214.00a	24.00s	0.00	-30.0
Aft Port Jac			333.74	214.00a	24.00p	0.00	-30.0
—Total Reac			1,447.80	121.09a	1.09s	0.00—	
—Total Buoy			9,997.40	125.17a	0.28s	6.52—	
	Righting			0.00	0.00		

4 TANK2.P.....100% FRESH WATER

5 TANK3.S.....100% FRESH WATER

CG - Draft: 30.02 @ 0.00 , 30.02 @ 248.00a Heel: stbd 0.02 deg.



10 TANK5.P.....100% FRESH WATER

11 TANK6.S.....100% FRESH WATER

09/09/09 16:37:22 The Glosten Associates GHS 11.50 2 GATE FISH PROTECTION -- OLD RIVER GATE

LONGITUDINAL STRENGTH with FLOODING -- SUMMARY at Heel = Stbd 0.02 deg.

Largest Shear: 558.5 KP at 34.00a

Largest Bending Moment: -20,363 KP-Ft at 130.00a (Sagging)

Largest Stress: -6.231 KP/SqIn at 130.00a (Compression)

( 32.2% of 19.380 KP/SqIn limit)

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GROUNDING points

Origin Depth: 30.019

Trim: 0.00/248.00 Heel: Stbd 0.02 deg.

	Dept	h to	Penet	ration	
-Ground Point	$-\!-\!-\!-\!$ Point $-\!-$	-Ground $-$	Present-	—Maximum—	React(KP)-
Fwd Stbd Jack	30.03	30.01	0.02	0.10	390.17
Fwd Port Jack	30.01	29.99	0.02	0.10	357.16
Aft Stbd Jack	30.02	30.00	0.02	0.10	366.72
Aft Port Jack	30.01	29.99	0.02	0.10	333.74
—Total Ground Reaction	>				1,447.80-
$-\!-\!$ Distances in FEET. $-\!-\!-\!-$					

# Appendix B Overturning Condition

### TWO GATE FISH PROTECTION

Old River Gate Structure

By: JKM/JTB Date: 9/8/2009

### **Overturning Condition**

### Weights

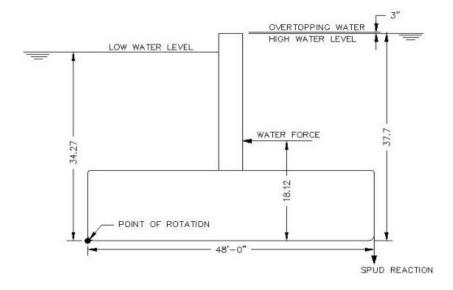
Item	Weight in Air	Weight in Water	TCG	Notes
	(Kip)	(Kip)	ft OCL +Stb	change from +10% to -10% margin
Barge Hull	946.65	823.59	0.00	Weight in water 87% of weight in air,
Gates (2)	391.34	0.00	2.39	Gate are assumed to be neutrally Bouyant
Miscellaneous sys	190.05	165.34	7.07	Weight in water 87% of weight in air
End Walls	50.16	43.64	0.00	Weight in water 87% of weight in air
Solid Ballast				
Super Charged Ballast				
Trapped Air	0	-87.40	0.00	Assumed 2" of trapped air
Total Weights	1578.19	945.17	1.24	

### Static Head

	ft	psf	Notes
Height of High Side Water	37.77		Water assumed overtopping sheet pile
Height of Low Side Water	34.27		
Height of Topping Water	0.25		Assume standing water overtopping sheet pile
Differential Head	3.75		
Average Pressure Head	3.59	229.67	Assume worst case water density 64 lbs/cu.ft

### Moment Balance

	Area	Force	Moment Arm	Moment	Notes
	Sq. Ft	kip	ft	kip-ft	
Water Pressure	9366.96	-2151.35	18.12	-38984.91	Area = 248'x37.7'
Weight		945.17	22.76254801	21514.39	
Net Moment				-17470.51	+ excess restoring moment
Margin				-44.8%	
Pile moment arm			48	-17470.51	CL pile to opposite bilge
Pile load, two piles		-363.97			
Pile load, one pile		-181.98			
Pile weight, kip/ft =	0.656				42" X 1" wall
Pile length (ft)	120				
Pile weight total (kip)	78.72				
Pile pull out (kip)		-103.26			Load minus pile weight



## Appendix C Weather Criterion

### Two Gate Fish Protection: Old River Weather Criterion

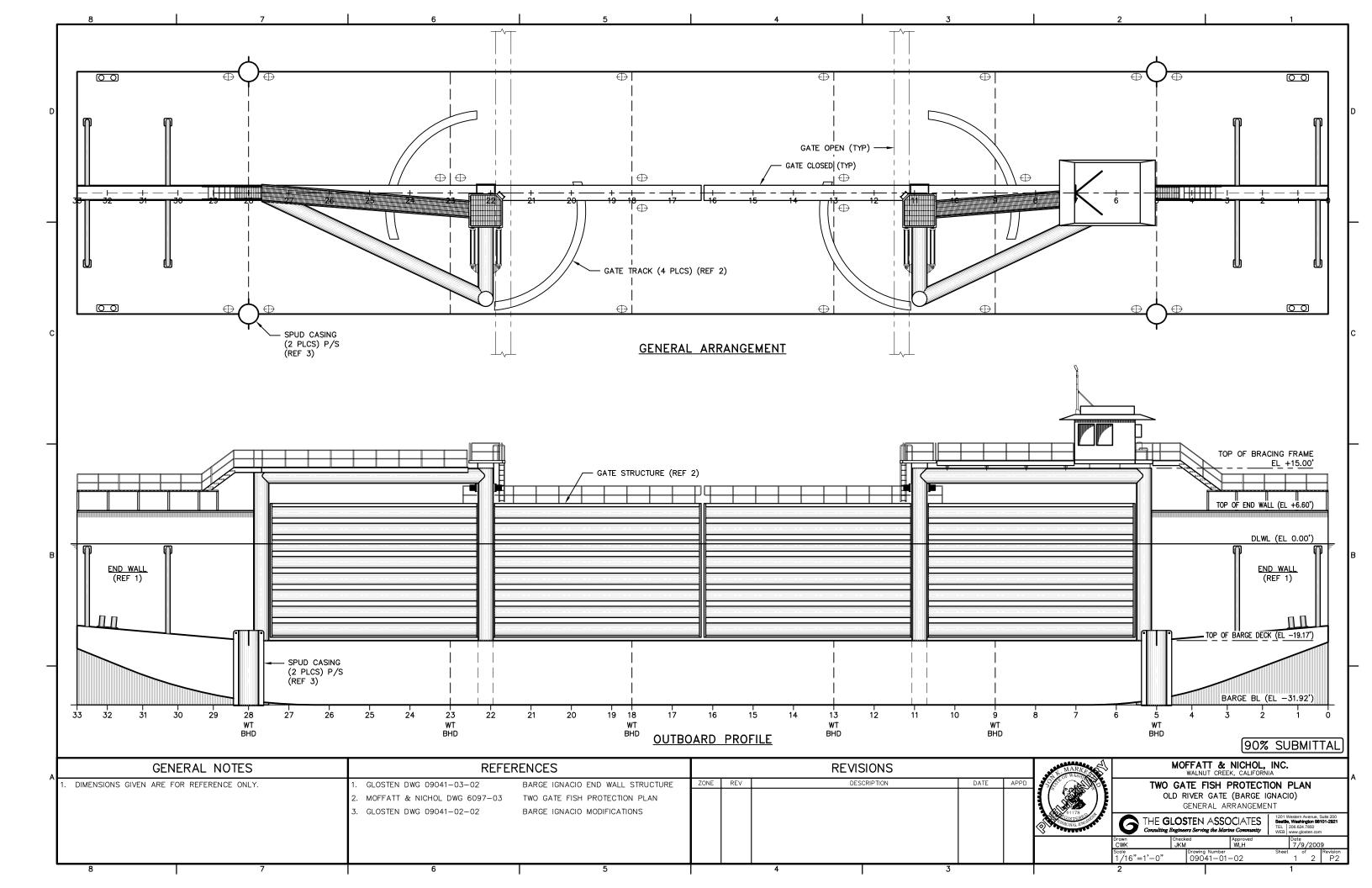
### Weather Criterion 46 CFR 170 Subpart E

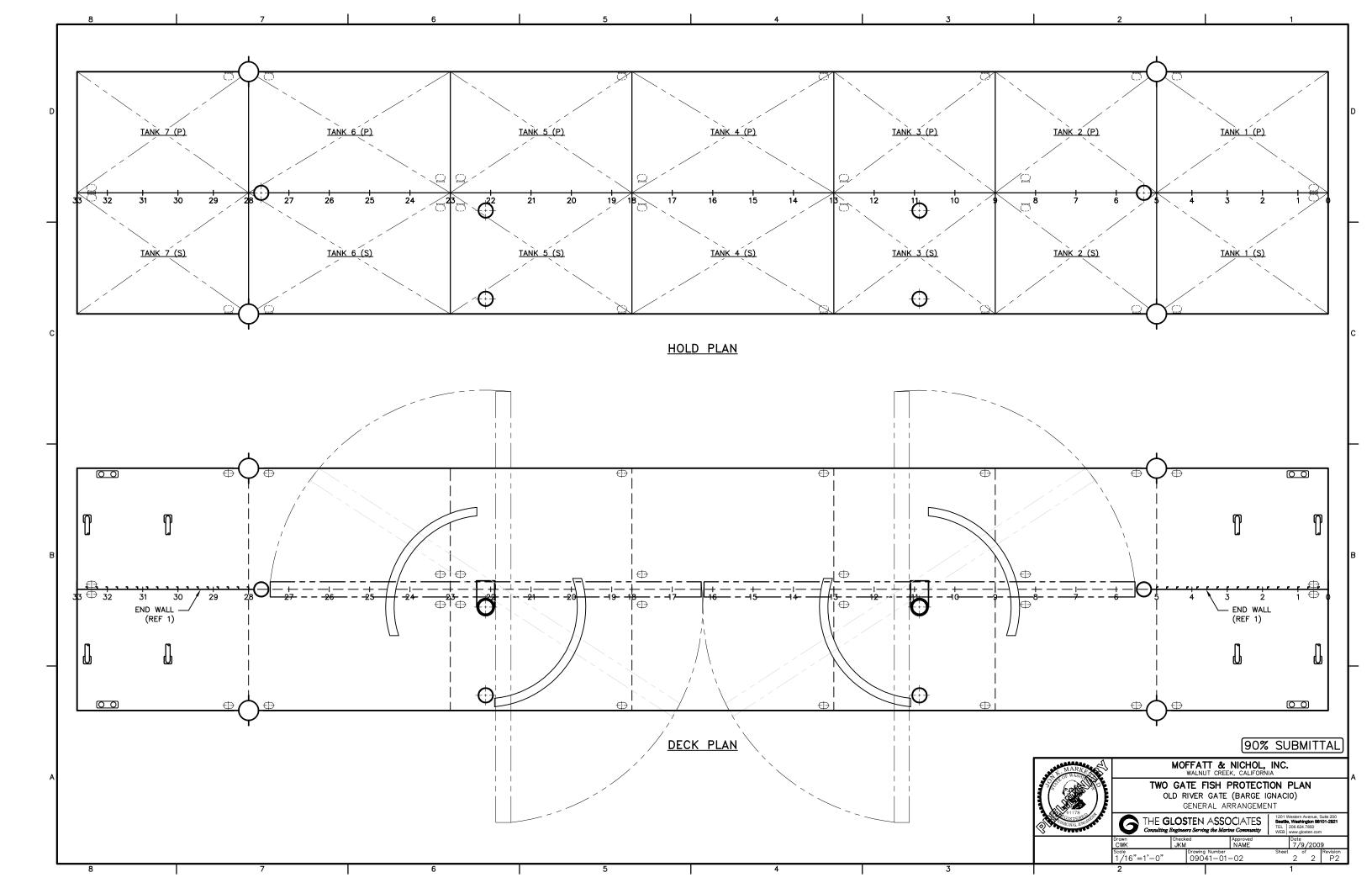
GM >= P.	AH / W tan T	
Depth =	12.75 ft	
LBP =	215 ft	
Beam =	48 ft	
P =	0.002729 LT/ft <sup>2</sup>	= $0.0025 + (LBP/14200)^2$ for service on protected water
A =	(see below) ft2	= projected lateral area of portion of vessel and cargo above waterli
H =	(see below) ft	= vertical distance from the center of A to the center of underwater lateral area (~ 1/2 draft)
$\mathbf{W} =$	(see below) LT	= Displacement
T =	(see below) deg	= MIN (14°, Angle at which 1/2 freeboard to deck is immersed [call it heel])

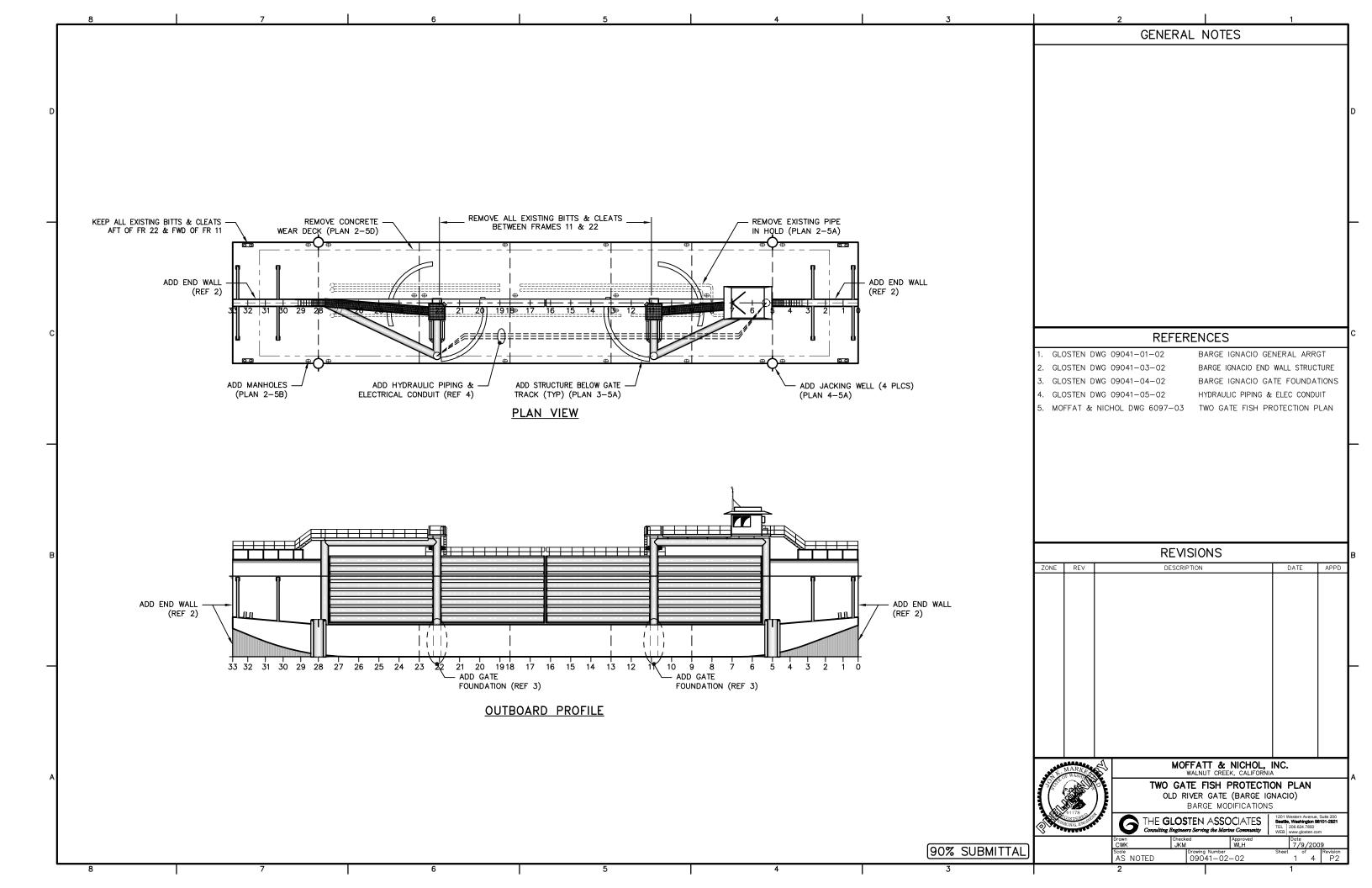
1/2 B tan (HEEL) = distance hull is immersed due to HEEL

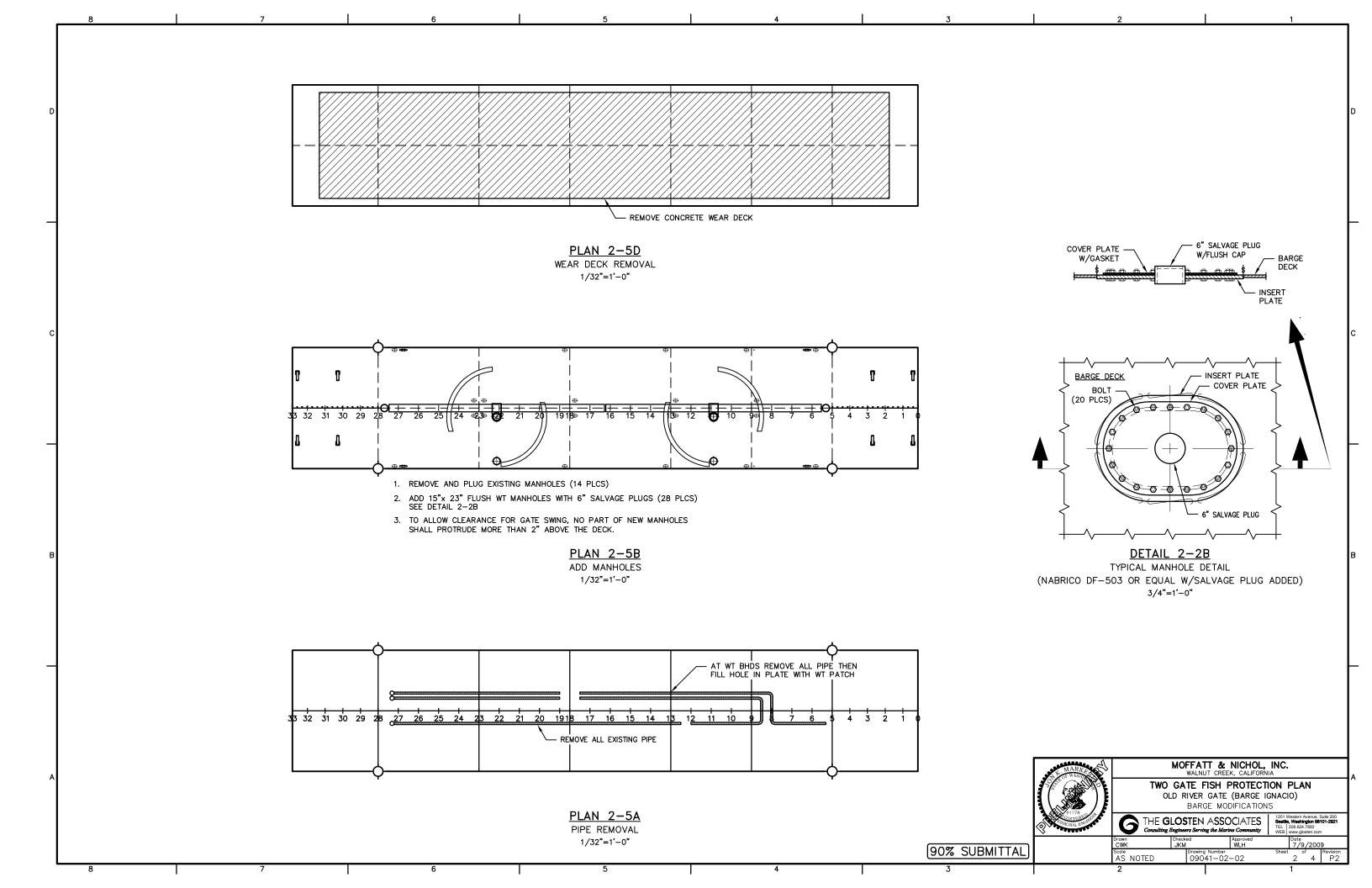
	Displacement	=						min(14°, heel	)	
Draft	W	Freeboard	max VCG	A	H	tan (heel)	heel	= T	PAH / W tan T	
ft ABL	LT	ft	ft Abv mn dk	$ft^2$	ft		deg	deg	ft	
3.61	2,214.70	9.13	9.37	8,085.29	20.64	0.19	10.77	10.77	1.08	

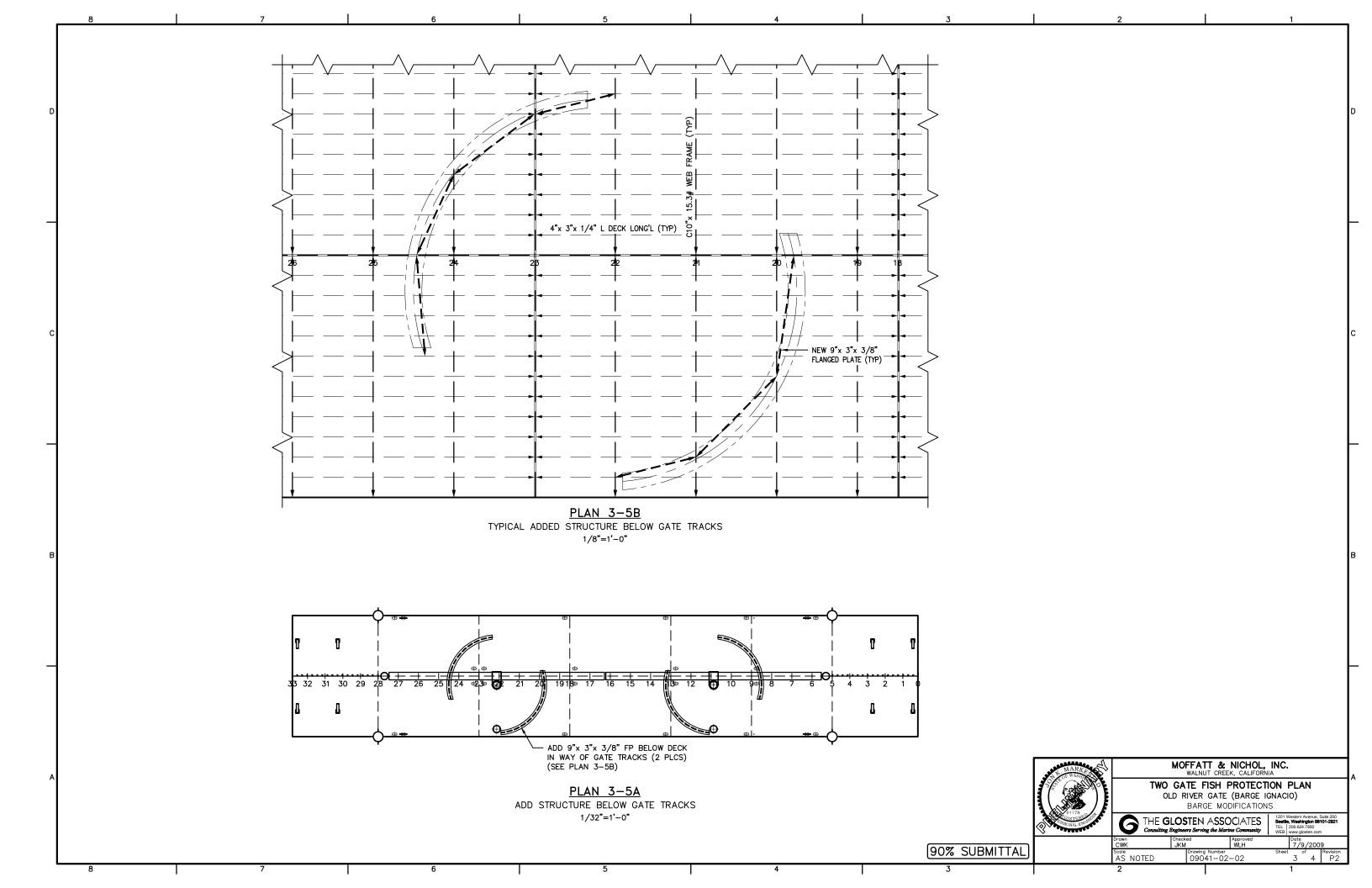


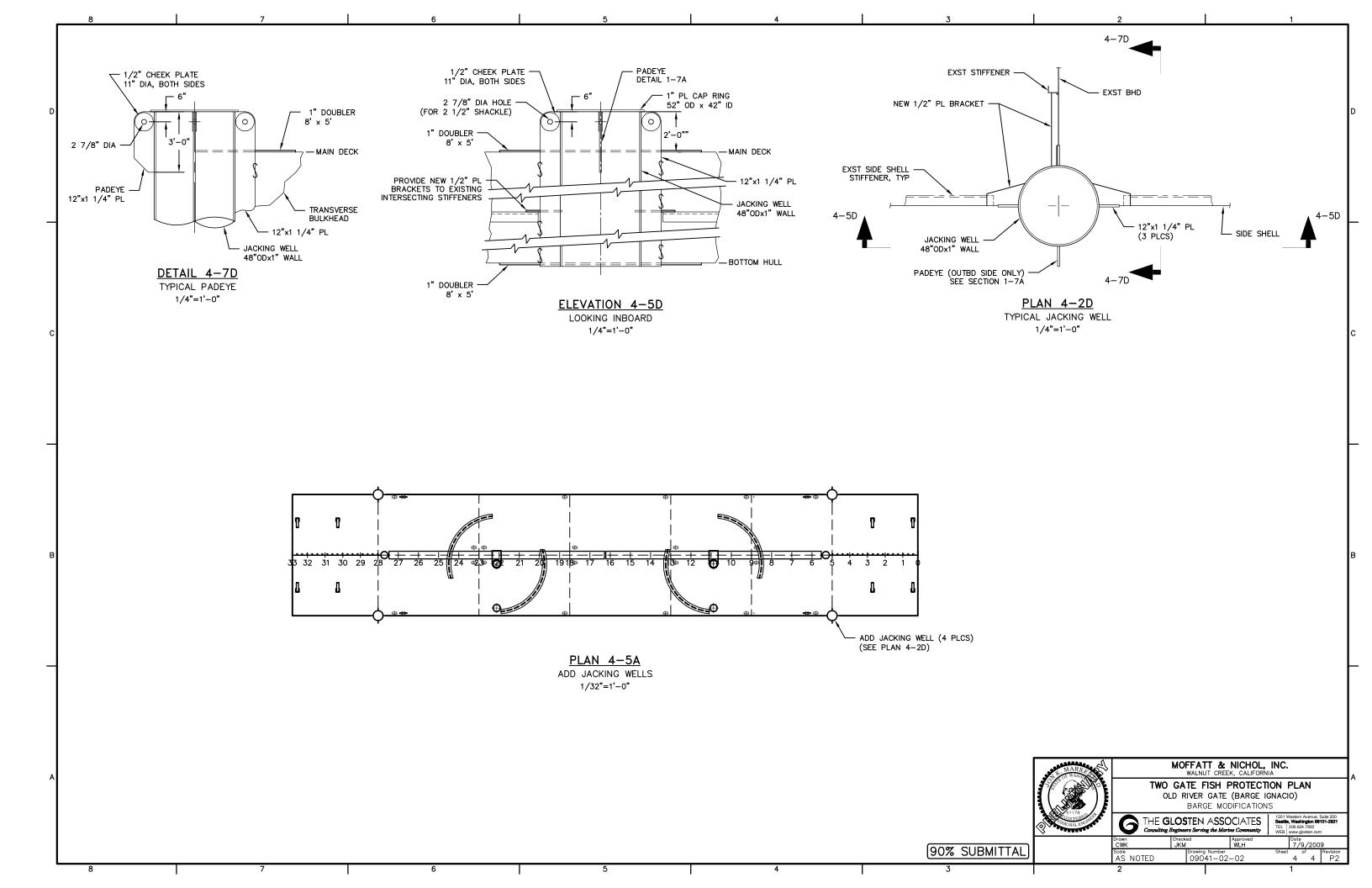


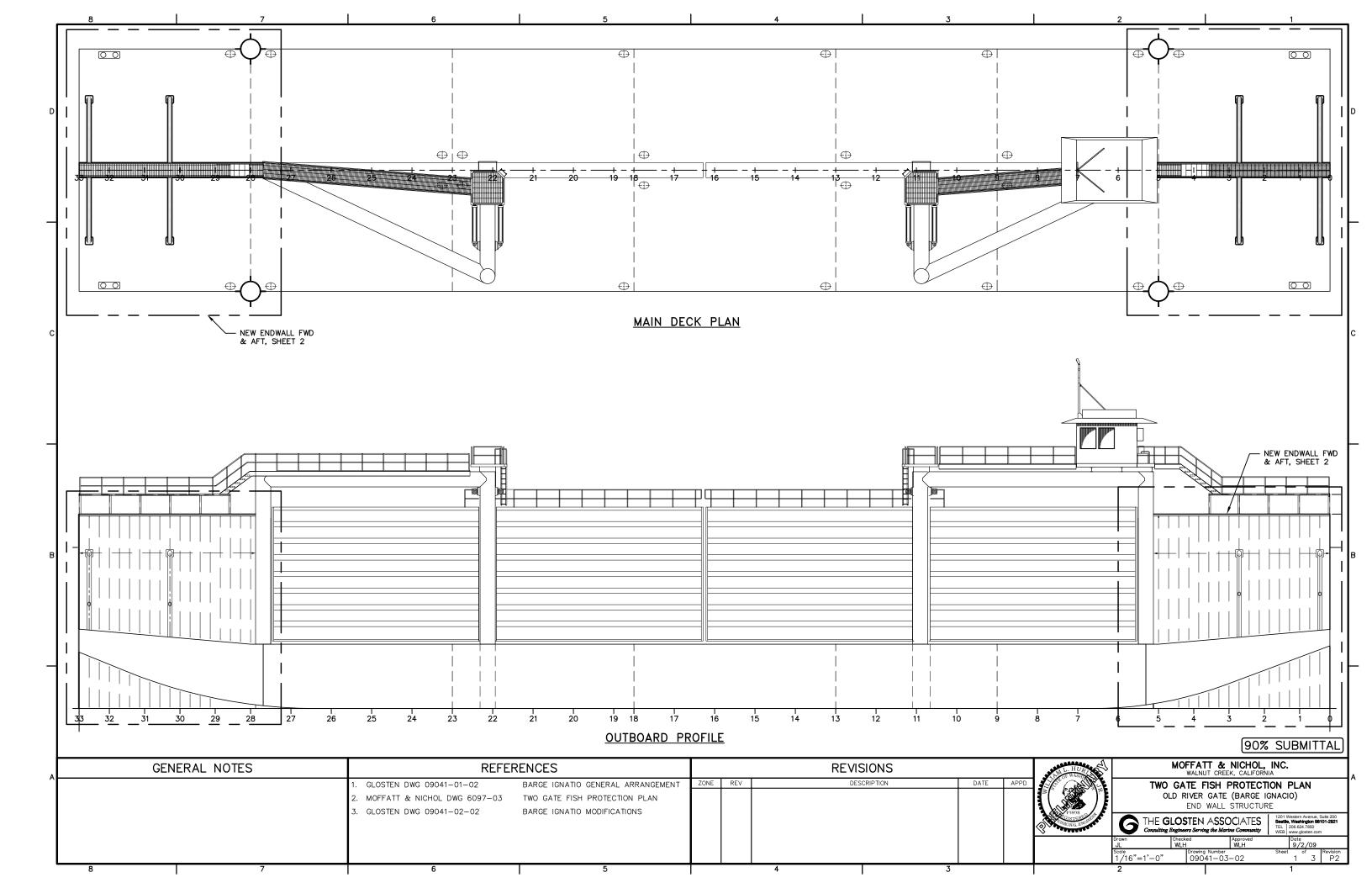


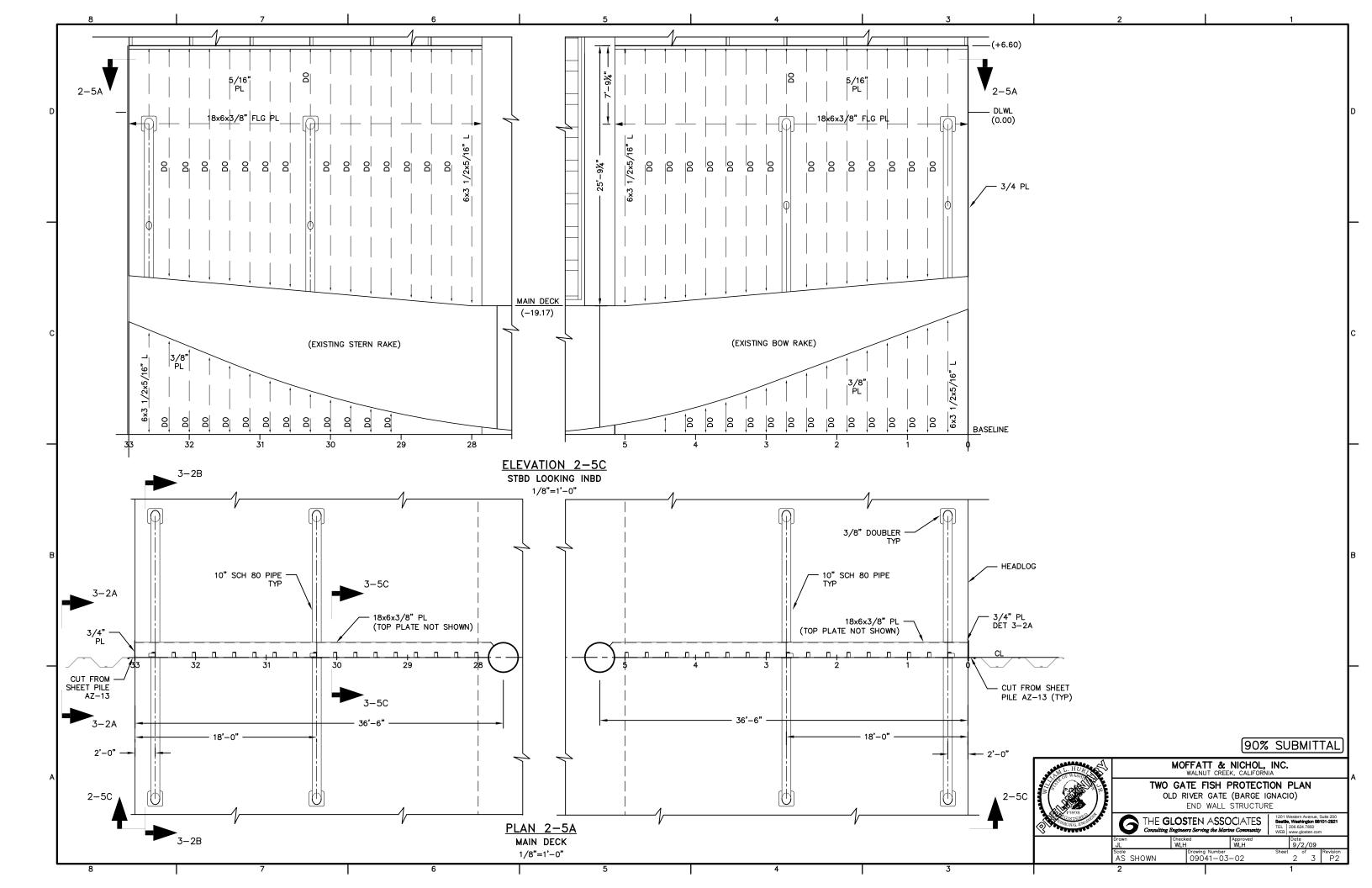


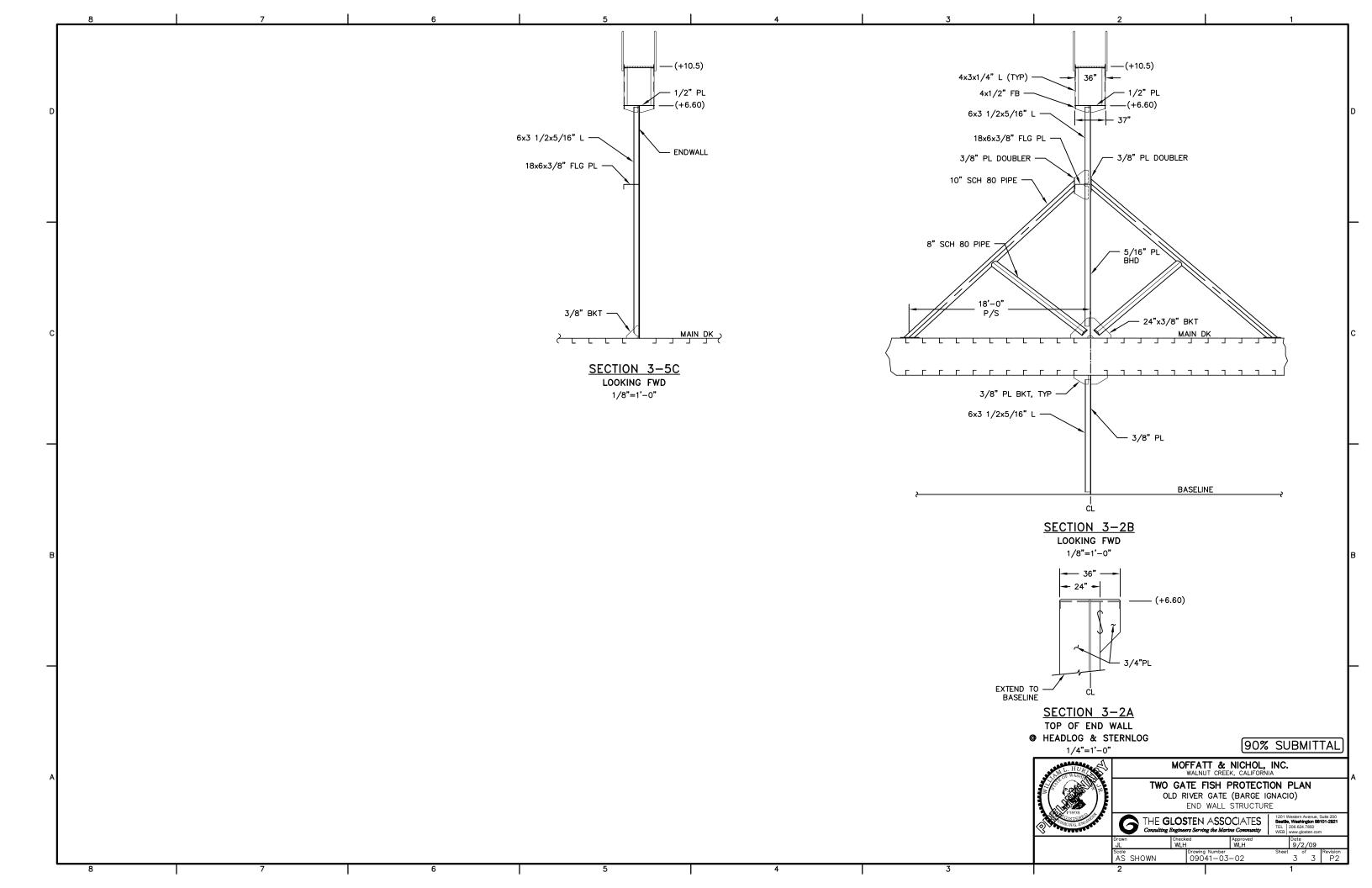


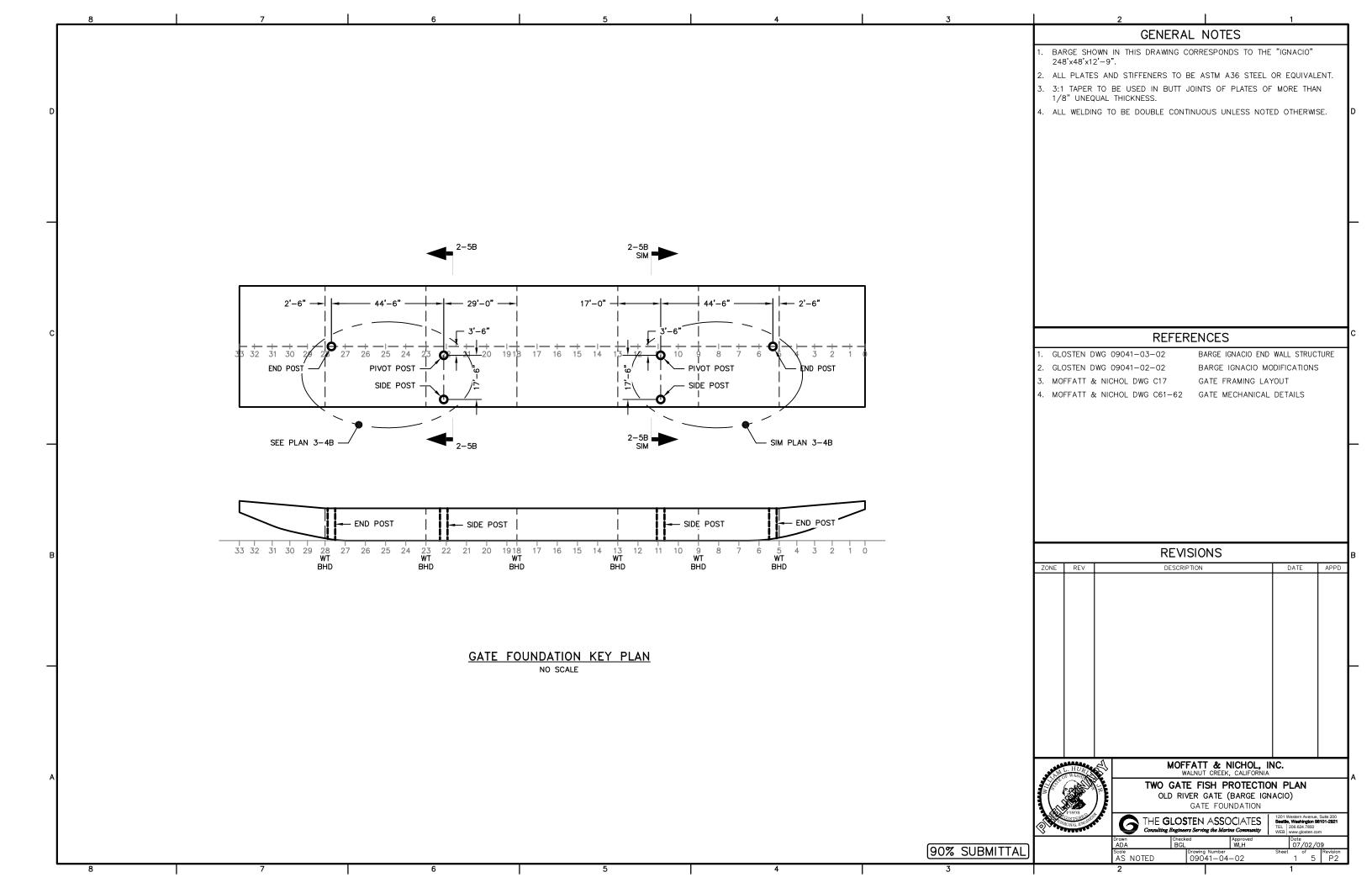


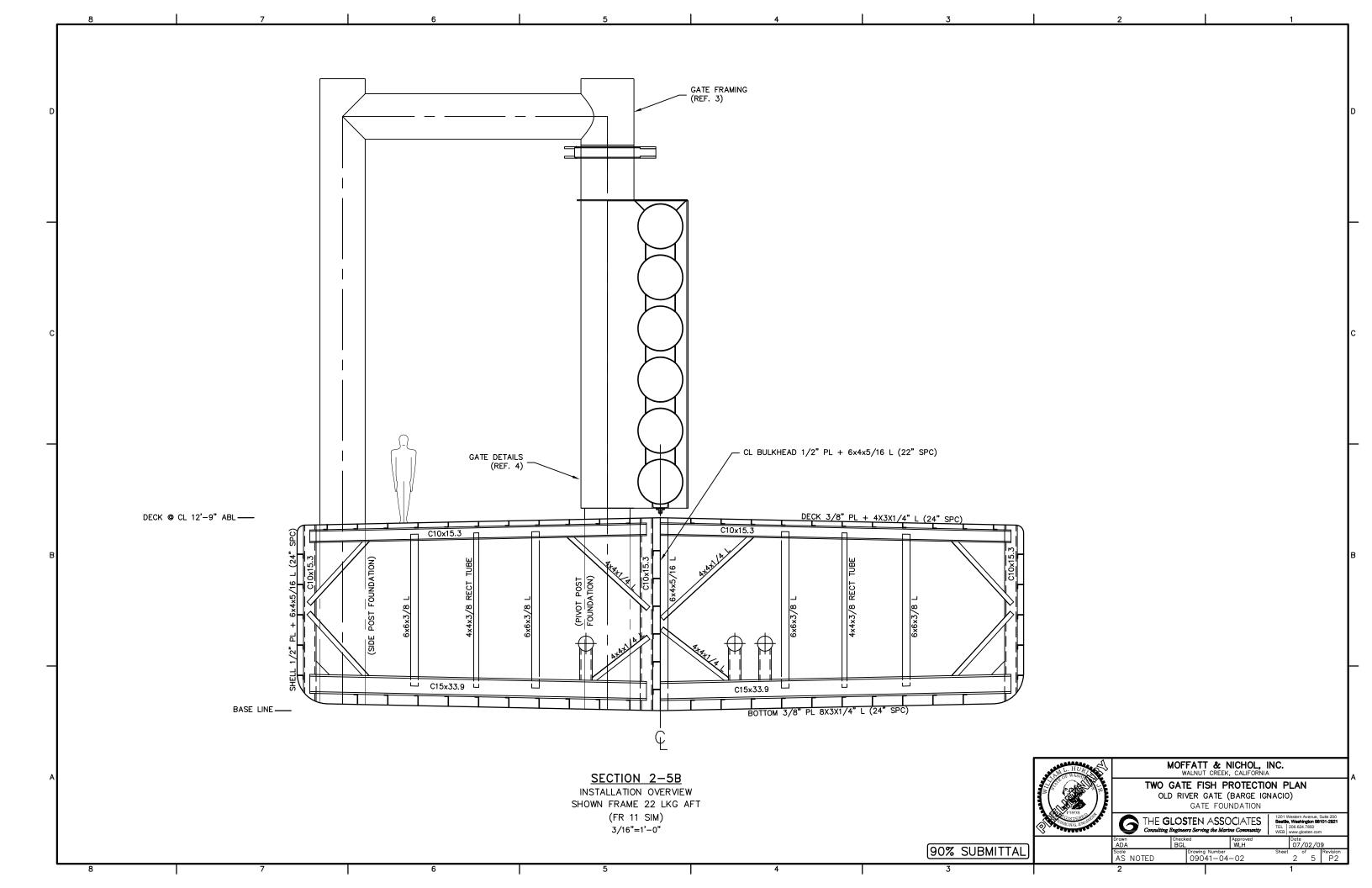


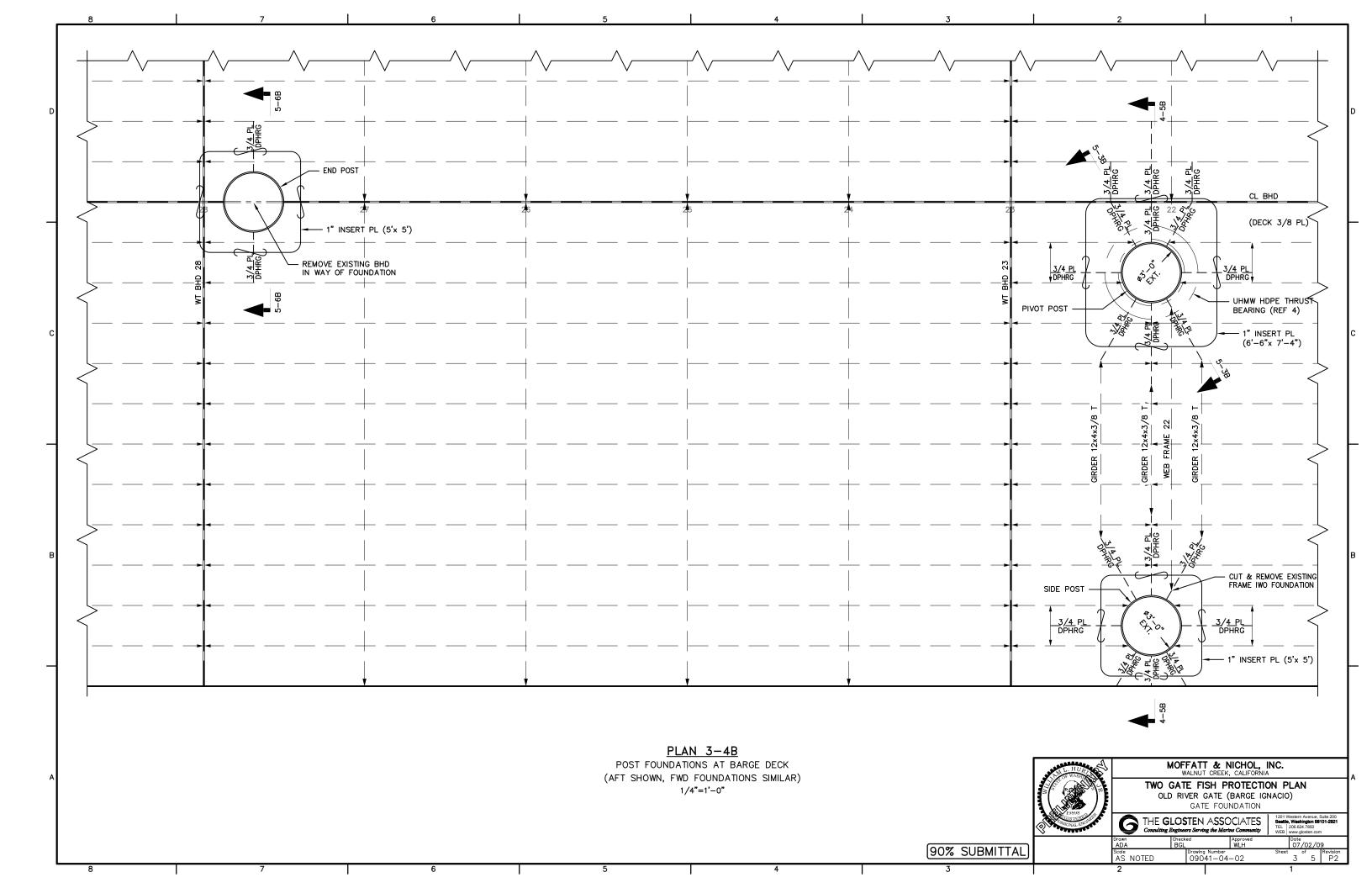


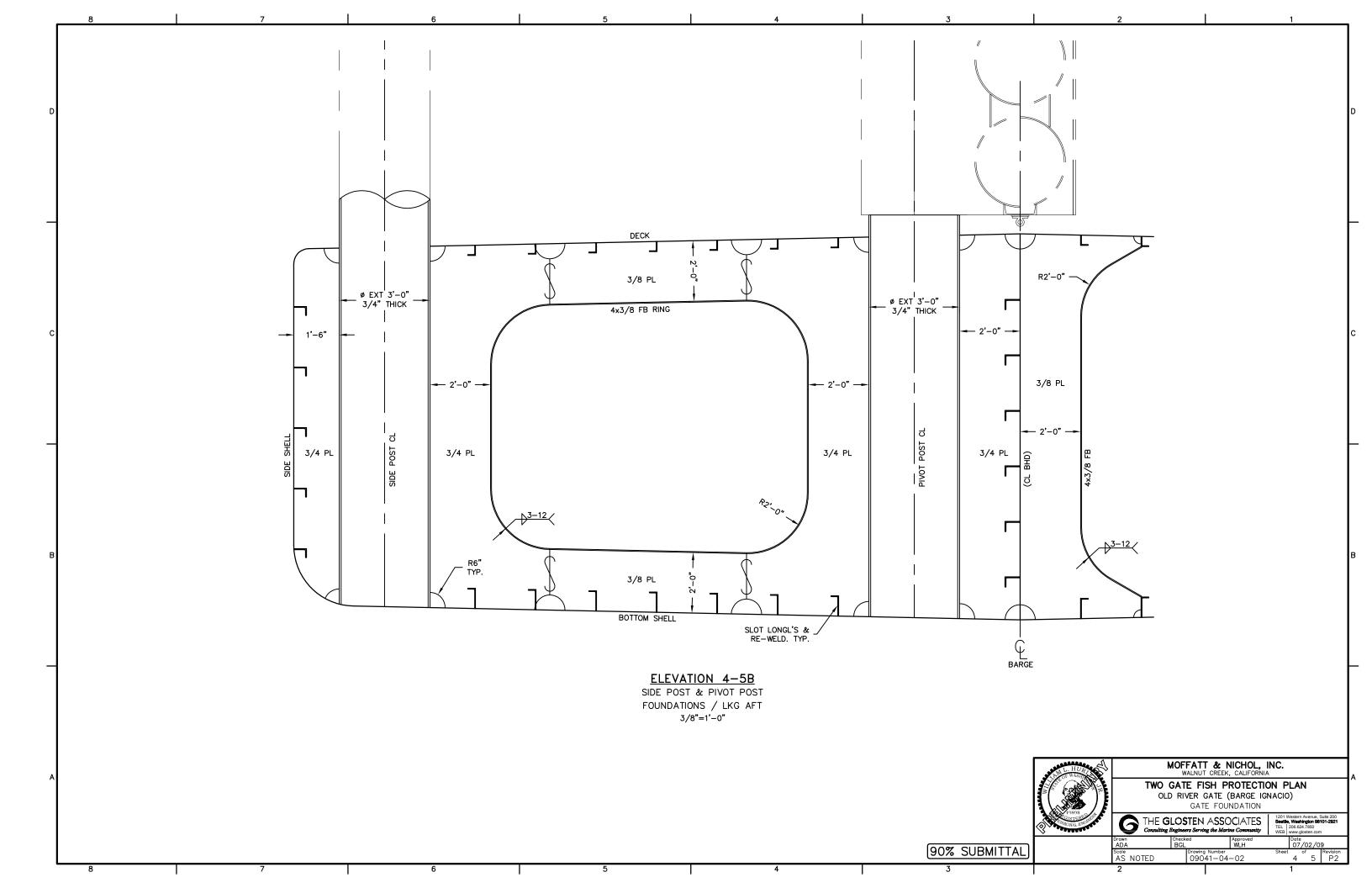


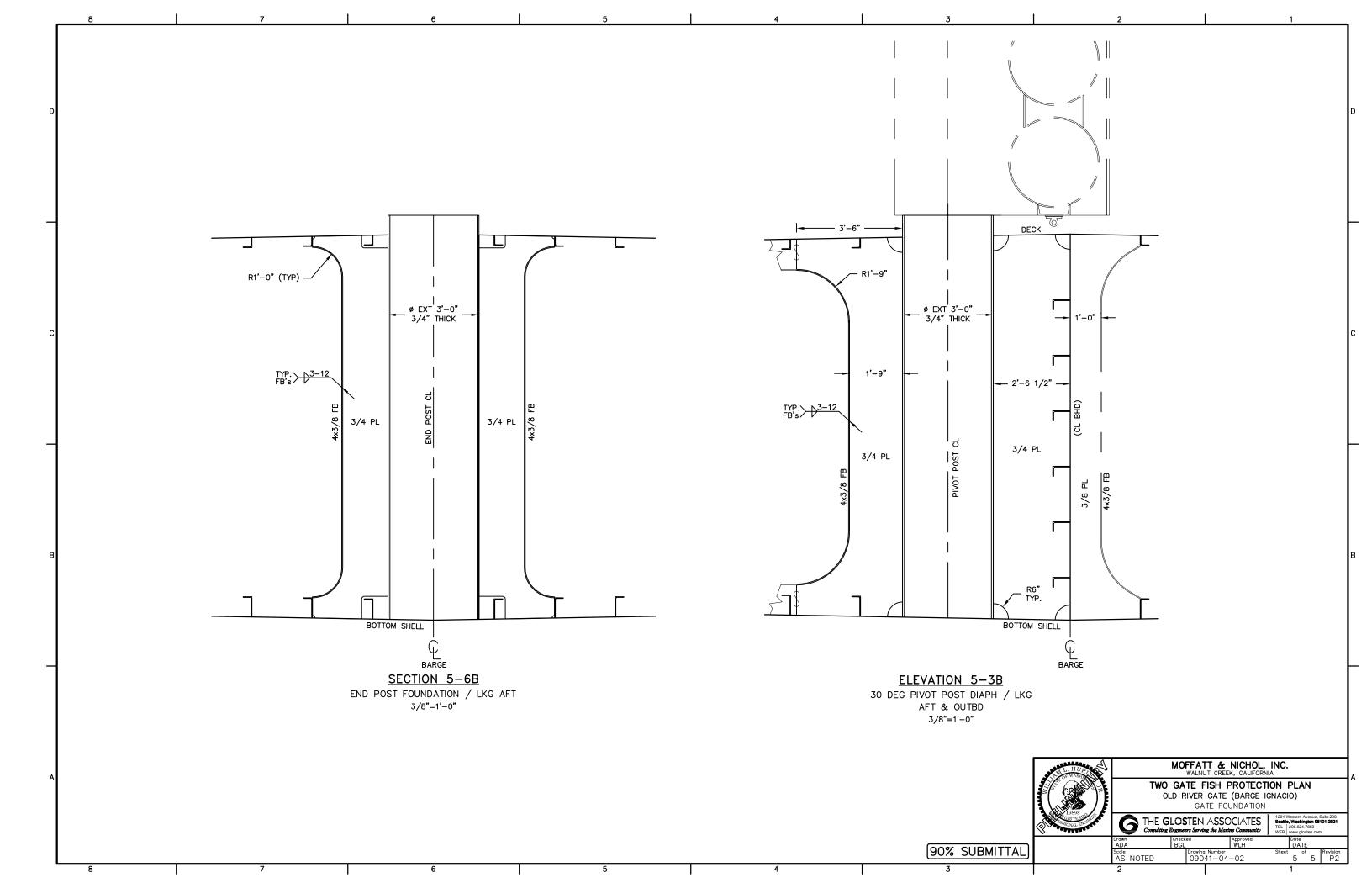


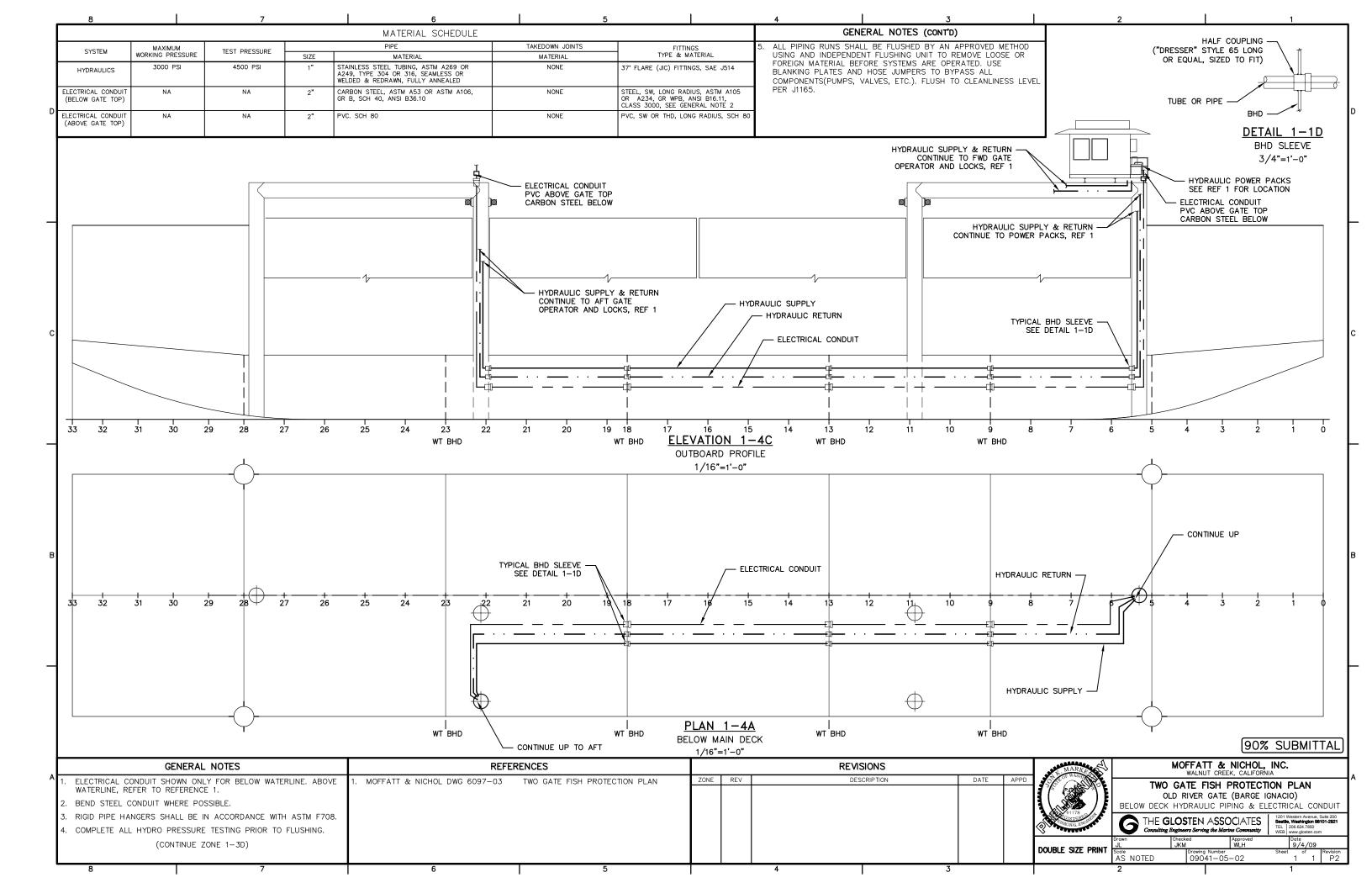












ATTACHMENT B1. Connection Slough Gate Placement Procedure and Sta	bility

### TWO GATE FISH PROTECTION PLAN

Placement Operation & Stability: Connection Slough Gate Preliminary Construction Submittal (90%)

PREPARED FOR:			BY:	
Moffatt & N	Nichol		Jon K. Markestad, PE PROJECT ENGINEER	MARKE OF WASHIN
Walnut Cre	ek, CA		CHECKED: William L. Hurley, PE	
THE GLO	CTENI ACC	CIATEC	PRINCIPAL-IN-CHARGE	
THE GLO 1201 Western Avenue TEL 206.624.7850	a, said 200, scattic, was	ington 98101-2921 www.glosten.com	APPROVED: William L. Hurley, PE PRINCIPAL-IN-CHARGE	44178 CISTERED SSIONAL ENGREP
DOC:	REV: P2	FILE: 09041.02	DATE: 11 September 2009	. 44884.

### References

- 1. Glosten Drawing 09041-01-01, Connection Slough Gate (Barge Denise): General Arrangement.
- 2. Code of Federal Regulations, Title 46.
- 3. Marine Safety Manual, Volume IV Technical.
- 4. General Hydrostatics Software Suite, Creative Systems, Inc., v. 11.42.
- 5. Two Gate Fish Protection Plan, specification document.

### **Summary**

This document describes the placement procedure of the Connection Slough gate and summarizes the weight estimate, stability analysis, and longitudinal strength analysis of the barge during all phases of placement operations. Also evaluated are the spud pile vertical loading and overturning moments that the spud pile securing system will be required to withstand.

The stability was evaluated for both the transit condition and placement. The barge meets the stability requirements in all transit and placement operations.

The stresses developed in the hull during the placement procedure described below are below the allowable stress of 25.38 ksi.

Spud piles should be designed to overcome a maximum 500 kip downward force during placement, and a 20 kip upward force during gate operation.

### **Connection Slough Gate Design**

The Connection Slough gate is comprised of the barge *Denise*, with a butterfly gate system mounted above deck as shown in Reference 1. The barge will be held in location using 4 spud piles driven into the river bottom. Lowering and raising of the barge will be accomplished using cable or chain jacks utilizing the spud piles as bases for the lifting system. Once the barge is on the bottom of the river, the barge/gate will be held in place and will resist uplift from overturning moments by locking collars attached to the spud piles.

The barge hull is divided into 10 tanks; 5 port and 5 starboard. The hull tanks are designated Tank 1P&S at the bow, through 5 P&S at the stern. See Figure 1, below.

No ballasting system will be installed on the barge. All ballasting and deballasting will be done using portable pumps through new salvage fittings and manholes on the main deck.

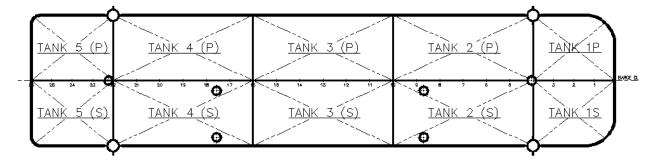


Figure 1. Tank arrangement plan

### **Placement Procedure**

The assembled gate and barge will be towed to location in the Transit Condition, with all tanks dry and tight except Tank 3 port that will be used to level the barge.

### **Lowering Procedure**

- 1. With the barge onsite and temporarily secured in location, and with level trim and heel, the spuds will be lowered so they are resting on the river bottom.
- 2. With the spuds holding the barge in place, the spuds can be driven in plumb to the depth required. At this stage it is safe to suspend lowering operations for an extended period of time.
- 3. Once the spuds are driven in place, Tanks 1, 3, and 5 port and starboard should be filled with ballast until all air is displaced from the tanks. Tanks 2 and 4 starboard should be filled with ballast to roughly 38% capacity, and Tanks 2 and 4 port should be filled to roughly 50% capacity. Tank loading can be adjusted slightly to maintain level submergence of barge. Once loaded to this stage, the barge should be floating roughly level with 6" of freeboard. All manholes should be secured with salvage fittings open.
- 4. The jacking system should be attached from the spud piles to the barge. Wire length should be adjusted such that, when taut, the barge deck edge will remain 1" above the water.
- 5. Tanks 2 and 4 port and starboard should be filled with ballast until all air is displaced from the tanks. During the filling of these tanks the jacking system should start to take load and the barge should be hanging from the jacking system with the deck roughly 1" above water by the end of this stage. All tanks should be pressed full, with hatches and salvage plugs installed by the end of this stage.
- 6. The barge can now be lowered onto the river bottom.
- 7. Once the barge is firmly on the bottom and the jacking system is slack, a diver should install the locking mechanisms on all 4 of the spud piles, making sure to fit them snugly against the jacking well structure.

8. The barge/gate structure is now installed in the river, and locking fill can be applied around the barge.

**Table 1. Condition summary** 

		Hull	Tank L	.oads		Draft	J	acking p	ile Load	S
Stage			(%)			(ft)	Fwd S	Fwd P	AFT S	Aft P
	1P/S	2P/S	3P/S	4P/S	5P/S		(kip)	(kip)	(kip)	(kip)
1	0	0	var	0	0	3.6	-	-	-	-
3	100	var	100	var	100	11.7	-	-	-	-
5	100	100	100	100	100	12.2	478	355	412	350
6a	100	100	100	100	100	15.0	364	305	362	303
6b	100	100	100	100	100	20.0	337	286	335	283
6c	100	100	100	100	100	30.0	280	244	277	241
7	100	100	100	100	100	Bottom	-	-	-	-

### **Refloating Procedure**

The refloating procedure was not developed for this report. It is expected that the jacking system could be used to raise the barge/gate structure to the water surface, where portable pumps can be used to dewater the barge to its transit condition.

### **Weight Estimate**

A weight for each of the components of the barge/gate structure was estimated, along with its LCG, TCG, and VCG. The table below summarizes the results of the calculations.

**Table 2. Weight Summary** 

Category	Weight (With Margins)	LCG	TCG	VCG
	Kip	ft from bow	ft +Stbd	ft ABL
Barge Hull	859.56	100.00	0.00	7.35
Gates	319.49	101.00	2.49	24.74
Misscellaneous	214.07	97.06	6.57	23.15
End Walls	28.82	101.00	0.00	15.58
Jacking Wells	41.73	101.00	0.00	6.28
Total	1463.67	99.84	1.50	13.59

### **Stability**

The stability was evaluated for both the transit condition and the placement conditions. In the transit condition, the barge is shown to comply with the recommendations of the *Marine Safety Manual, Volume IV – Technical, 6.E.5.b.* During the placement operations, the barge is shown to maintain a GM greater than 3 inches (0.25 feet) and maintain roll stability to at least 6 degrees.

### Calculations

Stability calculations were performed using Creative Systems' General Hydrostatics program. The geometry model was created based on the vessel geometry per Reference 1. Weights were placed as distributed weights, according to their location per Reference 1.

Calculations are performed using fresh water with a specific gravity of 1.0. As the actual specific gravity of the river is unknown, between 1.0 and 1.025, the lighter density was chosen for conservatism.

Basic stability calculations, including an evaluation of GM and righting arms, were performed. True free surface effects of any slack tanks were included. The results of the calculations can be seen in Appendix A.

Required GM for the weather criterion was evaluated using the sail area of the gates when closed. Calculations can be found in Appendix C.

### **Transit Condition**

In the transit condition, the barge is shown to comply with the recommendations of the *Marine Safety Manual, Volume IV – Technical, 6.E.5.b.* 

Pertinent areas read as follows:

- 6.E.5.b. Intact And Damage Stability Criteria By Barge Type.
- (1) All Barges: Weather Criterion And Righting Energy. The weather criterion in 46 CFR 170, Subpart E applies to barges, except as specified in 46 CFR 170.160. Inland tank barges inspected under Subchapter D do not have specific stability requirements but may be loaded beyond safe limits when they do not have centerline bulkheads in way of cargo. The OCMI should be so notified in such cases. Due to their large B/D ratio and high draft to depth ratio, most inland barges cannot be evaluated considering GM alone, in which case righting energy calculations are appropriate. As stated in 46 CFR 170.170(d), additional calculations must be submitted for barges. Except as provided in subparagraphs 6.E.5.b.(2), (3), and (4) below, the calculations normally required are those contained in 46 CFR 174.015. Suitable route alternatives to 46 CFR 174.015 include reducing the required 15 foot-degrees to 5 foot-degrees for service on protected waters and to 10 foot-degrees for service on those lakes, bays, and sounds which the OCMI considers to be partially-protected.

Pertinent areas of 46 CFR 170 Subpart E - Weather Criteria read as follows:

§170.170 Calculations Required

(a) Each vessel must be shown by design calculations to have a metacentric height (GM) that is equal to or greater than the following in each condition of loading and operation:

$$GM \ge \frac{PAH}{W\tan(T)}$$

(b) The criterion specified in this section is generally limited in application to flush deck, mechanically powered vessels of ordinary proportions and form that carry cargo below the main deck. On other types of vessels, the Commanding Officer, marine Safety Center requires calculations in addition to those in paragraph (a) of this section. On a mechanically powered vessel under 328 feet in length, other than a tugboat or a towboat, the requirements in §170.173 are applied.

Pertinent areas of 46 CFR 174 Subpart B - Special Rules Pertaining to Deck Cargo Barges read as follows:

### §174.015 Intact Stability

- (a) Except as provided in \$174.020, in each condition of loading and operation, each barge must be shown by design calculations to have an area under the righting arm curve up to the angle of maximum righting arm, the downflooding angle, or 40 degrees, whichever angle is smallest, equal to or greater than-
  - (1) 15 foot-degrees (4.57 meter-degrees) for ocean and great lakes winter service; and
  - (2) 10 foot-degrees (3.05 meter-degrees) for lakes, bays, sounds, and great lakes summer service
- (b) For the purpose of this section, downflooding angle means the static angle from the intersection of the vessel's centerline and waterline in calm water to the first opening that does not close watertight automatically. The vessel is fitted with float-type check valves on the ballast tank vents and thus has no downflooding points applicable to this requirement.

As indicated in the *Marine Safety Manual, Volume IV 6.E.5.b.*, the minimum required area under the righting curve for the calculations in 46 CFR § 174.015 for protected water is taken to be 5 foot-degrees.

All tanks were considered dry and tight.

### Results—Transit Condition

The barge in the transit condition has roll stability far in excess of the required minimums. The GM of 36.9 feet far exceeds the 1.08 feet requirement of the Weather Criterion. The righting arm is positive well beyond 40 degrees, and the righting energy at 40 degrees (157 ft-Deg) far exceeds the 5 ft-deg requirement of 46 CFR 174.015 as modified by the Marine Safety Manual, Volume IV – Technical, 6.E.5.b.

### Results—Placement Conditions

Stability of the barge was evaluated at the stage of placement where the jacking system would be attached to the barge. At this stage the barge is shown to comply with the minimum of 3 inches (0.25 feet) of GM and roll stability, to 6 degrees as required by the specification document (Reference 6).

Stability is not an issue once the jacking system has taken the load of the barge, and the barge is hanging from the wires and restrained by the spuds.

True free surface effects were included for all slack tanks.

### **Longitudinal Strength**

The longitudinal strength of the barge was evaluated for each stage of placement. Stresses were calculated based on a hull girder section modulus of 4725 in<sup>3</sup>. The calculated stresses were compared to an allowable stress of 11.33LT/in<sup>2</sup> (25.38 ksi).

The maximum expected stress is 3.41 ksi, corresponding to 13.4% of the allowable stress.

### **Spud Pile Calculations**

The assumed spud pile for this report is a 42" diameter pile with 1" wall thickness and an overall length of 120'.

Once the jacking system has been attached to the barge, the spud piles will be required to support the barge/gate structures weight until the barge is lowered to the river bottom. A calculation of the estimated pile loading during barge placement is included in the stability calculations shown in Appendix A. The maximum expected vertical loading of any one spud pile is 478 kip, and a margin is added for a design load of 500 kip during barge/gate placement.

Once the barge is on the river bottom and the gates are closed, a differential water level will develop and impose translational forces and overturning moments on the barge/gate structure. The translational forces will be overcome by the gravel backfill around the barge and by the spuds. By inspection, this shearing force is not expected to be the driving factor in sizing the spud piles. The overturning moments will be resolved by the barge/gate structures' self weight, and two of the spud piles' weight and pullout resistance. Calculations for the estimated overturning force on the piles are shown in Appendix B. The maximum expected uplifting load is -1 kip, and a margin is added for a design uplifting load of 20 kip during gate operations.

## Appendix A Stability Calculations

Righting Arms:

-Distances in FEET.-

### TRANSIT CONDITION WITH MINIMAL HEEL -WEIGHT and DISPLACEMENT STATUS-Baseline draft: 3.703 @ 0.00, 3.527 @ 200.00a Trim: Fwd 0.18/200.00, Heel: Port 0.04 deg. -Part-Weight(KP)——LCG— -TCG----VCG-859.56 100.00a Hull 0.00 7.35 14.41 13.50a 15.58 EndWallF 0.00 EndWallA 14.41 188.50a 0.00 15.58 2.49s 24.74 GateF 159.74 65.50a GateA 2.49s 24.74 159.74 136.50a Misc 214.10 97.06a 6.57s 23.15 Fwd Wells 20.86 28.00a 0.00 6.28 20.86 172.00a 0.00 Aft Wells 6.28 1,463.70 99.81a 1.50s 13.59--Total Fixed $-\!-$ —Load— Weight(KP)——LCG— ---SpGr----TCG-------VCG--RefHt-1.53 TANK3.P 201.23 99.94a 11.20p 0.250 1.000 -3.14-Total Weight-1,664.93 99.82a 0.03p 12.13--Displ(KP)-----LCB----TCB----VCB-HULL 1.000 1,664.46 99.82a 0.04p1.85 -3.70GATEF\_FLOOD.S Flooded 1.000 0.00 GATEA\_FLOOD.S Flooded 1.000 0.00 Total Displacement--> 1.000 1,664.46 99.82a 0.04p1.85

HYDROSTATIC PROPERTIES with FLOODING

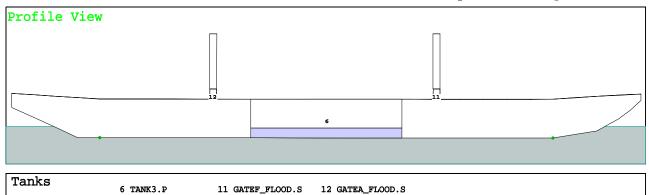
Trim: Fwd 0.18/200.00, Heel: Port 0.04 deg., VCG = 12.13

0.00

0.00

LCF	Displacement	Buoyand	cy-Ctr.	Weight/		Moment/		
Draft-	Weight(KP)-	LCB	VCB	Inch	LCF	—In trim—	GML-	GMT-
3.615	1,664.46	99.82a	1.85	40.70	99.30a	505.90	729.5	36.90
-Distance	es in FEET	Speci	ific Gra	vity = 1.	000	Mo	ment in	Ft-KP.
		Tri	im is pe	r 200.00F	t			
Draft is	from Baselin	e.			True	Free Surf	ace incl	uded.

CG - Draft: 3.70 @ 0.00 , 3.53 @ 200.00a Heel: port 0.04 deg.

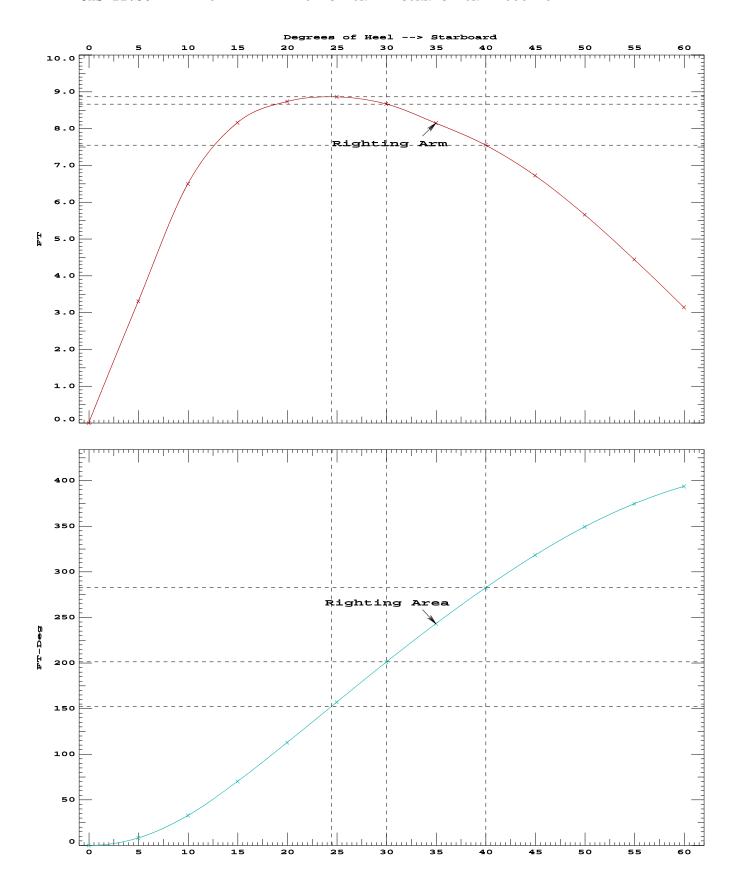


RIGHTING ARMS vs HEEL ANGLE with FLOODING—Fixed CG: LCG = 99.81a TCG = 1.50s VCG = 13.59

—Depth—	—Trim—	—Heel—		—in Trim—	-in Heel-	> Area-
3.703	0.05f				0.000	0.00
3.659	0.05f	_	1,664.94			8.27
3.552	0.05f	9.96s	1,664.92	0.00	6.499	32.84
3.119	0.05f	14.96s	1,665.53	0.00	8.163	70.13
2.386	0.05f	19.96s	1,664.93	0.00	8.737	112.84
1.429	0.05f	24.96s	1,665.24	0.00	8.864	157.03
1.162	0.05f	26.21s	1,664.74	0.00	8.849	168.10
0.334	0.06f	29.96s	1,664.93	0.00	8.669	201.00
-0.797	0.06f	34.96s	1,664.94	0.00	8.149	243.18
-2.323	0.00	39.96s	1,664.93	0.03a	7.555	282.48
-3.769	0.00	44.96s	1,664.94	0.38f	6.723	318.27
-5.096	0.00	49.96s	1,664.92	0.00	5.662	349.33
-6.291	0.00	54.96s	1,664.92	0.39f	4.444	374.66
-7.348	0.00	59.96s	1,664.93	0.00	3.144	393.67
Distance	es in FE	ET.—Sp	ecific Gravity	r = 1.000.	——Area i	n Ft-Deg.

Note: The Center of Gravity shown above is for the Fixed Weight of 1463.70 KP. As the tank load centers shift with heel and trim, the total Center of Gravity varies. The righting arms shown above include the effect of the C.G. variation.

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LONGITUDINAL STRENGTH with FLOODING at Heel = Port 0.04 deg.

LOCATION	WEIGHT	BUOYANCY	SHEAR	SECT.MOD	STRESS
Ft	KP/Ft	KP/Ft	КР	SqIn-Ft	KP/SqIn-
0.00	0.00		0.0	4,725.0	0.000
0.00	4.83		0.0	4,725.0	0.000
4.56a	4.83		-22.0	4,725.0	0.011
4.56a	5.99		-22.0	4,725.0	0.011
11.43a	5.99	0.00	-63.1	4,725.0	0.073
11.43a	5.99	0.00	-63.1	4,725.0	0.073
14.00a	5.99	3.86	-73.6	4,725.0	0.110
21.00a	5.99	7.01	-77.5	4,725.0	0.225
26.00a	5.99	9.26	-66.7	4,725.0	0.303
26.00a	11.21	9.26	-66.7	4,725.0	0.303
27.00a	11.21	9.72	-68.4	4,725.0	0.317
27.00a	10.67	9.72	-68.4	4,725.0	0.317
28.00a	10.67	10.17	-69.2	4,725.0	0.331
30.00a	10.67	10.19	-70.2	4,725.0	0.361
30.00a	5.46	10.19	-70.2	4,725.0	0.361
35.00a	5.46	10.26	-46.3	4,725.0	0.423
42.61a	5.46	10.24	-9.8	4,725.0	0.468
50.22a	5.46	10.22	26.6	4,725.0	0.455
57.83a	5.46	10.20	62.8	4,725.0	0.383
63.50a	5.46	10.19	89.7	4,725.0	0.291
63.50a	45.39	10.19	89.7	4,725.0	0.291
65.44a	45.39	10.19	21.2	4,725.0	0.269
67.50a	45.39	10.18	-51.2	4,725.0	0.275
67.50a	5.46	10.18	-51.2	4,725.0	0.275
73.06a	5.46	10.17	-24.9	4,725.0	0.320
76.00a	5.46	10.16	-11.1	4,725.0	0.331
76.00a	9.68	10.16	-11.1	4,725.0	0.331
80.67a	9.67	10.15	-8.8	4,725.0	0.341
88.28a	9.66	10.13	-5.2	4,725.0	0.353
95.89a	9.65	10.11	-1.7	4,725.0	0.358
103.50a	9.64	10.09	1.7	4,725.0	0.359
111.11a	9.63	10.07	5.1	4,725.0	0.353
118.72a	9.62	10.05	8.4	4,725.0	0.342
124.00a	9.62	10.04	10.7	4,725.0	0.332
124.00a	5.46	10.04	10.7	4,725.0	0.332
126.33a	5.46	10.04	21.4	4,725.0	0.324
133.94a	5.46	10.02	56.2	4,725.0	0.261
134.50a	5.46	10.02	58.7	4,725.0	0.255
134.50a	45.39	10.02	58.7	4,725.0	0.255
138.50a	45.39	10.01	-82.8	4,725.0	0.265
138.50a	5.46	10.01	-82.8	4,725.0	0.265
141.56a	5.46	10.00	-68.9	4,725.0	0.314
149.17a	5.46	9.98	-34.4	4,725.0	0.397
156.78a	5.46	9.96	-0.0	4,725.0	0.425
164.39a	5.46	9.94	34.2	4,725.0	0.398
170.00a	5.46	9.93	59.3	4,725.0	0.342
170.00a	10.67	9.93	59.3	4,725.0	0.342
172.00a	10.67	9.92	57.9	4,725.0	0.318
174.00a	10.67	9.92	56.4	4,725.0	0.293
		-continued no			· · •

LOCATION	WEIGHT	BUOYANCY	SHEAR	SECT.MOD	STRESS
Ft	KP/Ft	KP/Ft	КР	SqIn-Ft	KP/SqIn-
174.00a	5.46	9.92	56.4	4,725.0	0.293
175.00a	5.46	9.92	60.8	4,725.0	0.281
175.00a	5.99	9.92	60.8	4,725.0	0.281
179.00a	5.99	9.91	76.5	4,725.0	0.223
186.00a	5.99	0.92	72.5	4,725.0	0.105
186.75a	5.99	0.00	68.3	4,725.0	0.094
186.75a	5.99		68.3	4,725.0	0.094
189.56a	5.99		51.5	4,725.0	0.058
189.56a	4.83		51.5	4,725.0	0.058
194.78a	4.83		26.3	4,725.0	0.015
200.00a	4.83		1.1	4,725.0	0.000
200.00a	0.53		1.1	4,725.0	0.000
202.00a	0.53		-0.0	4,725.0	0.000
202.00a	0.00		-0.0	4,725.0	

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### ——S U M M A R Y——

Largest Shear: 89.7 KP at 63.50a

Largest Bending Moment: 2,211 KP-Ft at 42.61a (Hogging)

Largest Stress: 0.468 KP/SqIn at 42.61a (Tension)

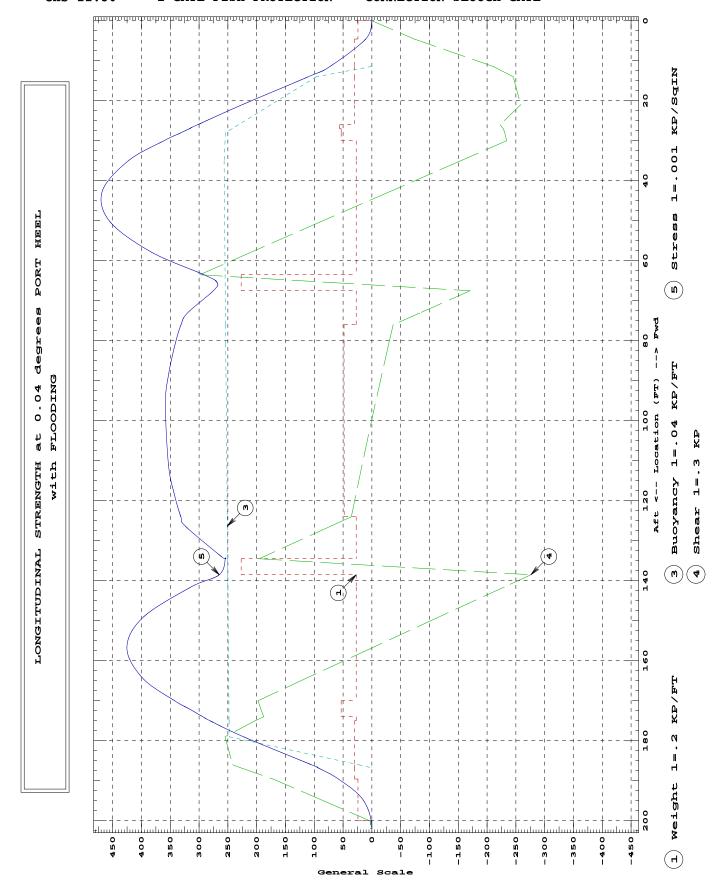
( 2.3% of 20.400 KP/SqIn limit)

Warning: Stress values may be inaccurate due to lack of correction for hull deflection.

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2 GATE FISH PROTECTION -- CONNECTION SLOUGH GATE



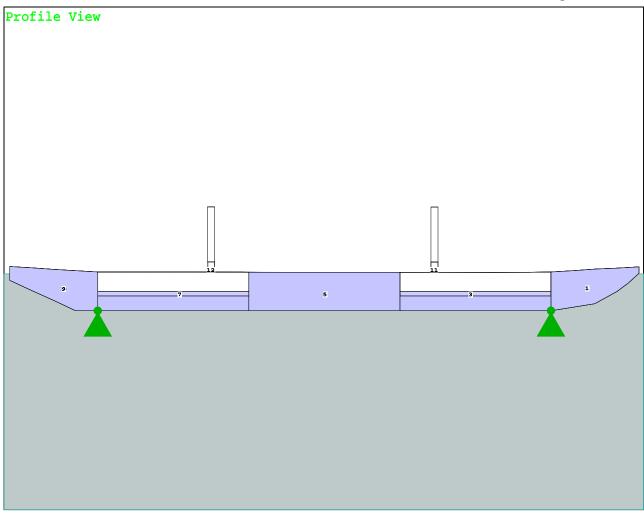
			INSTALL JACKII and DISPLACEME		I		
			11.717 @ 0.00			а	
			/200.00, Heel			<b>u</b>	
-Part					_	VCG	
Hull			_	100.00a		7.35	
EndWallF				13.50a		15.58	
EndWallA				188.50a		15.58	
GateF				65.50a		24.74	
GateA				136.50a		24.74	
Misc				97.06a		23.15	
Fwd Wells				28.00a		6.28	
Aft Wells				172.00a		6.28	
Total Fixed-	<b>&gt;</b>		1,463.70	99.81a		13.59—	
	—Load——	-SpGr-	·				RefHt
TANK1.S	1.000	1.000	357.74		11.19s		
TANK1.P	1.000	1.000	357.74	16.34a	11.19p	7.94	
TANK2.S	0.380	1.000		51.99a		2.33	-4.68
TANK2.P	0.500	1.000	402.63	52.00a	11.19p	3.07	-6.16
TANK3.S	1.000	1.000	804.91	100.00a	11.19s	6.13	
TANK3.P	1.000	1.000	804.91	100.00a	11.19p	6.13	
TANK4.S	0.380	1.000		147.98a			-4.72
TANK4.P	0.500	1.000	402.45	147.99a	11.19p	3.06	-6.19
TANK5.S	1.000	1.000		183.79a			
TANK5.P	1.000	1.000	365.18	183.79a	11.19p	7.85	
Total Tanks-	>		4,472.56	100.29a	0.48p	5.63-	
—Total Weight	>		5,936.26	100.17a	0.01s	7.59—	
			Displ(KP)	——LСВ—	—тсв—	—_vcв—	
HULL		1.000	5,936.29	100.17a	0.01s	6.08	-11.72
GATEF_FLOOD.S	Flooded	1.000	0.00				
GATEA_FLOOD.S	${ t Flooded}$	1.000	0.00				
Total Displa	.cement>	1.000	5,936.29	100.17a	0.01s	6.08	
	Righting	Arms:		0.00	0.00		

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Trim: Fwd 0.09/200.00, Heel: Stbd 0.01 deg., VCG = 7.59

г									
	LCF	Displacement	Buoyand	cy-Ctr.	Weight/		Moment/		
ŀ	$-\!\!-\!\!$ Draft $-\!\!\!-$	Weight(KP)-	LCB	VCB	Inch-	LCF	—In trim−	GML-	GMT-
	11.671	5,936.29	100.17a	6.08	46.15	100.88a	731.03	295.6	12.23
}	-Distance	s in FEET.	Speci	ific Gra	<pre>vity = 1</pre>	.000.——	Mo	ment in	Ft-KP.
			Tri	im is pe	r 200.00	?t			
	Draft is	from Baseli	ne.			True	Free Surf	ace incl	Luded.

CG - Draft: 11.72 @ 0.00 , 11.63 @ 200.00a Heel: stbd 0.01 deg.



Tanks	5 TANK3.S100% FRESH WATER	10 TANK5.P100% FRESH WATER
1 TANK1.S100% FRESH WATER 2 TANK1.P100% FRESH WATER 3 TANK2.S38% FRESH WATER 4 TANK2.P50% FRESH WATER	6 TANK3.P100% FRESH WATER 7 TANK4.S38% FRESH WATER 8 TANK4.P50% FRESH WATER 9 TANK5.S100% FRESH WATER	11 GATEF_FLOOD.SFlooded 12 GATEA_FLOOD.SFlooded

09/10/09 11:50:57 The Glosten Associates GHS 11.50 2 GATE FISH PROTECTION -- CONNECTION SLOUGH GATE

-LIM----- $-\!-\!-\!-\!-\!$ Relative angles measured from 0.007  $-\!-\!-\!-$ 

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LONGITUDINAL STRENGTH with FLOODING -- SUMMARY at Heel = Stbd 0.01 deg.

Largest Shear: -274.4 KP at 28.00a

Largest Bending Moment: 7,233 KP-Ft at 50.22a (Hogging)

Largest Stress: 1.531 KP/SqIn at 50.22a (Tension)

( 7.5% of 20.400 KP/SqIn limit)

GROUNDING points

Origin Depth: 11.717 Trim: Fwd 0.09/200.00 Heel: Stbd 0.01 deg.

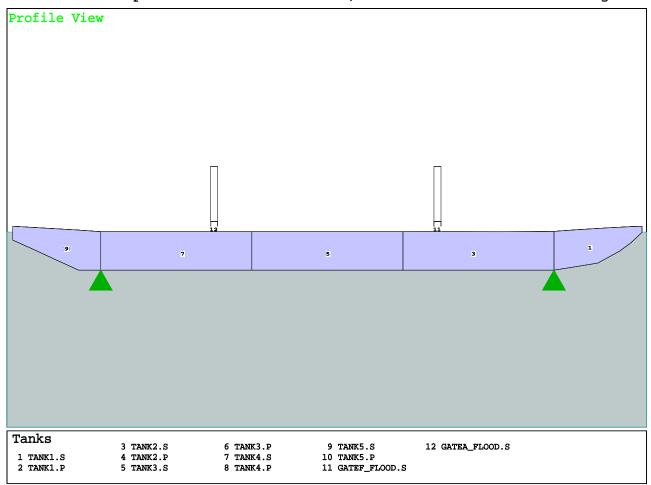
	Dept	Depth to		ration	
-Ground Point	Point-	-Ground $-$	Present-	—Maximum—	React(KP)-
Fwd Stbd Jack	11.71	12.12	-0.42	0.10	0.00
Fwd Port Jack	11.70	12.12	-0.42	0.10	0.00
Aft Stbd Jack	11.64	12.12	-0.48	0.10	0.00
Aft Port Jack	11.64	12.12	-0.49	0.10	0.00
—Total Ground Reactio	n>				0.00-
—Distances in FEET.—					

	BAI	RGE SUI	ALL TANKS FULL PORTED BY JACK	ING WIRES	}		
		WEIGHT	and DISPLACEMEN	NT STATUS	;———		
	Baseline	draft	: 12.151 @ 0.00	, 12.152	@ 200.00	a	
	Trim:	0.00/2	200.00, Heel:	Stbd 0.00	deg.		
-Part			Weight(KP)	LCG-	——тс <del>с</del> —	VCG	
Hull			859.56	100.00a	0.00	7.35	
EndWallF			14.41	13.50a	0.00	15.58	
EndWallA			14.41	188.50a	0.00	15.58	
GateF			159.74	65.50a	2.49s	24.74	
GateA			159.74	136.50a	2.49s	24.74	
Misc			214.10	97.06a		23.15	
Fwd Wells			20.86	28.00a	0.00	6.28	
Aft Wells			20.86	172.00a	0.00	6.28	
Total Fixed-	<b>&gt;</b>		1,463.70	99.81a	1.50s	13.59—	
	—Load——	SpGr-	Weight(KP)	LCG-	——тс <del>с</del> —	VCG	RefHt
TANK1.S	1.000	1.000	357.74	16.34a	11.19s	7.94	
TANK1.P	1.000	1.000	357.74	16.34a	11.19p	7.94	
TANK2.S	1.000	1.000	805.15	51.99a	11.19s	6.13	
TANK2.P	1.000	1.000	805.15	51.99a	11.19p	6.13	
TANK3.S	1.000	1.000	804.91	100.00a		6.13	
TANK3.P	1.000	1.000	804.91	100.00a	11.19p	6.13	
TANK4.S	1.000	1.000	804.91	148.00a		6.12	
TANK4.P	1.000	1.000	804.91	148.00a	11.19p	6.12	
TANK5.S	1.000	1.000	365.18	183.79a		7.85	
TANK5.P	1.000	1.000	365.18	183.79a	11.19p	7.85	
Total Tanks-	>		6,275.76	100.21a	0.00	6.53—	
Total Weight	>		7,739.46	100.13a	0.28s	7.87—	
			Displ(KP)		—тсв—	—_vcв—	
HULL		1.000	6,204.50	100.31a	0.00	6.34	-12.15
GATEF_FLOOD.S	${ t Flooded}$	1.000	0.00				
GATEA_FLOOD.S			0.00				
Total Displa	cement>	1.000	6,204.50	100.31a	0.00	6.34	
<del>-</del>			React(KP)	LCR	—_тск—	VCR	
Fwd Stbd Jack			377.99			0.00	-12.15
Fwd Port Jack			377.99			0.00	-12.15
Aft Stbd Jack			389.48	172.00a	22.50s	0.00	-12.15
Aft Port Jack			389.48	172.00a	22.50p	0.00	-12.15
Total Reacti	on>		1,534.95	101.08a	0.00	0.00-	
Total Buoyan			7,739.45	100.46a	0.00	5.08—	
	Righting	Arms:		0.33a	-0.28s		
-Distances in F	EET.						

HYDROSTATIC PROPERTIES with FLOODING
Trim: 0.00/200.00, Heel: Stbd 0.00 deg., VCG = 7.87

LCF Displacement Buoyancy-Ctr. Weight/ Moment/
Draft Weight(KP) LCB VCB Inch LCF In trim GML GMT—
12.151 7,739.45 100.46a 5.08 4925.56 100.00a 127231 Large Large
Distances in FEET. Specific Gravity = 1.000. Moment in Ft-KP.—
Trim is per 200.00Ft
Draft is from Baseline.

Condition Graphic - Draft: 12.15 @ 0.00 , 12.15 @ 200.00a Heel: 0.00 deg.



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-LIM----- $-\!-\!-\!-\!-\!$ Relative angles measured from 0.005  $-\!-\!-\!-$ 

LONGITUDINAL STRENGTH with FLOODING -- SUMMARY at Heel = 0.00 deg.

Largest Shear: -552.0 KP at 172.00a

Largest Bending Moment: -15,476 KP-Ft at 95.89a (Sagging)

Largest Stress: -3.275 KP/SqIn at 95.89a (Compression)

( 16.1% of 20.400 KP/SqIn limit)

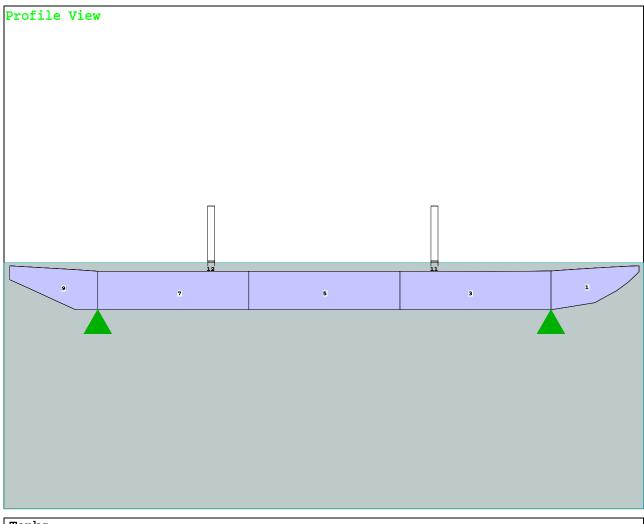
GROUNDING points

Origin Depth: 12.151 Trim: 0.00/200.00 Heel: 0.00 deg.

	Dept	Depth to		ration	
Ground Point	$-\!-\!-\!$ Point $-\!-$	-Ground $-$	Present-	—Maximum—	React(KP)
Fwd Stbd Jack	12.15	12.12	0.03	0.10	402.40
Fwd Port Jack	12.15	12.12	0.02	0.10	353.59
Aft Stbd Jack	12.15	12.12	0.03	0.10	413.88
Aft Port Jack	12.15	12.12	0.02	0.10	365.07
$-\!\!\!\!\!-$ Total Ground Reaction $-\!\!\!\!\!\!-$	<b>&gt;</b>				1,534.94

	Baseline	draft:	15.022 @ 0.00	, 15.025	@ 200.00	a	
			0.00, Heel:			<b>-</b>	
Part			Weight(KP)			VCG	
Hull				100.00a		7.35	
EndWallF				13.50a			
EndWallA				188.50a		15.58	
GateF				65.50a		24.74	
GateA				136.50a			
Misc				97.06a			
Fwd Wells				28.00a		6.28	
Aft Wells				172.00a			
—Total Fixed—	<b>&gt;</b>		1,463.70				
	—Load——	SpGr					RefH
rank1.s	1.000	1.000	357.74		11.19s		
rank1.p	1.000	1.000					
rank2.s	1.000	1.000	805.15	16.34a 51.99a	11.19s	6.13	
rank2.p	1.000	1.000	805.15	51.99a	11.19p	6.13	
rank3.s	1.000	1.000		100.00a			
rank3.p	1.000	1.000					
rank4.s	1.000	1.000	804.91	100.00a 148.00a	11.19s	6.12	
rank4.p	1.000	1.000	804.91	148.00a	11.19p	6.13	
rank5.s	1.000	1.000		183.79a			
rank5.p	1.000	1.000					
—Total Tanks—	<b>&gt;</b>		365.18 6,275.76	100.21a			
—Total Weight	<b>&gt;</b>		7,739.46	100.13a	0.28s	7.87-	
			Displ(KP)	LCB	—ТСВ—	VCB	
HULL		1.000	6,456.39	100.21a	0.03s	6.59	-15.0
GATEF_FLOOD.S	Flooded	1.000	-24.96	65.00a	3.52s	13.64	-15.0
GATEA_FLOOD.S	Flooded	1.000	-24.97	136.00a	3.52s	13.64	-15.0
Total Displa	cement>	1.000	6,406.46	100.21a	0.00	6.54	
			React(KP)	LCR	TCR	VCR	
Fwd Stbd Jack			349.48	28.00a	22.50s		-15.0
Wd Port Jack				28.00a			-15.0
Aft Stbd Jack				172.00a			-15.0
Aft Port Jack			317.03 1,333.01	172.00a	22.50p	0.00	-15.0
—Total Reacti			1,333.01	101.75a			
—Total Buoyan	cy>		7,739.47	100.47a	0.28s	5.41—	
		Arms:		0.34a			

CG - Draft: 15.02 @ 0.00 , 15.02 @ 200.00a Heel: stbd 0.01 deg.



Tanks	5 TANK3.S100% FRESH WATER
1 TANK1.S100% FRESH WATER 2 TANK1.P100% FRESH WATER	6 TANK3.P100% FRESH WATER 11 GATEF_FLOOD.SFlooded 7 TANK4.S100% FRESH WATER 12 GATEA_FLOOD.SFlooded
3 TANK2.S100% FRESH WATER 4 TANK2.P100% FRESH WATER	8 TANK4.P100% FRESH WATER 9 TANK5.S100% FRESH WATER

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LONGITUDINAL STRENGTH with FLOODING -- SUMMARY at Heel = Stbd 0.01 deg.

Largest Shear: -513.8 KP at 172.00a

Largest Bending Moment: -16,131 KP-Ft at 103.50a (Sagging)

Largest Stress: -3.414 KP/SqIn at 103.50a (Compression)

( 16.7% of 20.400 KP/SqIn limit)

GROUNDING points

Origin Depth: 15.023

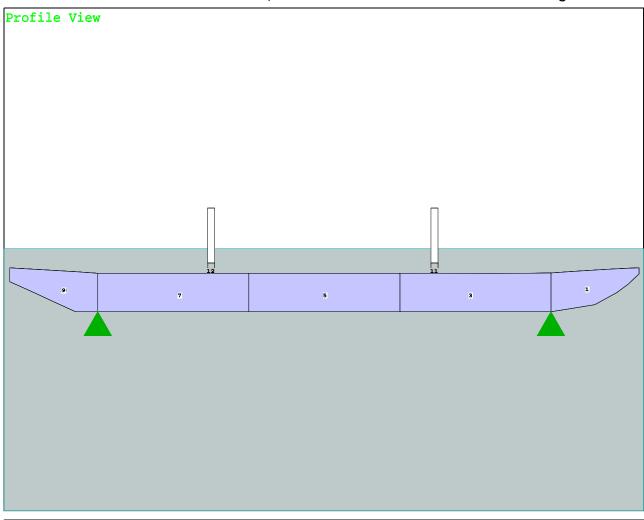
Trim: 0.00/200.00 Heel: Stbd 0.01 deg.

	Dept	h to	Penet	ration	
Ground Point	<del>-</del>				React(KP)
Fwd Stbd Jack	15.03	15.00	0.02	0.10	358.66
Fwd Port Jack	15.02	15.00	0.02	0.10	309.99
Aft Stbd Jack	15.03	15.00	0.02	0.10	356.52
Aft Port Jack	15.02	15.00	0.02	0.10	307.84
Total Ground Reaction	·>				1,333.01-
Distances in FEET.					

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	Baseline	draft:	20.020 @ 0.00	, 20.023	@ 200.00	a	
	Trim:	0.00/2	00.00, Heel: 8	Stbd 0.01	deg.		
Part			Weight(KP)-	LCG-	——тс <b>с</b> —	VCG	
Hull			859.56			7.35	
EndWallF			14.41	13.50a	0.00	15.58	
EndWallA			14.41	188.50a	0.00	15.58	
GateF			159.74	65.50a	2.49s	24.74	
GateA			159.74	136.50a	2.49s	24.74	
Misc			214.10	97.06a	6.57s	23.15	
Fwd Wells				28.00a		6.28	
Aft Wells			20.86	172.00a	0.00	6.28 6.28	
—Total Fixed-	<b>&gt;</b>		1,463.70			13.59-	
	—Load——	-SpGr-	· ·				RefH
TANK1.S	1.000	1.000					
TANK1.P	1.000	1.000	357.74	16.34a 16.34a	11.19p	7.94	
rank2.s	1.000	1.000	805.15	51.99a	11.19s	6.13	
rank2.p	1.000	1.000		51.99a			
rank3.s	1.000	1.000					
rank3.p	1.000	1.000	804.91	100.00a 100.00a	11.19p	6.12	
rank4.s	1.000	1.000	804.91	148.00a	11.19s	6.13	
rank4.p	1.000	1.000	804.91				
rank5.s	1.000	1.000	365.18	183.79a	11.19s	7.85	
rank5.p	1.000	1.000	365.18	183.79a	11.19ກ	7.85	
—Total Tanks-	>		6,275.76	100.21a	0.00	6.53-	
—Total Weight	>		7,739.46	100.13a	0.28s	7.87-	
			Displ(KP)	——LСВ—	—тсв—	vcb	
HULL		1.000	6,556.30	100.21a	0.08s	6.76	-20.0
GATEF_FLOOD.S	Flooded	1.000	-29.25	65.00a	3.50s	13.88	-20.0
GATEA_FLOOD.S	Flooded	1.000	-29.25	136.00a	3.50s	13.88	-20.0
Total Displa	cement>	1.000	6,497.79	100.21a	0.05s	6.69	
			React(KP)	LCR	—_TCR—	vcr	
Fwd Stbd Jack			323.28	28.00a	22.50s	0.00	-20.0
Fwd Port Jack			281.64	28.00a		0.00	-20.0
Aft Stbd Jack				172.00a		0.00	-20.0
Aft Port Jack					22.50p	0.00	-20.0
—Total Reacti	.on>		297.54 1,241.65 7,739.44	101.84a	$1.51\overline{\mathrm{s}}$	0.00-	
—Total Buoyar	>		7,739.44	100.47a	0.28s	5.62-	
	Righting	3		0.34a	0.00		

CG - Draft: 20.02 @ 0.00 , 20.02 @ 200.00a Heel: stbd 0.01 deg.



Tanks	5 TANK3.S100% FRESH WATER	10 TANK5.P100% FRESH WATER
1 TANK1.S100% FRESH WATER 2 TANK1.P100% FRESH WATER 3 TANK2.S100% FRESH WATER 4 TANK2.P100% FRESH WATER	6 TANK3.P100% FRESH WATER 7 TANK4.S100% FRESH WATER 8 TANK4.P100% FRESH WATER 9 TANK5.S100% FRESH WATER	11 GATEF_FLOOD.SFlooded 12 GATEA_FLOOD.SFlooded

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LONGITUDINAL STRENGTH with FLOODING -- SUMMARY at Heel = Stbd 0.01 deg.

Largest Shear: -486.1 KP at 172.00a

Largest Bending Moment: -14,471 KP-Ft at 95.89a (Sagging)

Largest Stress: -3.063 KP/SqIn at 95.89a (Compression)

( 15.0% of 20.400 KP/SqIn limit)

GROUNDING points

Origin Depth: 20.020 Trim: 0.00/200.00 Heel: Stbd 0.01 deg.

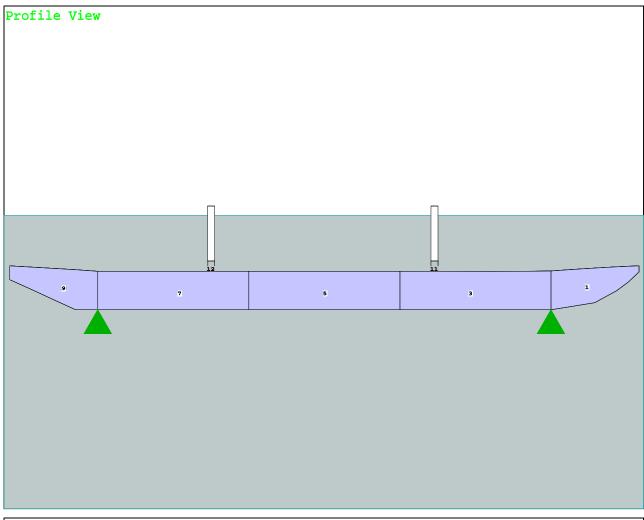
	Dept	Depth to		ration		
Ground Point	Point-	-Ground $-$	Present-	—Maximum—	React(KP) $-$	
Fwd Stbd Jack	20.03	20.00	0.02	0.10	320.94	
Fwd Port Jack	20.02	20.00	0.02	0.10	283.98	
Aft Stbd Jack	20.03	20.00	0.02	0.10	336.85	
Aft Port Jack	20.02	20.00	0.02	0.10	299.89	
Total Ground Reaction	ı>				1,241.65—	
lueDistances in FEET. $lue$						

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			nd DISPLACEME 30.019 @ 0.00			a	
			0.00, Heel:			<b>~</b>	
Part			Weight(KP)			VCG	
Hull				100.00a			
EndWallF				13.50a			
EndWallA				188.50a			
GateF				65.50a			
GateA				136.50a			
Misc				97.06a			
Fwd Wells				28.00a		6.28	
Aft Wells				172.00a			
—Total Fixed—	<b>&gt;</b>		1,463.70				
	—Load——	SpGr					RefH
TANK1.S	1.000	1.000	357.74		11.19s		
rank1.p	1.000	1.000					
TANK2.S	1.000	1.000	805.15	16.34a 51.99a	11.19s	6.13	
TANK2.P	1.000	1.000	805.15	51.99a	11.19p	6.13	
TANK3.S	1.000	1.000		100.00a			
TANK3.P	1.000	1.000					
TANK4.S	1.000	1.000	804.91	100.00a 148.00a	11.19s	6.13	
TANK4.P	1.000	1.000	804.91	148.00a	11.19p	6.12	
TANK5.S	1.000	1.000		183.79a			
TANK5.P	1.000	1.000	365.18	183.79a	11.19p	7.85	
—Total Tanks—	<b>&gt;</b>		365.18 6,275.76	100.21a	0.00	6.53	
—Total Weight	<b>&gt;</b>		7,739.46			7.87-	
			Displ(KP)	——LСВ—	——тсв—	—_vcв—	
HULL		1.000	6,757.23	100.22a	0.18s	7.30	-30.0
GATEF_FLOOD.S	Flooded	1.000	-29.25	65.00a	3.50s	13.88	-30.0
GATEA_FLOOD.S	Flooded	1.000	-29.25	136.00a		13.87	-30.0
Total Displa	cement>	1.000	6,698.72			7.24	
			React(KP)	LCR	TCR	VCR	
Wd Stbd Jack			283.99	28.00a	22.50s	0.00	-30.0
Wd Port Jack						0.00	
Aft Stbd Jack				172.00a			-30.0
Aft Port Jack			236.41 1,040.79	172.00a	22.50p	0.00	-30.0
—Total Reacti			1,040.79	97.02a			
—Total Buoyan	cy>		7,739.51	99.79a	0.28s	6.27—	

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CG - Draft: 30.02 @ 0.00 , 30.02 @ 200.00a Heel: stbd 0.01 deg.



Tanks	5 TANK3.S100% FRESH WATER	10 TANK5.P100% FRESH WATER
1 TANK1.S100% FRESH WATER 2 TANK1.P100% FRESH WATER 3 TANK2.S100% FRESH WATER 4 TANK2.P100% FRESH WATER	6 TANK3.P100% FRESH WATER 7 TANK4.S100% FRESH WATER 8 TANK4.P100% FRESH WATER 9 TANK5.S100% FRESH WATER	11 GATEF_FLOOD.SFlooded 12 GATEA_FLOOD.SFlooded

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GHS 11.50 2 GATE FISH PROTECTION -- CONNECTION SLOUGH GATE

LONGITUDINAL STRENGTH with FLOODING -- SUMMARY at Heel = Stbd 0.01 deg.

Largest Shear: -366.6 KP at 172.00a

Largest Bending Moment: -10,800 KP-Ft at 103.50a (Sagging)

Largest Stress: -2.286 KP/SqIn at 103.50a (Compression)

( 11.2% of 20.400 KP/SqIn limit)

GROUNDING points

Origin Depth: 30.018

Trim: 0.00/200.00 Heel: Stbd 0.01 deg.

		Dept	Depth to		ration	
$\vdash$	Ground Point	$-\!-\!-\!-\!$ Point $-\!-$	-Ground $-$	-Present $-$	-Maximum	React(KP)
	Fwd Stbd Jack	30.02	30.00	0.02	0.10	274.68
	Fwd Port Jack	30.01	30.00	0.02	0.10	248.84
١.	Aft Stbd Jack	30.03	30.01	0.02	0.10	271.51
١.	Aft Port Jack	30.01	30.00	0.02	0.10	245.67
_	-Total Ground Reaction $-$	>				1,040.70
	Distances in FEET.					

# Appendix B Overturning Condition

TWO GATE FISH PROTECTION Connection Slough Gate Structure By: JKM/JTB Date: 9/5/2009

#### **Overturning Condition**

#### Weights

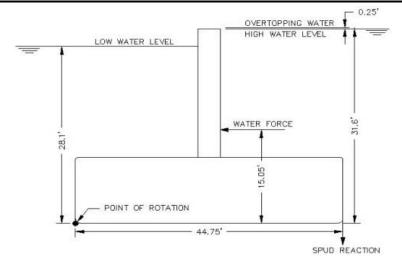
Item	Weight in Air	Weight in Water	TCG	Notes
	(Kip)	(Kip)	ft OCL +Stb	ghts change from +10% to -10% margin
Barge Hull	703.27	611.85	0.00	Weight in water 87% of weight in air,
Gates	261.40	0.00	2.49	Gate are assumed to be neutrally Bouyant
Misscellaneous	175.15	152.38	6.57	Weight in water 87% of weight in air
End Walls	28.82	25.08	0.00	Weight in water 87% of weight in air
Solid Ballast				
Super Charged Ballast				
Trapped Air	0.00	-87.40	0.00	Assumed 2" of trapped air
				(conservative for overturning calc)
Total Weights	1168.65	701.90	1.43	

#### Static Head

	ft	psf	Notes
Height of High Side Water	31.6		Top of sheet pile
Height of Low Side Water	28.1		
Height of Topping Water	0.25		Assume standing water overtopping sheet pile
Differential Head	3.75		
Average Pressure Head	3.56	227.66	Assume worst case water density 64 lbs/cu.ft

#### Moment Balance about Barge Corner

		C Balance about Bo			
	Area	Force	Moment Arm	Moment	Notes
	Sq. Ft	kip	ft	kip-ft	
Water Pressure	6320	-1438.80	15.05	-21648.39	Area = 200'x31.6'
Weight		701.90	20.95	14703.76	
Net Moment				-6944.63	+ excess restoring moment
Margin				-32.1%	•
Pile moment arm			44.75	-6944	.63 CL pile to opposite bilge
Pile load, two piles		-155.19			
Pile load, one pile		-77.59			
Pile weight, kip/ft =	0.656				42" X 1" wall
Pile length (ft)	120				
Pile weight total (kip)	78.72				
Pile pull out		1.13			Load minus pile weight
-					· -



## Appendix C Weather Criterion

### Two Gate Fish Protection: Connection Slough Weather Criterion

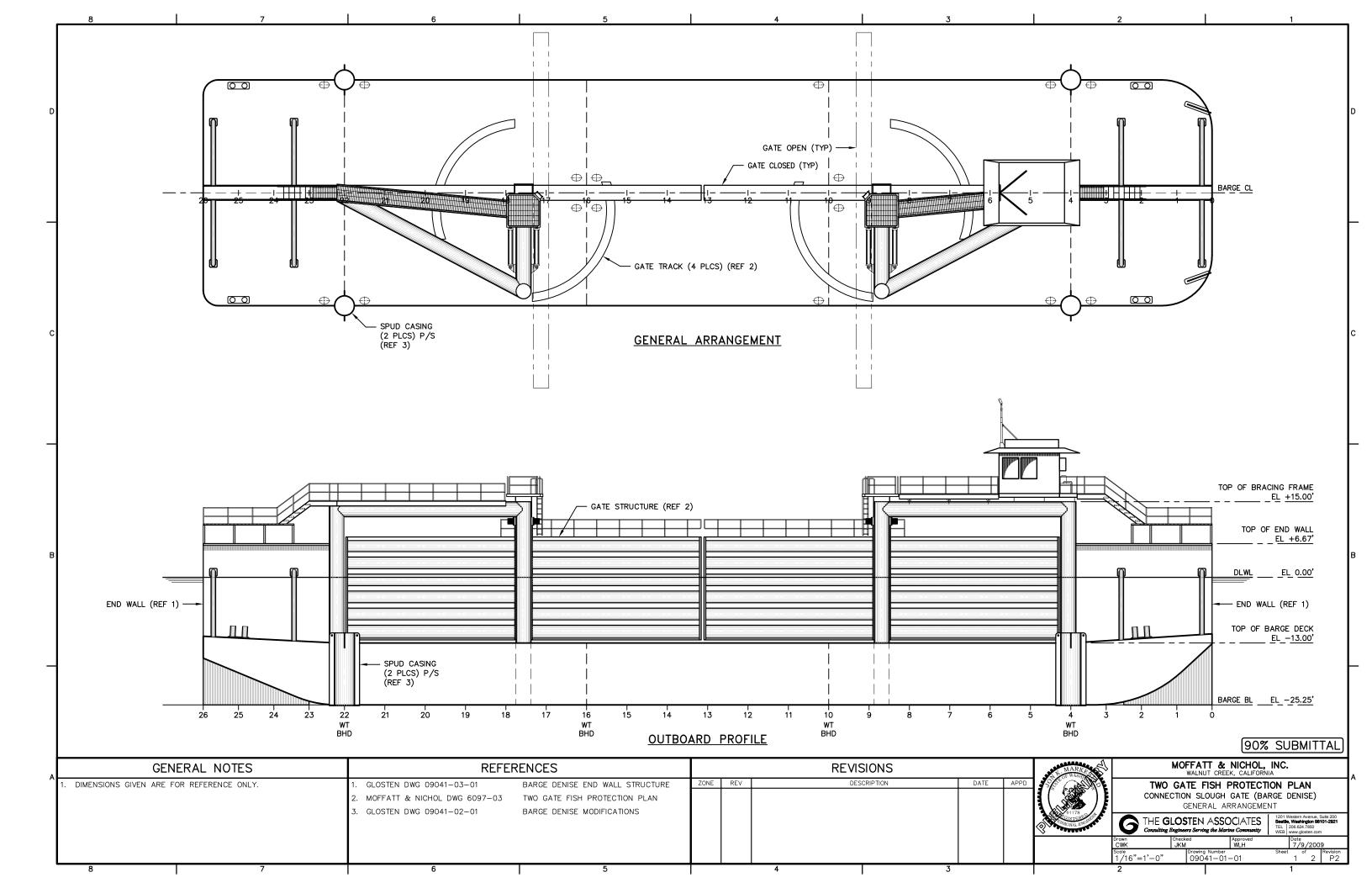
#### Weather Criterion 46 CFR 170 Subpart E

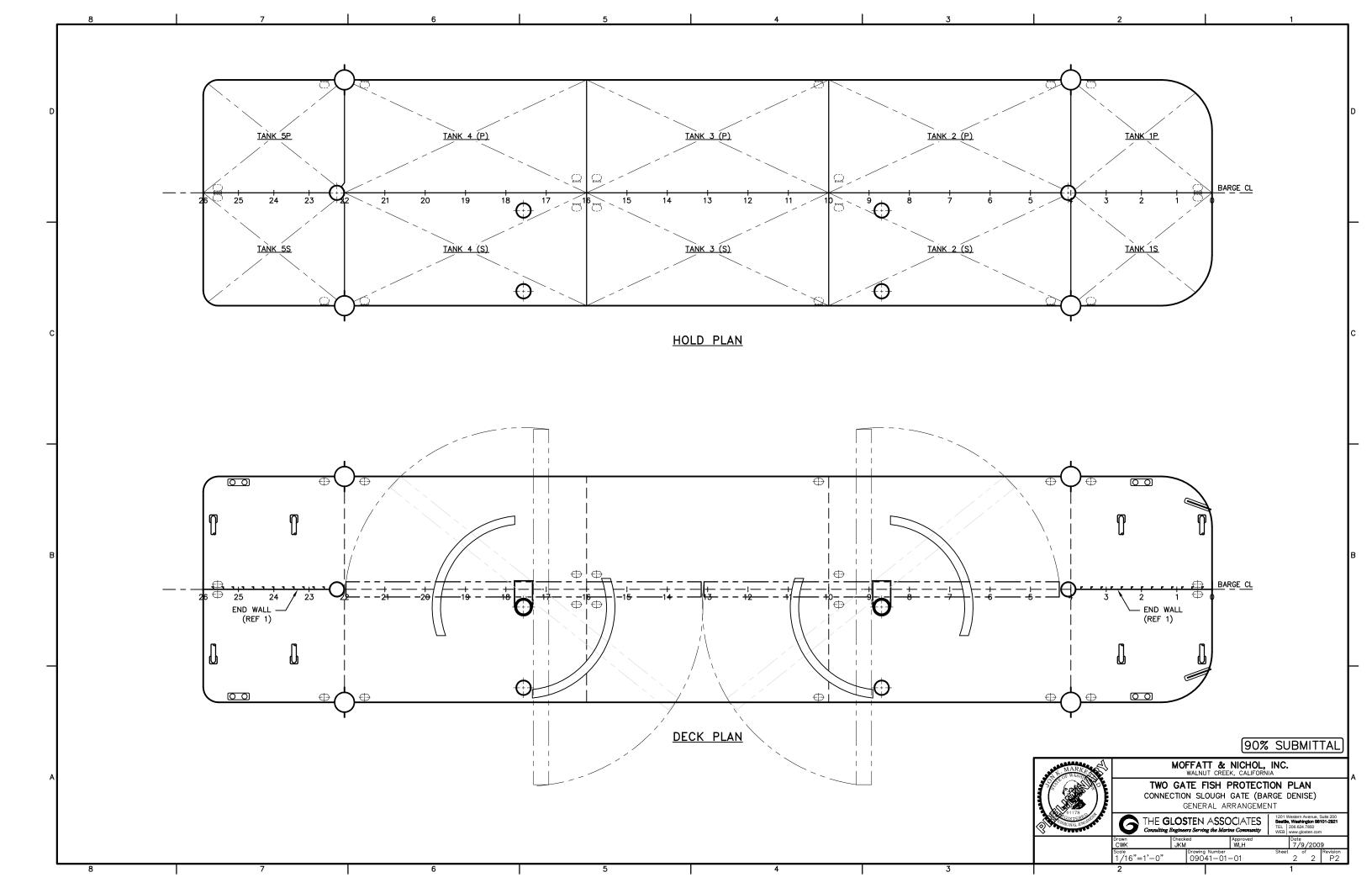
GM >= PA	AH / W tan T	
Depth =	12.25 ft	
LBP =	185 ft	
Beam =	44.75 ft	
$\mathbf{P} =$	$0.002670\mathrm{LT/ft}^2$	= $0.0025 + (LBP/14200^2)$ for service on protected water
A =	(see below) ft2	= projected lateral area of portion of vessel and cargo above waterli
H =	(see below) ft	= vertical distance from the center of A to the center of underwater lateral area (~ 1/2 draft)
$\mathbf{W} =$	(see below) LT	= Displacement
T =	(see below) deg	= MIN (14°, Angle at which 1/2 freeboard to deck is immersed [call it heel])

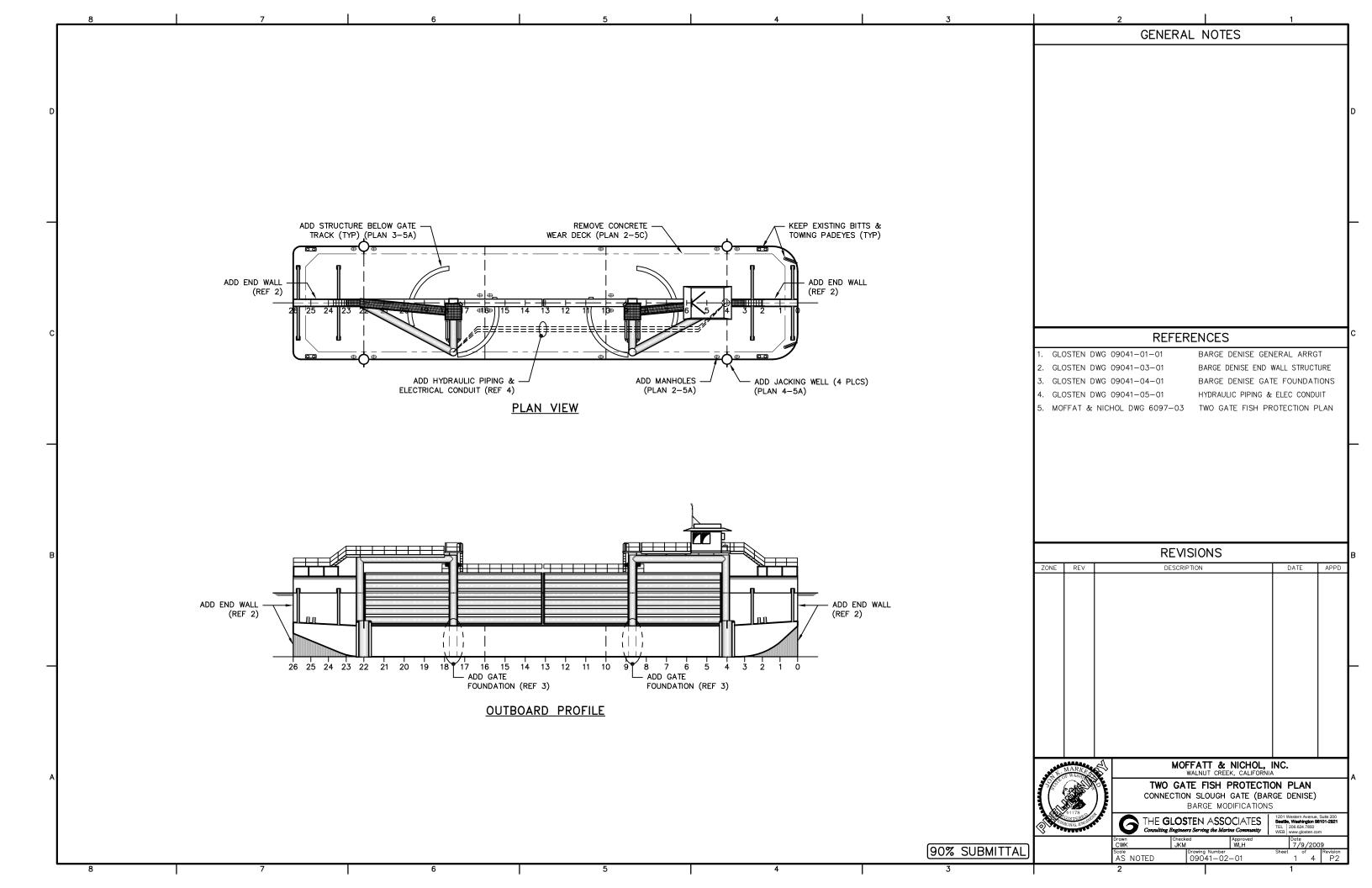
1/2 B tan (HEEL) = distance hull is immersed due to HEEL

	Displacement	=						min(14°, heel	1)	
Draft	W	Freeboard	max VCG	A	H	tan (heel)	heel	= T	PAH / W tan T	
ft ABL	LT	ft	ft Abv mn dk	$ft^2$	ft		deg	deg	ft	
3.54	1,902.77	8.71	9.37	7,584.00	22.00	0.19	11.01	11.01	1.20	

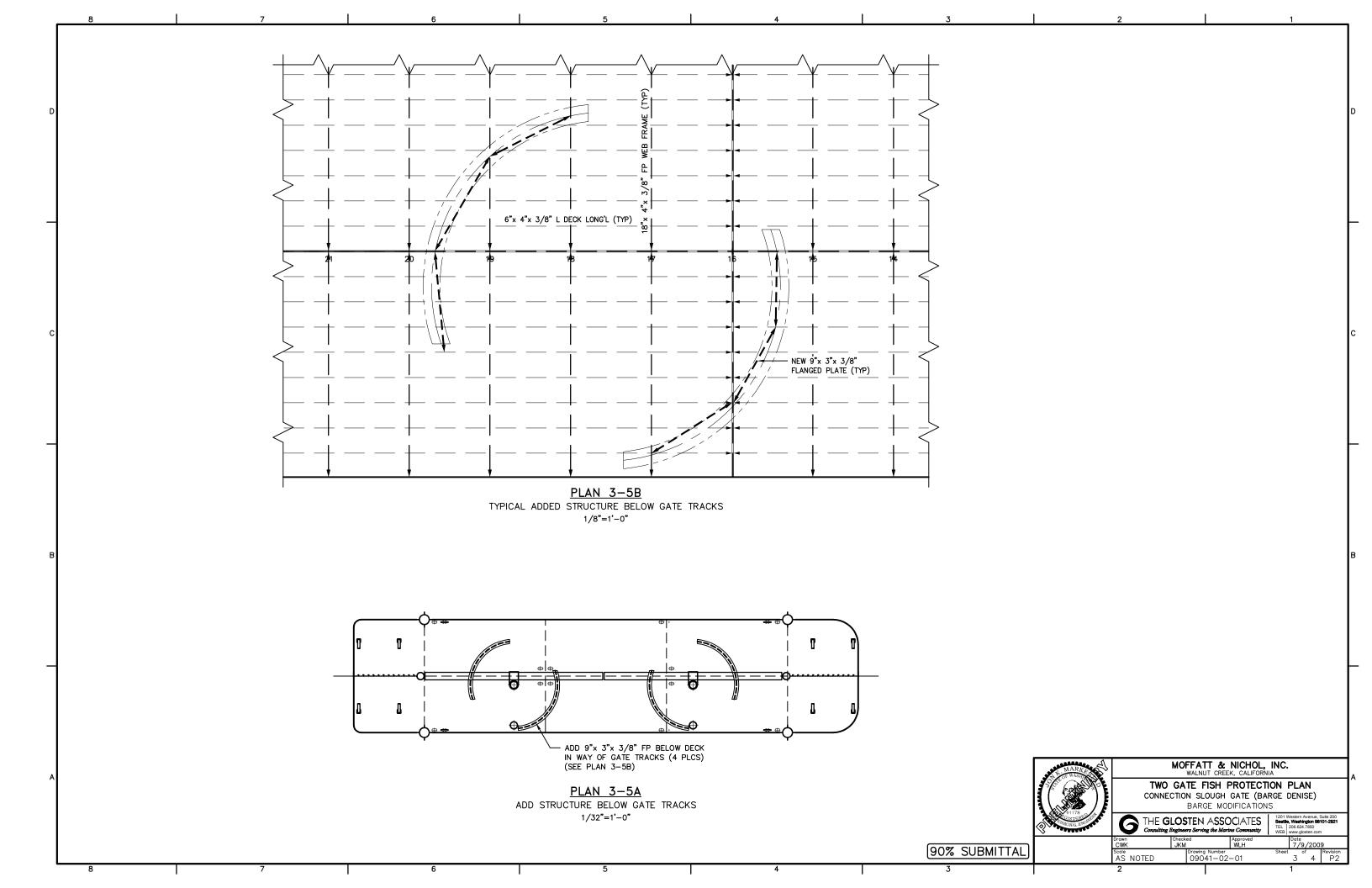


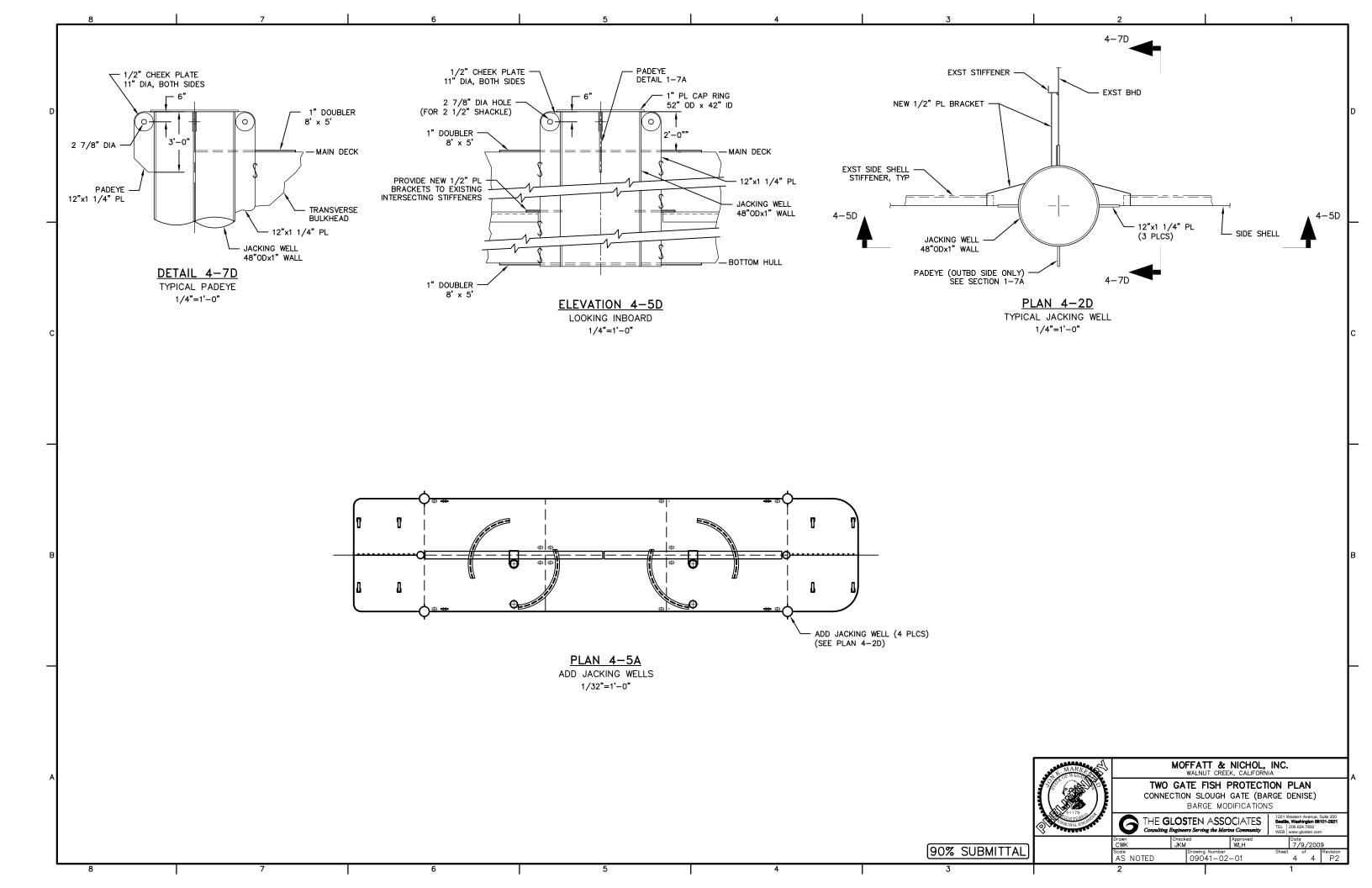


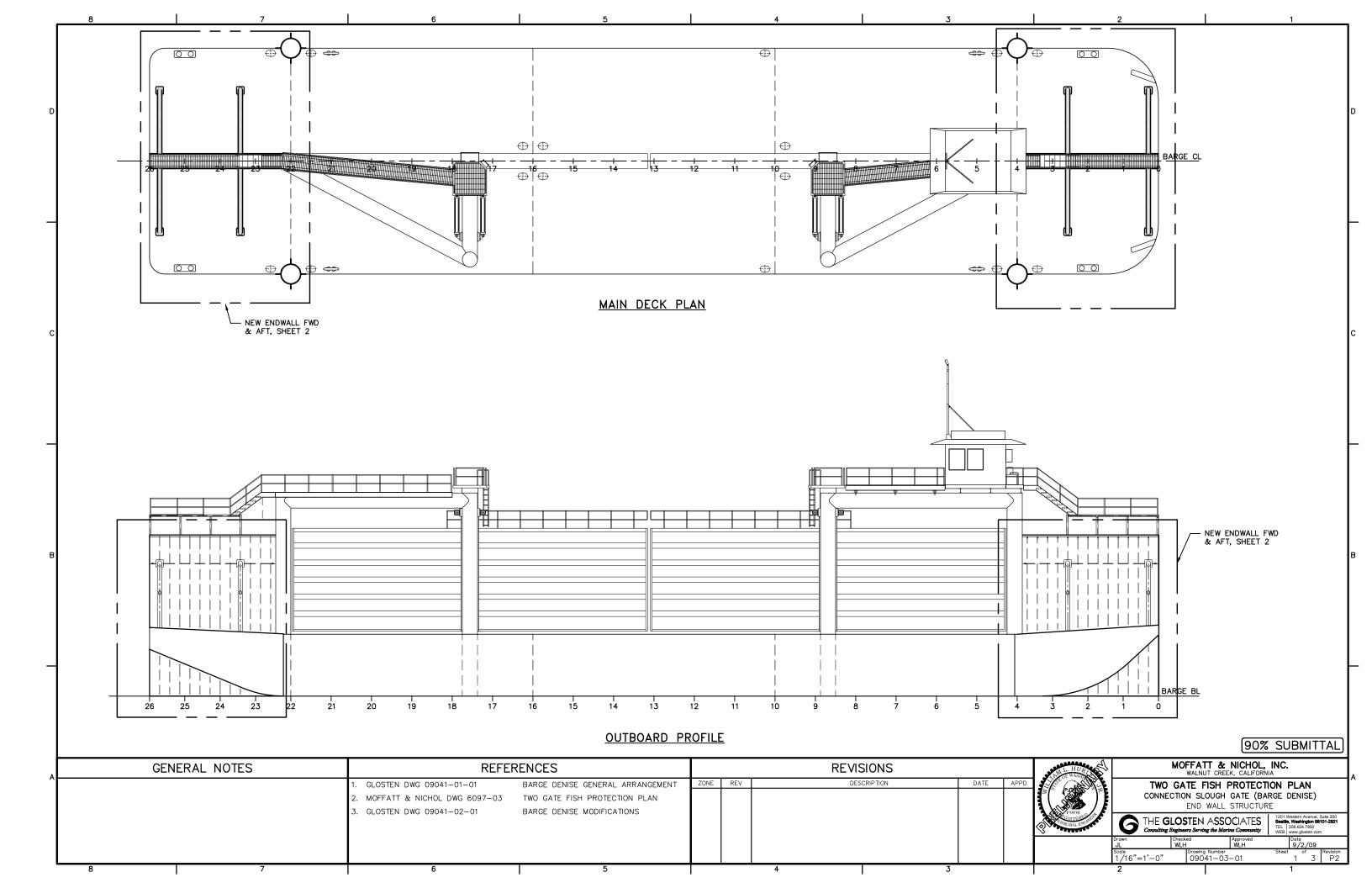


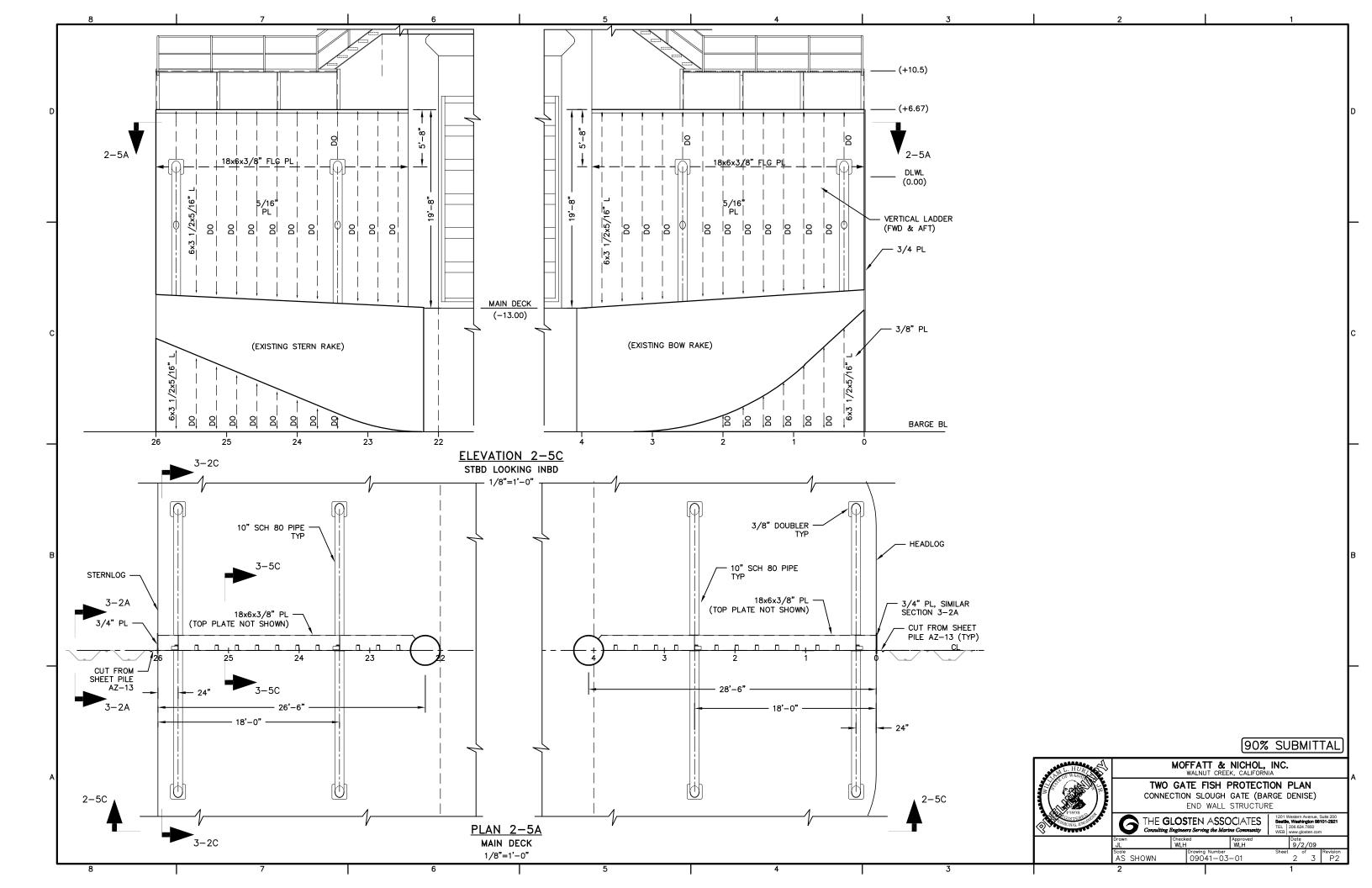


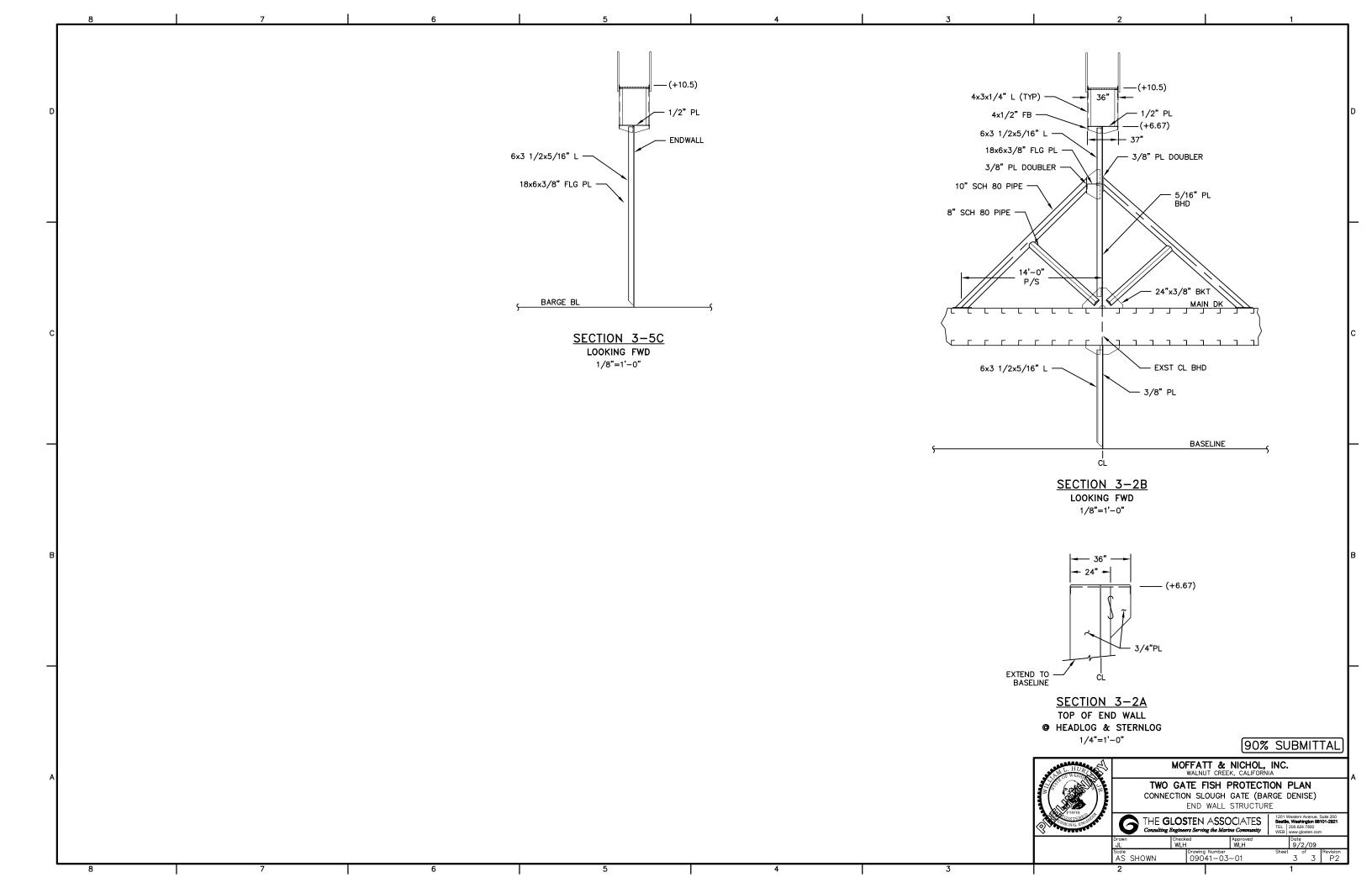
- REMOVE CONCRETE WEAR DECK AND STEEL BIN WALL (STBD ONLY) PLAN 2-5C WEAR DECK REMOVAL 1/32"=1'-0" 6" SALVAGE PLUG W/FLUSH CAP COVER PLATE W/GASKET - BARGE DECK - INSERT PLATE INSERT PLATE BARGE DECK - COVER PLATE BOLT -(20 PLCS) 1. REMOVE AND PLUG EXISTING MANHOLES (10 PLCS) ADD 15"x 23" FLUSH WT MANHOLES WITH 6" SALVAGE PLUGS (20 PLCS). SEE DETAIL 2—2A. 6" SALVAGE PLUG 3. TO ALLOW CLEARANCE FOR GATE SWING, NO PART OF NEW MANHOLES SHALL PROTRUDE MORE THAN 2" ABOVE THE DECK. PLAN 2-5A DETAIL 2-2A ADD MANHOLES TYPICAL MANHOLE DETAIL 1/32"=1'-0" (NABRICO DF-503 OR EQUAL W/SALVAGE PLUG ADDED) 3/4"=1'-0" MOFFATT & NICHOL, INC.
WALNUT CREEK, CALIFORNIA TWO GATE FISH PROTECTION PLAN CONNECTION SLOUGH GATE (BARGE DENISE) BARGE MODIFICATIONS THE **GLOSTEN** ASSOCIATES 90% SUBMITTAL 09041-02-01 2 4 Revision AS NOTED

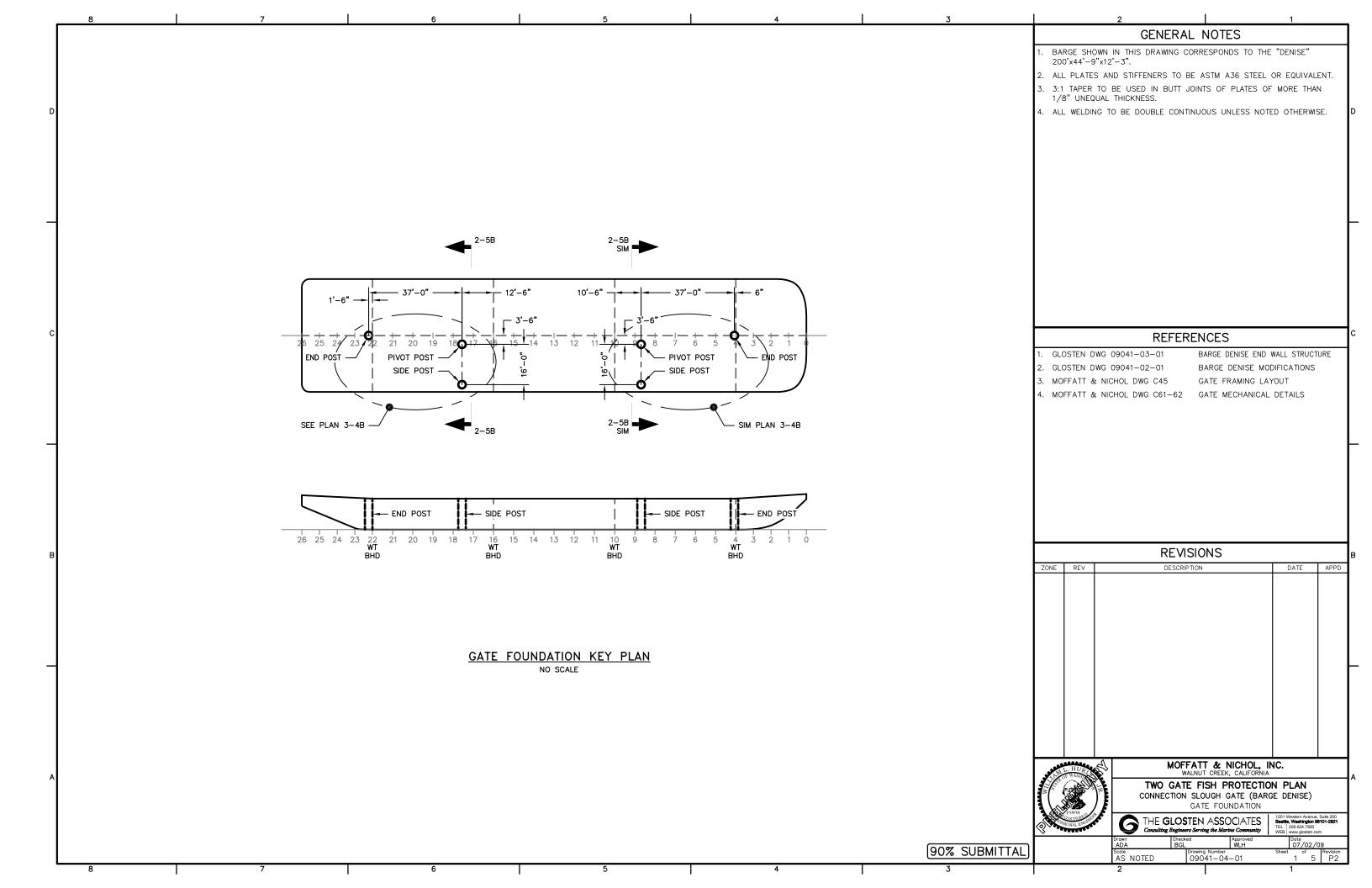


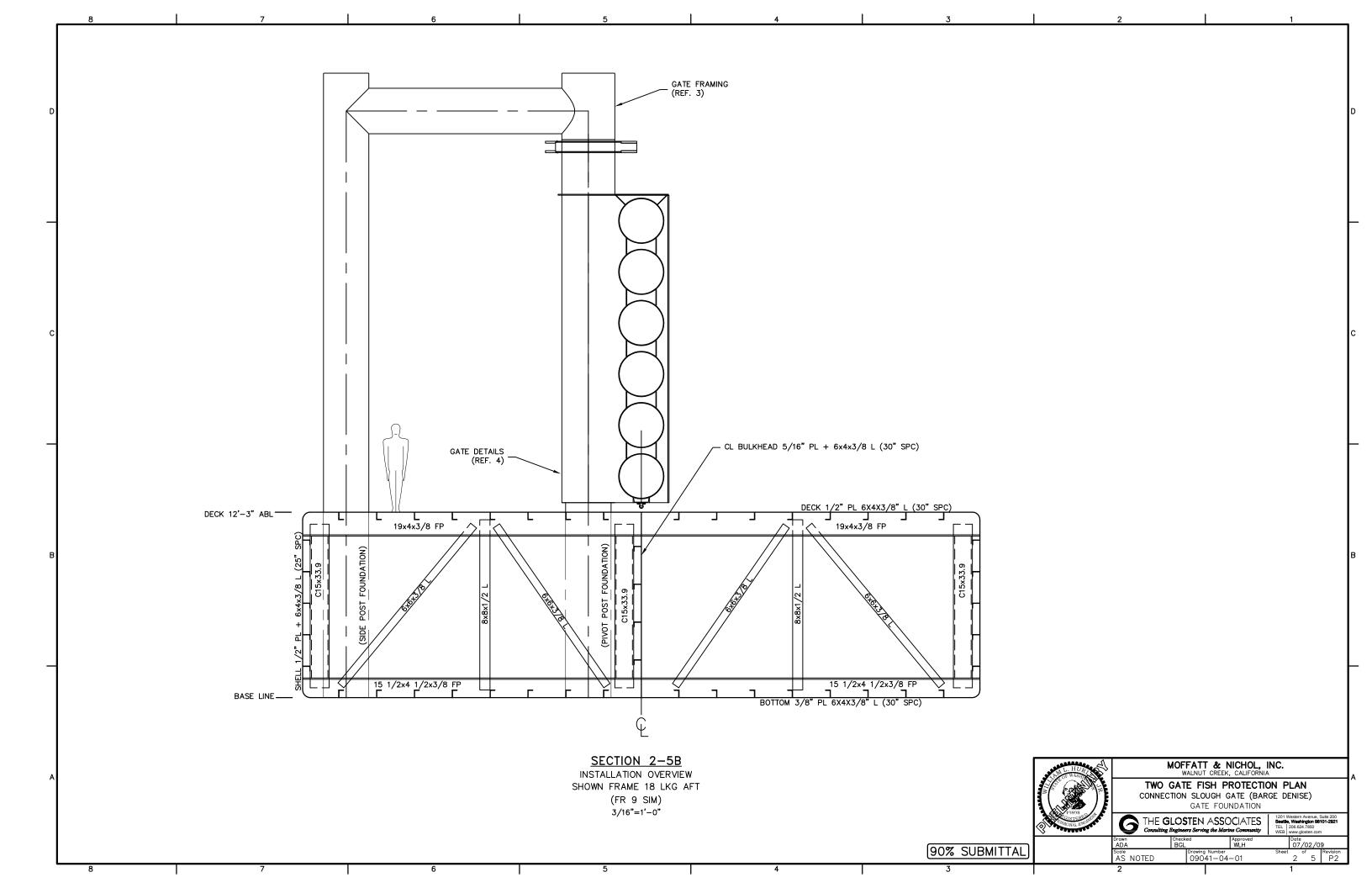


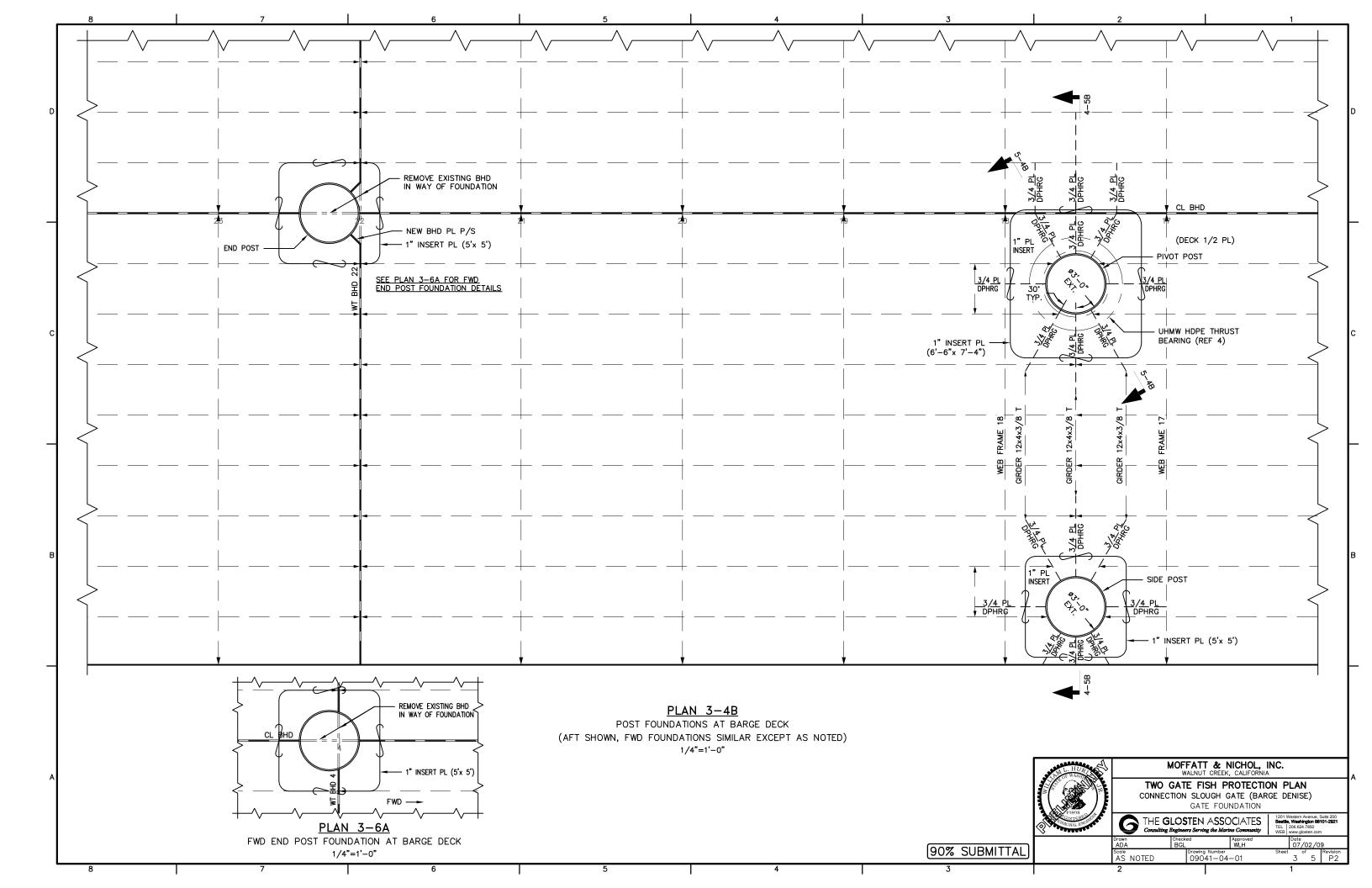


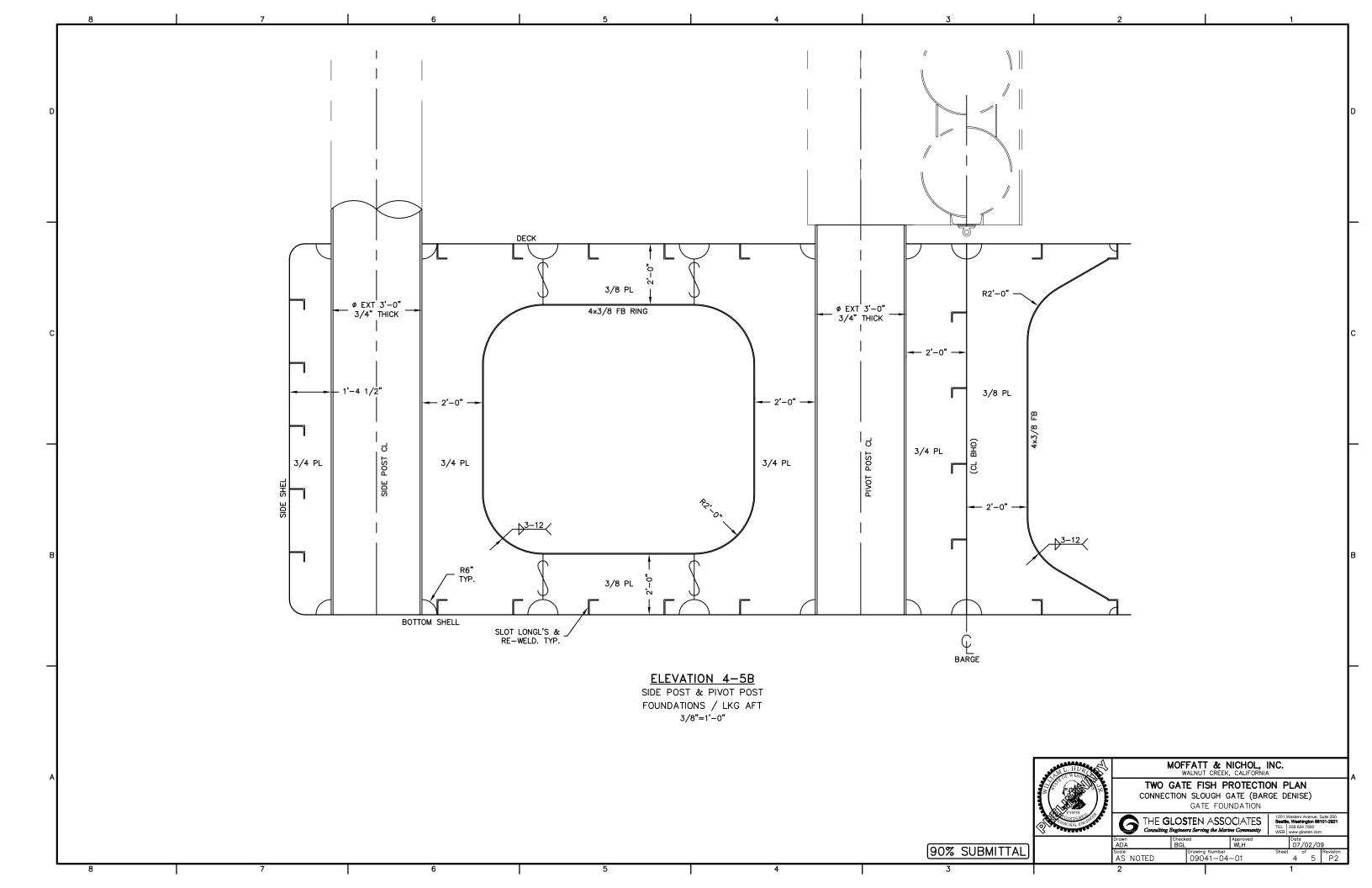


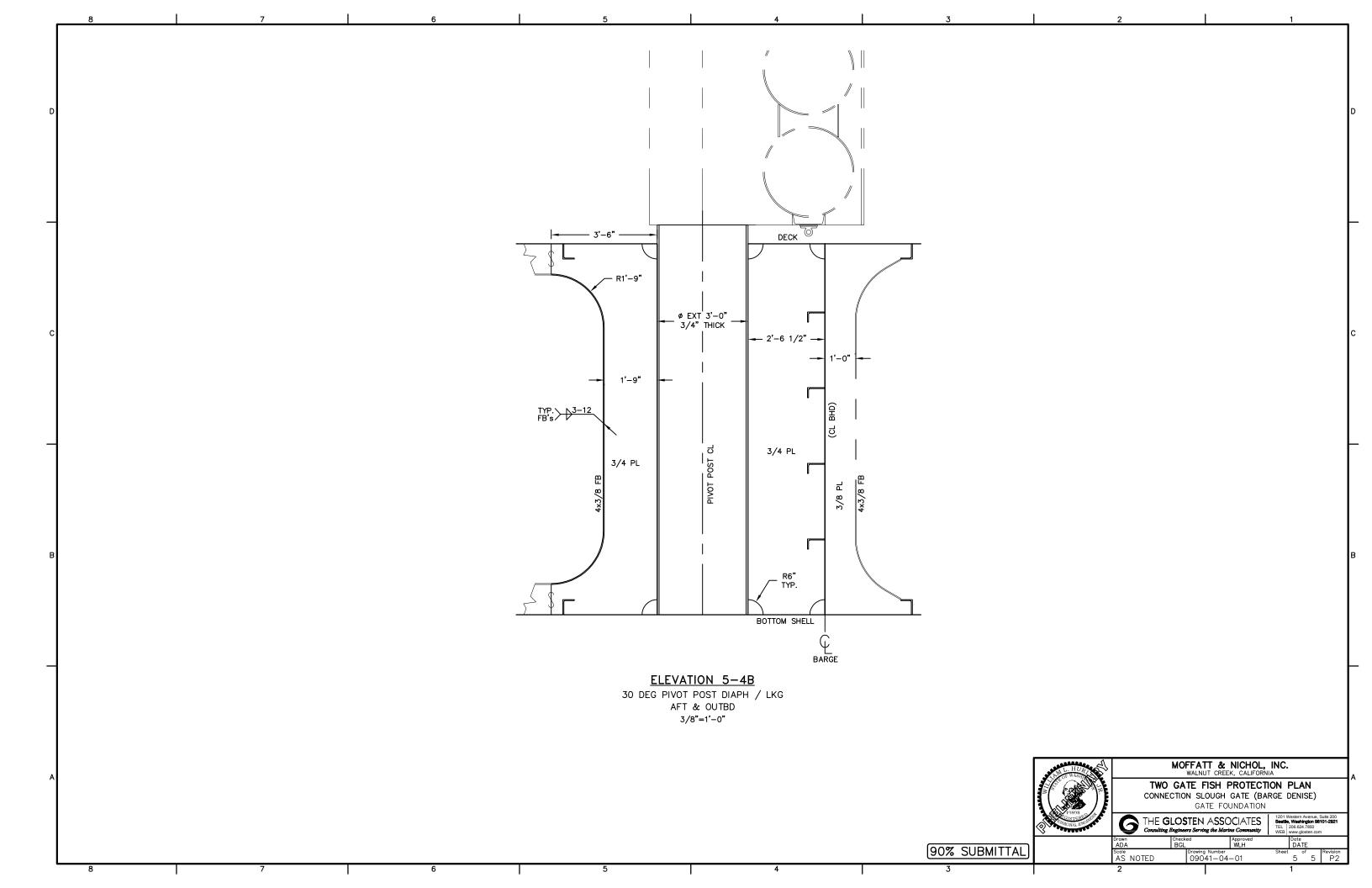


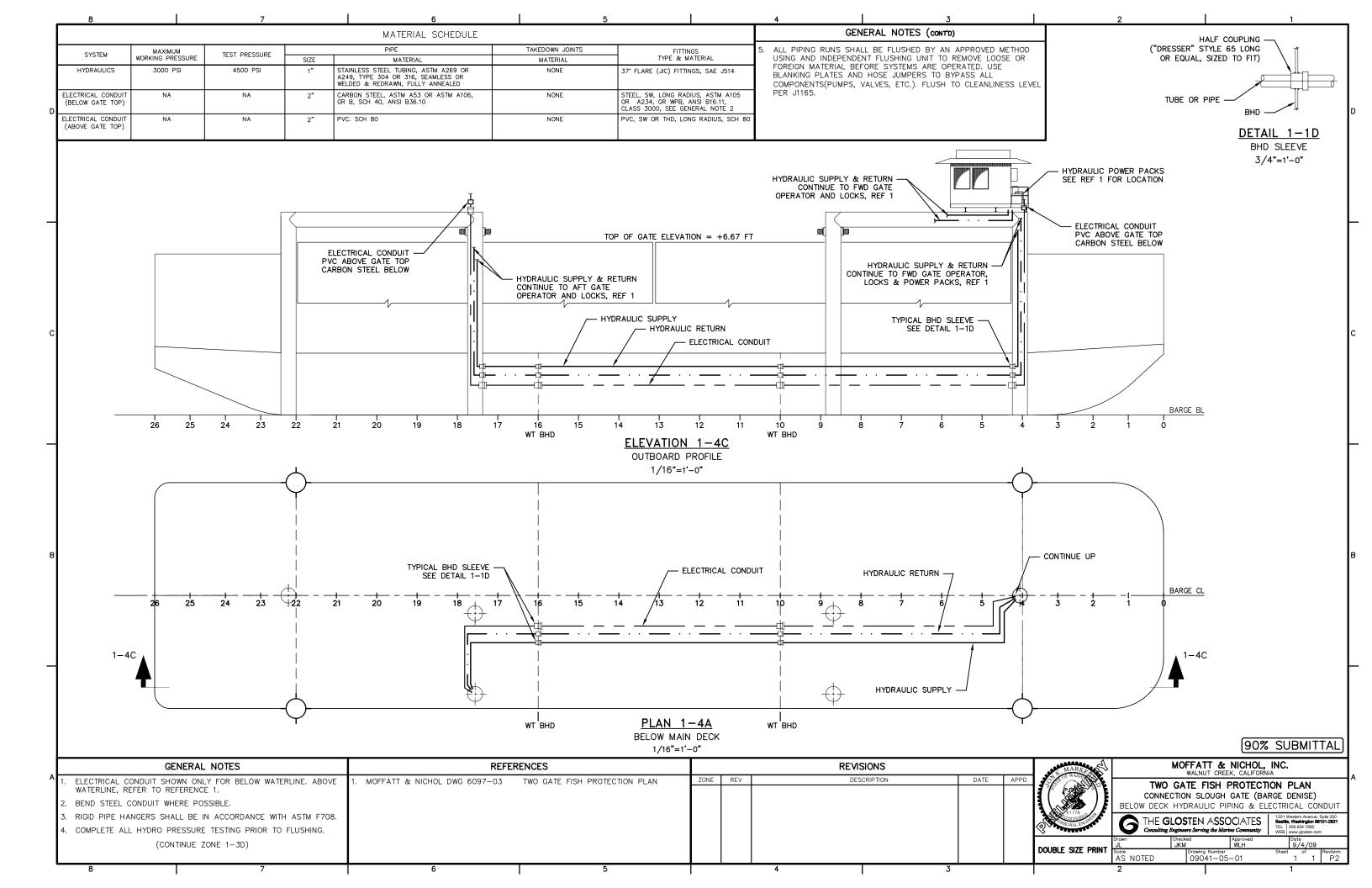




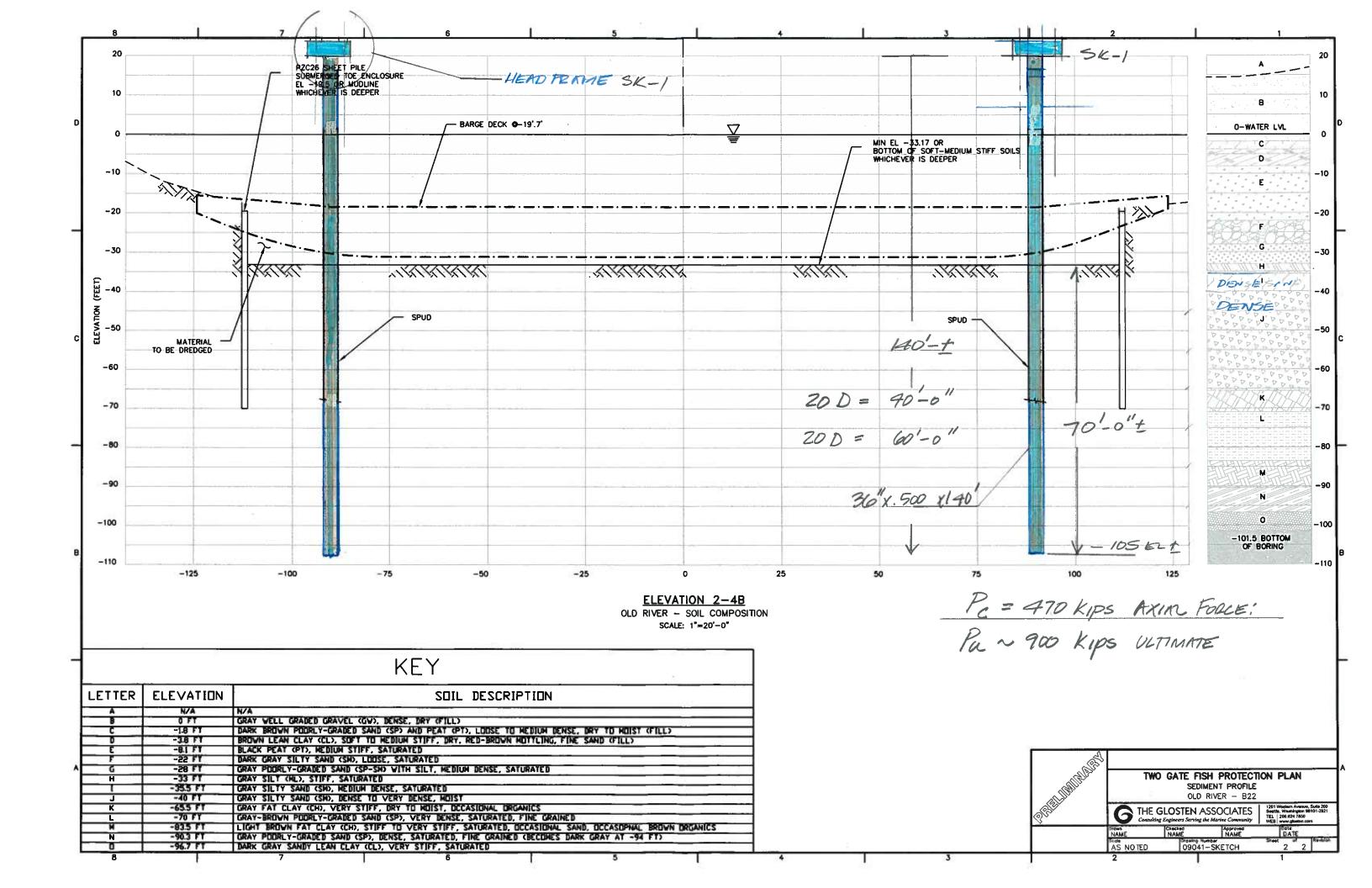


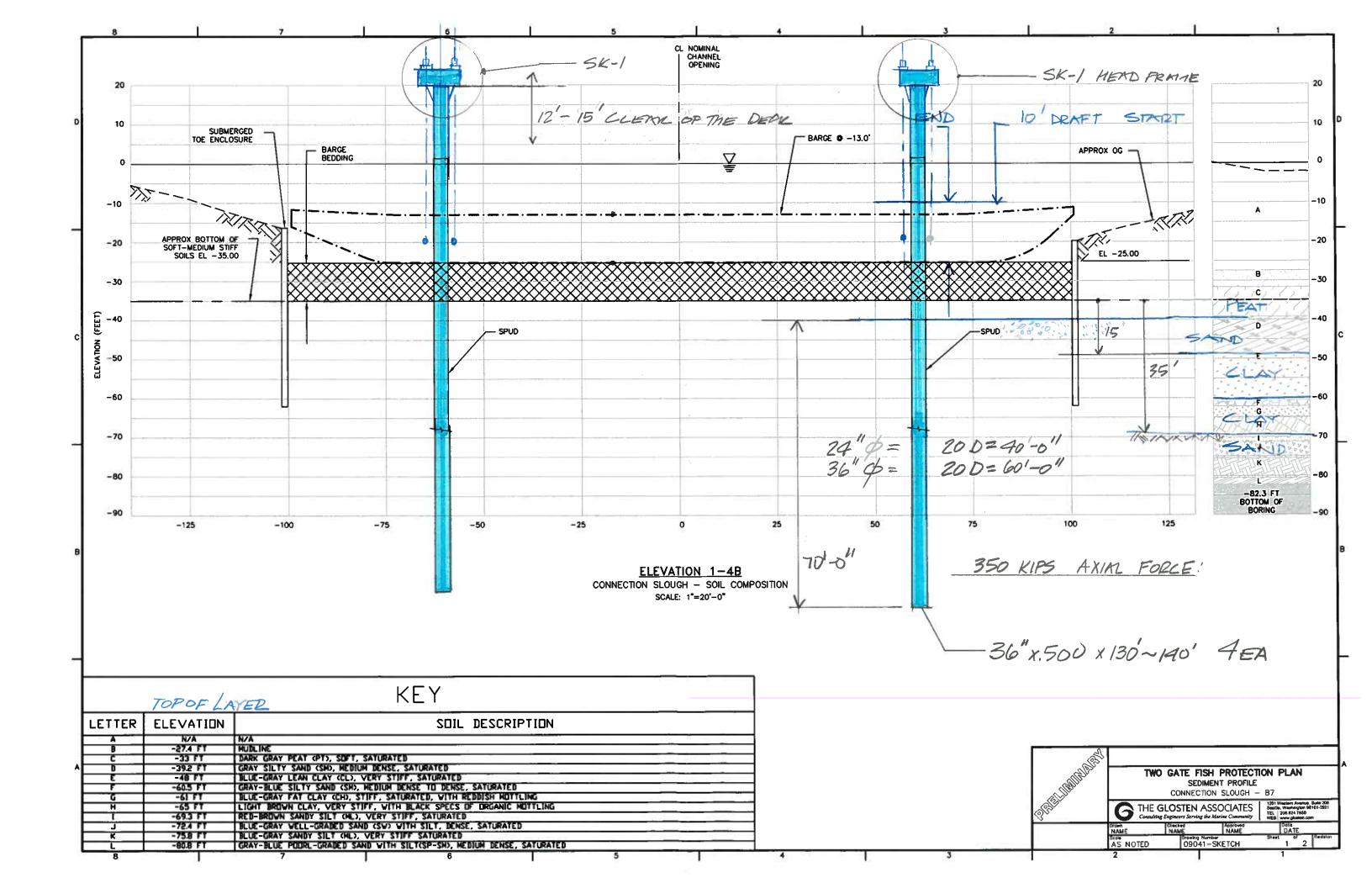






ATTACHMENT C.	Spud Pile Concept and Jacking Frame







811 First Avenue, Suite 570 Seattle, Washington 98104 phone 206.624.1387 fax 206.624.1388

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## **2 GATE FISH PROTECTION**

Barge Survey and Suitability Report

PREPARED FOR:			BY:	
Moffatt & Nichol, Inc		Robert T. Madsen PROJECT ENGINEER	MARKES	
Walnut Creek, CA		снескед: Jon K. Markestad, PE		
THE CLOSTEN ACCOCIATES		PROJECT ENGINEER		
THE GLOSTEN ASSOCIATES 1201 Western Avenue, Suite 200, Seattle, Washington 98101-2921 TEL 206.624.7850 FAX 206.682.9117 www.glosten.com		APPROVED: William L. Hurley, PE PRINCIPAL-IN-CHARGE	24 78 CONTONAL ENGINEER	
DOC:	REV:	FILE: 09041.01	DATE: 8 June 2009	

# **Summary**

On the 13<sup>th</sup> and 14<sup>th</sup> of May 2009, six candidate barges were surveyed at The Dutra Group's facility in Rio Vista, CA to determine their condition and suitability for the 2 Gate Fish Protection project. The barges surveyed were the *Ignacio*, *Denise*, 202, *RE Staite*, *Aimi*, and *Nash Bridges*.

Following the survey, the data gathered on the barges were used to rank them in order of their suitability for application at both the Old River and the Connection Slough sites using an Analytical Hierarchy Process (AHP). Principal factors of consideration in the ranking were:

- Overall structural condition, including corrosion and damage.
- Longitudinal strength.
- Deck strength.
- Ease of conversion.
- Transverse stability.

There are too many unknowns for explicit costing to be considered as a factor in this study, however the resulting technical rankings can be used with cost and schedule considerations when the barges are selected for actual purchase. Three of the five technical factors have an indirect impact on cost; good Overall Structural Condition implies fewer repairs are needed, Deck Strength implies smaller wing walls can be used, and Ease of Conversion implies lower overall fabrication costs. A thorough cost analysis would need to apply the barge procurement costs and consider the cost impacts due to schedule differences, both procurement and conversion, associated with the different barges. We would assume that a higher procurement cost for a more capable barge in better condition will result in an overall lower total cost due to lower conversion and fabrication time and effort. However, this assumption depends on the relative levels of the actual barge procurement costs.

After consideration of all the barges, the results of the AHP are consistent with our engineering judgment. It is our recommendation to use the *Ignacio* for the Old River site, and the *Denise* for the Connection Slough site.

# Overview

The 2 Gate Fish Protection project will utilize existing barges as gate foundations in order to provide a removable platform. The barges will be modified to contain foundations for the gates, as well as ballast facilities for sinking and raising the gates. The ballast facilities will be created by removing the ends of the barges and replacing them with wing walls. The wing walls will be flooded with ballast to sink the barge in a controlled manner and emptied to refloat the barge. During sinking, first the barge hull will be flooded causing it to sink to a predetermined depth below the surface. Next, the wing walls will be flooded to lower the barge onto the riverbed. Figure 1 depicts the modified barge and gate concept.

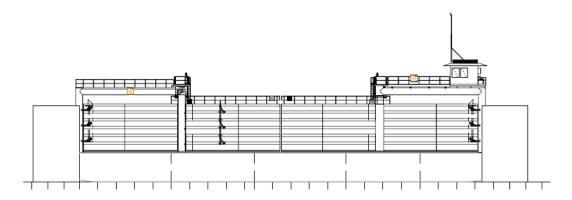


Figure 1. Barge and Gate Concept

# **Barge Survey**

On the 13<sup>th</sup> of May 2009, the *Ignacio*, *Denise*, and 202 were surveyed while moored in the Sacramento River. On the 14<sup>th</sup> of May 2009, the *Aimi*, *RE Staite*, and *Nash Bridges* were surveyed while moored in the False River. A summary of the barges and their principal characteristics is shown in Table 1.

	Length	Beam	Depth
202	200'	54'-0"	13'-0"
Aimi	200'	44'-9"	12'-3"
Denise	200'	44'-9"	12'-3"
Ignacio	249'	48'-0"	12'-9"
Nash Bridges	178'	50'-0"	12'-0"
RE Staite	178'	50'-0"	12'-0"

**Table 1. Barge Principal Characteristics** 

# Ignacio—Survey

The *Ignacio* had been surveyed previously, and was considered a strong candidate for use. As such, a second survey was conducted that included a determination of the principal characteristics, a detailed determination of the scantlings, a survey of the condition in each tank, a deadweight survey, and the measurement of freeboards.

# **Principal Characteristics**

The deck has sheer at both ends and has camber over the entire length.

## Condition

Overall, the *Ignacio* is in fairly good condition. Most of the steel has only mild to moderate corrosion, and most structure appears to be effective. In the #3 starboard tank, there is one frame that is substantially wasted near the turn of the bilge. The deck stiffeners and deck frames have moderate sagging. One frame in #2 Starboard tank is tripped. Some bulkhead and side shell stiffeners have mild distortions. Overall, the barge appears to be sound and serviceable.

#### Removals

There are several items that need to be removed for conversion. There is a concrete wear deck over most of the barge. There is a retaining wall of Jersey Barriers on the starboard edge of the wear deck. There is 11" piping throughout the barge that will likely need to be removed in way of the gate pivots and associated structure.

Several of the tanks had a tar like residue assumed to be from products that had previously been carried. It is assumed that this residue will be removed prior to purchase of the barge and it is therefore not considered in the condition of the barge.

# Required Repairs

Some repairs will need to be completed to make the barge serviceable. All access hatch covers will need to be replaced with effective watertight covers. All ineffective frames, stanchions, and diagonals will need to be replaced (complete list TBD).



Figure 2. Deck



Figure 3. Typical Deck Frames & Stiffeners

# Denise—Survey

The survey of the *Denise* included a determination of the principal characteristics, a determination of the scantlings, a survey of the condition in each tank, a deadweight survey, and the measurement of freeboards. The *Denise* is a sister ship to the *Aimi*.

# **Principal Characteristics**

There is sheer in the deck at both ends of the barge.

#### Condition

The *Denise* is in very good condition, and in the best condition of all the barges surveyed. The majority of the steel still has coatings on it, and corrosion was light. There was moderate corrosion in the aft end of the forward rake, the forward end of the aft rake, and near several of the hatches. The structure is in good condition and appears to be effective. There is mild sagging of the deck stiffeners and beams. Overall, the barge appears to be quite sound and serviceable.

#### Removals

There are a couple items that will need to be removed for conversion. There is a concrete wear deck that covers most of the deck. There is a steel retaining wall at the starboard edge of the wear deck.

## Required Repairs

Some repairs will need to be completed to make the barge serviceable. All access hatch covers will need to be replaced with effective watertight covers. All ineffective frames, stanchions, and diagonals will need to be replaced (complete list TBD). The puncture in the deck plate at the side and the hole cut in the forward watertight bulkhead will require patching.



Figure 4. Deck



Figure 5. Typical Structure

# 202—Survey

The survey of the 202 included a determination of the principal characteristics, a determination of the scantlings, and a survey of the conditions in most tanks. The bow compartment was not surveyed due to a damaged ladder. The freeboards could not be measured due to high winds and rough water.

# **Principal Characteristics**

The deck on the 202 is flat. There is a small breakwater at the forward end of the deck.

#### Condition

The 202 is in fairly good condition. Most of the steel has mild to moderate corrosion. Most of the structure appears to be effective. There are a few bowed stanchions and diagonals, and a few distorted deck, bulkhead, and side stiffeners. The wear deck is approximately half gone, there is substantial distortion and dishing of the deck, and there is sagging of deck stiffeners and frames. Overall, the barge appeared to be sound and serviceable.

#### Removals

There are a few items that will need to be removed for conversion. There are remnants of a concrete wear deck on portions of the deck. There is a steel retaining wall at the starboard edge of the wear deck, and a steel breakwater at the bow.

# Required Repairs

Some repairs will need to be completed to make the barge serviceable. All access hatch covers will need to be replaced with effective watertight covers. All ineffective frames, stanchions, and diagonals will need to be replaced (complete list TBD).



Figure 6. Deck



Figure 7. Typical Structure

# RE Staite—Survey

The survey of the *RE Staite* included a determination of the principal characteristics, a determination of the scantlings, a survey of the condition in the port tanks, a deadweight survey, and the measurement of freeboards. The *RE State* is a sister ship to the *Nash Bridges*.

# **Principal Characteristics**

The barge deck has sheer in the bow.

#### Condition

The *RE Staite* is in poor condition. Most of the steel has moderate corrosion with some area of heavy corrosion. There is substantial structural damage to the barge. Many of the stanchions and diagonals are buckled, broken, or missing. Many of the deck frames have substantial deformation, and several are cracked or broken. Several bottom frames are cracked. The centerline bulkhead is badly buckled at about 3 feet above the bottom, over a length spanning several tanks. The bottom of the bulkhead is patched with plate, but substantial damaged portions are remaining. The deck is badly damaged, with many holes and tears. The deck stiffeners are badly dished or distorted in many places, and the deck frames are sagging. Overall the *RE Staite* is in poor condition, and would require substantial repair to be made serviceable.



Figure 8. Buckled Stanchions



Figure 9. Buckled Bulkhead



Figure 10. Deck Damage

#### Removals

There is a steel retaining wall at the starboard side of the barge that will require removal for conversion.

## Required Repairs

Major repairs will need to be completed to make the barge serviceable. All access hatch covers will need to be replaced with effective watertight covers. All ineffective stiffeners, frames, stanchions, and diagonals will need to be replaced (complete list TBD would be extensive). Deck plate would require substantial repair. Centerline bulkhead would require major repair.

# Aimi—Survey

The survey of the *Aimi* included a determination of the principal characteristics, a determination of the scantlings, a survey of the condition in each tank, a deadweight survey, and the measurement of freeboards. The *Aimi* is a sister ship to the *Denise*.

# **Principal Characteristics**

There is sheer in the deck at both ends of the barge.

#### Condition

The *Aimi* is in good condition. Much of the steel still has coatings on it, and most of the corrosion was light to moderate. The corrosion on the bottom stiffeners and frames was moderate to heavy in some places. There was some severe corrosion in the immediate vicinity of several of the hatches. There was limited structural damage, including a couple of deck frames with moderate deformation, and a few cracked bottom frames. Several transverse bulkheads had small holes near the hatches, and the transverse bulkheads in the forward and aft rakes had 15" holes cut in them in the upper port corner. Overall, the *Aimi* was in good condition and may require limited repairs to be made serviceable.

#### Removals

There are a couple items that will need to be removed for conversion. There is a concrete wear deck that covers most of the deck. There is a steel retaining wall at the starboard edge of the wear deck.



Figure 11. Deck



Figure 12. Severe Corrosion near Hatches

# Required Repairs

Some repairs will need to be completed to make the barge serviceable. All access hatch covers will need to be replaced with effective watertight covers. All ineffective frames, stanchions, and diagonals will need to be replaced (complete list TBD).

# Nash Bridges—Survey

The survey of the *Nash Bridges* included a determination of the principal characteristics, a determination of the scantlings, and a survey of the condition in the port tanks. The barge was heavily loaded with rock, which made a deadweight survey impractical. The *Nash Bridges* is a sister ship to the *RE State*.

# **Principal Characteristics**

The barge deck has sheer in the bow.

## Condition

The *Nash Bridges* is in poor condition. The upper half of the barge has moderate corrosion, but the lower half has severe corrosion. The typical bottom frames and stiffeners, as well as the lower side stiffeners and lower portions of stanchions and vertical bulkhead stiffeners, are reduced to as little as 1/2 to 1/3 of their apparent original thickness. Structural members are corroded through in many places. The bottom plating is also severely corroded, and contains many patched holes. The #3 starboard tank has a patch plate welded to the top of the stiffeners that covers approximately the inboard half of tank. The deck stiffeners and frames have some sagging and distortion. Although there is not substantial structural deformation, the corrosion has rendered much of the structure ineffective. Overall, the *Nash Bridges* is in poor condition and would require substantial repair to be made serviceable.



Figure 13. Severe Corrosion



Figure 14. Bottom Patch Plate

#### Removals

There is a concrete wear deck covering most of the deck, and a steel retaining wall at the starboard side of the barge.

#### Required Repairs

Some repairs will need to be completed to make the barge serviceable. All access hatch covers will need to be replaced with effective watertight covers. All ineffective stiffeners, frames, stanchions, and diagonals will need to be replaced (complete list TBD would be extensive). It is likely that bottom and lower side shell plate would need partial replacement.

# **Suitability for Gate Application**

The suitability of each barge for application in both the Old River and the Connection Slough sites was considered. Primary concerns included the structural condition of the barge, the longitudinal strength, the deck strength, the ease of conversion, and the transverse stability.

# Condition

The overall structural condition of the barge was evaluated during the surveys. Of primary interest was the effectiveness of the structure, which accounted for both corrosion and physical damage such as tripped, buckled, or cracked structures. The watertight integrity of the compartments was also considered, including holes and tears in bulkheads and decks. Barge condition is a measure of potential structural repairs that would be required.

BargeOverall Condition202Fair to GoodAimiGoodDeniseVery GoodIgnacioFair to GoodNash BridgesPoor

Poor

RE Staite

**Table 2. Barge Condition** 

# Longitudinal Strength

The longitudinal strength is important, because the hull girder needs to withstand the bending moment applied to the structure by the wing walls during the sinking and raising of the barge. The longitudinal strength was evaluated by determining the section modulus of each hull when new, based on the scantlings determined during the survey. The section moduli were then adjusted by a corrosion factor to account for weakened structure. The section modulus calculations assume that any ineffective structure has been replaced. A notional bending moment was developed using a preliminary concept of the Old River Gate installed on the modified *Ignacio* barge with 20' x 50' x 32' wing walls at each end. Because the concept for the Old River Gate is longer than the Connection Slough Gate, it represents an upper bound for the expected bending moment that will be experienced during the sinking or raising of the barges. Using the notional bending moment, and a maximum stress of 60% yield stress, the minimum section modulus required is  $23.6 \times 10^3$  in<sup>3</sup>. Table 3 is a summary of the section moduli of the barges. As can be seen in the table, all the barges have satisfactory longitudinal strength; however, a higher section modulus is desirable, because the barge will have greater stiffness.

SM as New (10<sup>3</sup> in<sup>3</sup>) Adjusted SM (10<sup>3</sup> in<sup>3</sup>) **Barge Corrosion Factor** 202 70.1 15% 59.6 Aimi 56.7 5% 53.8 Denise 56.7 0% 56.7 38.7 Ignacio 41.5 5% Nash Bridges 44.4 35% 28.8 RE Staite 44.4 20% 35.5

**Table 3. Barge Section Modulus** 

# **Deck Strength**

The deck strength is important, because the deck is required to support a hydrostatic head during the sinking and raising of the barge. The greater the deck strength, the deeper the hull can be prior to flooding the wing walls. Higher deck strengths allow for a reduction in the size of the wing walls.

The deck strength was evaluated by calculating the maximum uniform hydrostatic head that can be applied to the deck, while limiting the resulting stress to 60% of yield stress. A corrosion factor was used to reduce the strength of the structure. The concept design we are using requires 4' of static head capacity. Additional static head capacity indicates deck strength margin. Table 4 is a summary of the deck strength of the barges.

Barge	Corrosion Factor	Deck Head with Corrosion Factor (ft)
202	15%	8.8
Aimi	5%	8.5
Denise	0%	8.9
Ignacio	5%	5.4
Nash Bridges	35%	4.5
RE Staite	20%	5.5

**Table 4. Barge Deck Strength** 

# Transverse Stability

The transverse stability of the barge is important for maintaining stability of the gate during transport and sinking. The transverse stability was evaluated by calculating the unit inertia of the water plane of each barge (ft<sup>4</sup> per foot of length). The unit value was used because the barges would all be cut to the same length for each gate, making the original length of the barge unimportant. The preliminary stability of the modified barge with the Old River Gate was evaluated using the *Ignacio*, and the modified barge with the Connection Slough Gate was evaluated using the *Denise*. Both of these evaluations used a preliminary concept with 20' x 50' x 32' wing walls at each end of the modified barges. From these preliminary evaluations, it appears that all of the barges will have adequate transverse stability for the transport and sinking/raising operations. Additional stability simply adds margin.

	v		
Barge	Unit Inertia of Waterplane (ft <sup>4</sup> /ft)		
202	13,122		
Aimi	7,468		
Denise	7,468		
Ignacio	9,216		
Nash Bridges	10,417		
RE Staite	10,417		

**Table 5. Barge Transverse Stability** 

# **Ease of Conversion**

The ease of conversion was a subjective measure of effort and cost required to convert the barge to a gate. Factors that weighed into this were how well the gate fit on the deck and the required modifications to the ends of the barge, including removal of sheer (sloped rake ends) or replacement of end sections.

#### 202—Conversion

Converting the 202 to the Old River Gate would require removal of roughly half of the forward and aft rakes. A substantial amount of rake would remain that would either need to be closed off or reshaped to mate with the wing walls. Additionally, because of the 54' beam of the 202, the wing walls would need to have a 56' breadth to account for a 1' fit-up allowance on both sides to aid in construction. This 1' allowance was considered to be an optimal minimum and was applied for all the barges. Because the 202 has a flat deck, no modification to the deck would be necessary.

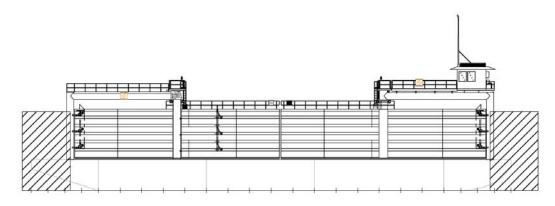


Figure 15. 202 with Old River Gate

Converting the 202 to the Connection Slough Gate would require removal of the stern of the barge just forward of the aft rake bulkhead, and removal of the bow just forward of the forward rake bulkhead. No significant modification to the aft end and a slight modification to the forward end may be required to mate it with the wing wall. Again, because of the 54' beam, a minimum 56' breadth wing wall would be required.

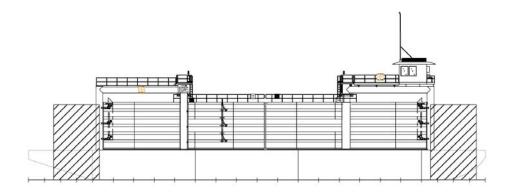


Figure 16. 202 with Connection Slough Gate

#### Aimi and Denise—Conversion

Converting the *Aimi* or *Denise* to the Old River Gate would require removal of roughly one third of the forward rake and half of the aft rake. A substantial amount of rake would remain that would either need to be closed off or reshaped to mate with the wing walls. To prevent interference with the gates, the deck on both the forward and aft ends would need to be reshaped to remove a moderate amount of deck sheer. Wing walls with a 50' breadth could be used for this conversion.

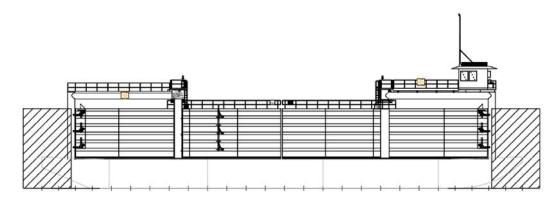


Figure 17. Aimi or Denise with Old River Gate

Converting the *Aimi* or *Denise* to the Connection Slough Gate would require removal of the stern of the barge just aft of the aft rake bulkhead and removal of the bow just forward of the forward rake bulkhead. To prevent interference with the gates, minimal reshaping of the deck at the forward and aft end would be required to remove remaining deck sheer. Again, wing walls with a 50' breadth could be used for this conversion.

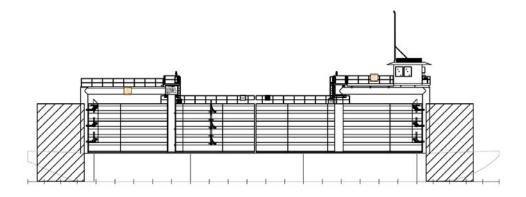


Figure 18. Aimi or Denise with Connection Slough Gate

# Ignacio—Conversion

Converting the *Ignacio* to the Old River Gate would require removal of the bow just aft of the forward most bulkhead and removal of the stern at the aft most bulkhead. A small amount of rake would remain at both ends; however, the remaining rake is small enough that it would not need to be filled or reshaped. No reshaping of the deck at the ends would be required. Wing walls with a 50' breadth could be used for this conversion.

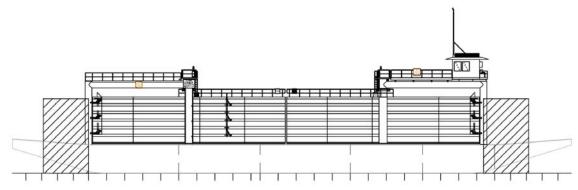


Figure 19. Ignacio with Old River Gate

Converting the *Ignacio* to the Connection Slough Gate would require removal of the bow approximately two frames aft of the forward most bulkhead and removal of the stern approximately two frames forward of the aft most bulkhead. No rake would remain, and no reshaping of the deck at the ends would be required. Wing walls with a 50' breadth could be used for this conversion.

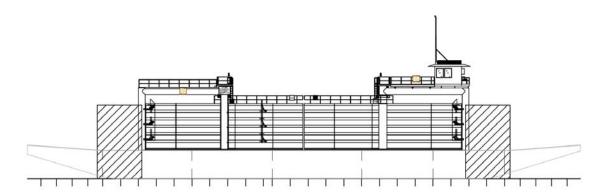


Figure 20. Ignacio with Connection Slough Gate

## Nash Bridges and RE Staite—Conversion

Converting the *Nash Bridges* or *RE Staite* to the Old River Gate would require removal of the bow and stern sections at the start of their respective rakes. An L-shaped wing wall would need to be built to replace the removed sections. Wing walls with a 50' breadth could be used for this conversion.

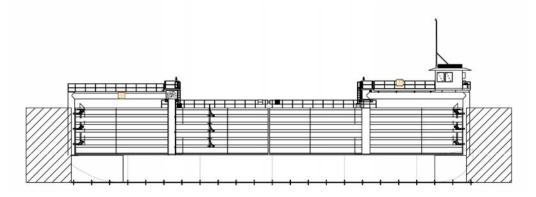


Figure 21. Nash Bridges or RE Staite with Old River Gate

Converting the *Nash Bridges* or *RE Staite* to the Connection Slough Gate would require removing approximately two thirds of the forward and aft rakes. Only a slight amount of rake would be remaining, and it would not need to be filled. To prevent interference with the gates, minimal reshaping of the deck at the forward and aft end would be required to remove remaining deck sheer. Again, wing walls with a 50' breadth could be used for this conversion.

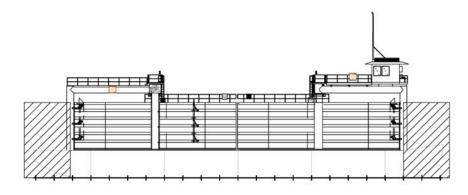


Figure 22. Nash Bridges or RE Staite with Connection Slough Gate

# **Selection of Barges**

The selection of the barges for recommendation for each of the sites was conducted using the Analytical Hierarchy Process (AHP). This is a process that evaluates the ranking of the barges based on several evaluation criteria through a pair wise comparison of each barge to the other barges. Each evaluation criterion carries an assigned weight that is used to determine the final ranking of the barges. This process was performed using all six barges for both sites.

The criteria that were used for evaluation were the overall condition, longitudinal strength, deck strength, ease of conversion, and transverse stability. The condition criterion was a subjective measure of the overall condition of the barges. The longitudinal strength was an objective measure of the section modulus of the hull. The deck strength was an objective measure of the uniform pressure head that the deck could support. The ease of conversion was a subjective measure of the difficulty of conversion to the gates, including both the expected work content and the steel required. The transverse stability was an objective measure of the unit inertia of the water plane. The importance of these criteria was weighted according to Table 6.

**Table 6. AHP Criteria Weights** 

Condition	25%
Longitudinal Strength	10%
Deck Strength	15%
Ease of Conversion	25%
Transverse Stability	25%

In the AHP, the comparisons are relative between the barges; i.e., how much is the *Ignacio* preferred to the *Denise* for ease of conversion to the Old River Gate? This allows for easy incorporation of both subjective and objective measures into the selection process. For objective measures, a ratio of the measured values is used for the comparison (e.g., section modulus). For subjective measure, the two barges are compared with scale of no preference, weak preference, moderate preference, strong preference, or absolute preference.

The resulting ranking of the barges from the AHP are given in Table 7.

Table 7. Barge Rankings

Barge	Old River	Connection Slough
202	17%	16%
Aimi	17%	20%
Denise	23%	26%
Ignacio	25%	17%
Nash Bridges	9%	10%
RE Staite	9%	11%

\*Bold denotes selected barge

# **Conclusion and Recommendation**

In the resulting rankings, the *Ignacio* is slightly better than the *Denise* for the Old River Gate, and either would be a suitable choice. However for the Connection Slough Gate, the *Denise* is substantially better than the next best barge, the *Aimi*. It is, therefore, our recommendation to use the *Denise* for the Connection Slough Gate, and the *Ignacio* for the Old River Gate. As an added benefit, the use of the *Ignacio* and the *Denise* would allow for the use of identical wing walls for both applications. This would result in construction cost savings due to the standardization of fabrication.

As the barges were floating at the time of the survey the underwater condition of the hulls were not surveyed. It is recommended that the two selected barges be put into drydock so a below waterline survey can be conducted.

# Appendix A Barge Selection using Analytical Hierarchy Process

#### **Old River Gate**

#### Barge Selection using Analytical Hierarchy Process (AHP)

9041.01 5/26/2009 RTM Job# Date Created By

#### Procedure

- 1 Choose Selection Criteria Weights
- 2 Make a pairwise comparison between barges for each cell in each criteria matrix. The barge in grey is the one compared to the barge in blue.

If there is a numerical value associated with the criterion (i.e. Section modulus), use it to calculated comparison if the comparison is subjective, use the following ranking

Comparison	Value
No Preference between A and B	1
A is weakly Prefered over B	3
A is moderately Prefered over B	5
A is strongly Prefered over B	7
A is absolutely prefered over B	9

i.e. In the 3rd row, 1st colum of the Condition criteria matrix, Denise is Moderately Prefered over 202

- 3 Caclulate the Priority Vectors. This is the normalized eigen vector associated with the largest eigen value for each critieria matrix
- 4 Calculate Normalized Selection Vector

This is done by caclulating the weighted sum of the criteria of each barge to make the selection vector and then normalizing it

5 The normalized selection vector is the overall preference for each barge.

Selection Criteria	Weight
Condition	0.25
Long. Strength	0.1
Deck Strength	0.15
Ease of Conversion	0.25
Stability	0.25

#### Condition

condition										
	202	Aimi	Denise	Ignacio	Nash Bridges	RE State	Eigen Vector	Priority Vector		
202	1	1/3	1/5	1	7	7	0.23	0.13		
Aimi	3	1	1/3	3	7	7	0.43	0.24		
Denise	5	3	1	5	9	9	0.83	0.46		
Ignacio		1/3	1/5	1	7	7	0.23	0.13		
Nash Bridges		1/7	1/9	1/7	1	1	0.05	0.03		
RE State	1/7	1/7	1/9	1/7	1	1	0.05	0.03		

Longitudinal	Strength

	202	Aimi	Denise	Ignacio	Nash Bridges	RE State	Eigen Vector	Priority Vector
202	1.00	1.11	1.05	1.54	2.07	1.68	0.52	0.22
Aimi	0.90	1.00	0.95	1.39	1.86	1.51	0.47	0.20
Denise	0.95	1.05	1.00	1.47	1.96	1.60	0.49	0.21
Ignacio	0.65	0.72	0.68	1.00	1.34	1.09	0.34	0.14
Nash Bridges	0.48	0.54	0.51	0.75	1.00	0.81	0.25	0.11
RE State	0.60	0.66	0.63	0.92	1.23	1.00	0.31	0.13

# Deck Strength

	202	Aimi	Denise	Ignacio	Nash Bridges	RE State	Eigen Vector	Priority Vector
202	1.00	1.04	0.99	1.63	1.96	1.60	0.5	0.21
Aimi	0.97	1.00	0.96	1.57	1.89	1.55	0.48	0.21
Denise	1.01	1.05	1.00	1.65	1.98	1.62	0.5	0.21
Ignacio	0.61	0.64	0.61	1.00	1.20	0.98	0.3	0.13
Nash Bridges	0.51	0.53	0.51	0.83	1.00	0.82	0.25	0.11
RE State	0.63	0.65	0.62	1.02	1.22	1.00	0.31	0.13

Barge	SM
202	59.6
Aimi	53.8
Denise	56.7
Ignacio	38.7
Nash Bridges	28.86
RE State	35.52

Barge	Head
202	8.8
Aimi	8.5
Denise	8.9
Ignacio	5.4
Nash Bridges	4.5
RE State	5.5

Ease of Conversion										
					Nash		Eigen	Priority		
	202	Aimi	Denise	Ignacio	Bridges	RE State	Vector	Vector		
202	1	1	1	1/7	5	5	0.19	0.12		
Aimi	1	1	1	1/7	5	5	0.19	0.12		
Denise	1	1	1	1/7	5	5	0.19	0.12		
Ignacio	7	7	7	1	9	9	0.94	0.58		
Nash Bridges	1/5	1/5	1/5	1/9	1	1	0.05	0.03		
RE State	1/5	1/5	1/5	1/9	1	1	0.05	0.03		

Barge	Unit Waterplane Inertia
202	13122
Aimi	7468
Denise	7468
Ignacio	9216
Nash Bridges	10417
RE State	10417

Fransverse Stability											
					Nash		Eigen	Priority			
	202	Aimi	Denise	Ignacio	Bridges	RE State	Vector	Vector			
202	1.00	1.76	1.76	1.42	1.26	1.26	0.54	0.23			
Aimi	0.57	1.00	1.00	0.81	0.72	0.72	0.31	0.13			
Denise	0.57	1.00	1.00	0.81	0.72	0.72	0.31	0.13			
Ignacio	0.70	1.23	1.23	1.00	0.88	0.88	0.38	0.16			
Nash Bridges	0.79	1.39	1.39	1.13	1.00	1.00	0.43	0.18			
RE State	0.79	1.39	1.39	1.13	1.00	1.00	0.43	0.18			

#### Caclulation of Results

	Cond.	Long.	Deck	Conv.	Stability
202	0.13	0.22	0.21	0.12	0.23
Aimi	0.24	0.20	0.21	0.12	0.13
Denise	0.46	0.21	0.21	0.12	0.13
Ignacio	0.13	0.14	0.13	0.58	0.16
Nash Bridges	0.03	0.11	0.11	0.03	0.18
RE State	0.03	0.13	0.13	0.03	0.18

Selection Vector	Normalized Selection Vector
0.17	17%
0.17	17%
0.23	23%
0.25	25%
0.09	9%
0.09 1.00	9%

Barge Ranking							
202	17%						
Aimi	17%						
Denise	23%						
Ignacio	25%						
Nash Bridges	9%						
RE State	9%						

#### **Connection Slough Gate**

# Barge Selection using Analytical Hierarchy Process (AHP)

9041.01 Job# 5/26/2009 RTM Date Created By

#### Procedure

- 1 Choose Selection Criteria Weights

2 Make a pairwise comparison between barges for each cell in each criteria matrix
The barge in grey is the one compared to the barge in blue
If there is a numerical value associated with the criterion (i.e. Section modulus), use it to calculated comparison

If the comparrison is subjective, use the following ranking

Comparison	Value
No Preference between A and B	1
A is weakly Prefered over B	3
A is moderately Prefered over B	5
A is strongly Prefered over B	7
A is absolutely prefered over B	9

- i.e. In the 3rd row, 1st colum of the Condition criteria matrix, Denise is Moderately Prefered over 202
- 3 Caclulate the Priority Vectors. This is the normalized eigen vector associated with the largest eigen value for each critieria matrix

4 Calculate Normalized Selection Vector
This is done by caclulating the weighted sum of the criteria of each barge to make the selection vector and then normalizing it

5 The normalized selection vector is the overall preference for each barge.

Selection Criteria	Weight
Condition	0.25
Long. Strength	0.1
Deck Strength	0.15
Ease of Conversion	0.25
Stability	0.25

#### Condition

Condition								
	202	Aimi	Denise	Ignacio	Nash Bridges	RE State	Weights	Priority Vector
202	1	1/3	1/5	1	7	7	0.23	0.13
Aimi	3	1	1/3	3	7	7	0.43	0.24
Denise	5	3	1	5	9	9	0.83	0.46
Ignacio	1	1/3	1/5	1	7	7	0.23	0.13
Nash Bridges	1/7	1/7	1/9	1/7	1	1	0.05	0.03
RE State	1/7	1/7	1/9	1/7	1	1	0.05	0.03

Longitudinal	Strength

Longitudinai Streng	9							
	202	Aimi	Denise	Ignacio	Nash Bridges	RE State	Weights	Priority Vector
202	1.00	1.11	1.05	1.54	2.07	1.68	0.52	0.22
Aimi	0.90	1.00	0.95	1.39	1.86	1.51	0.47	0.20
Denise	0.95	1.05	1.00	1.47	1.96	1.60	0.49	0.21
Ignacio	0.65	0.72	0.68	1.00	1.34	1.09	0.34	0.14
Nash Bridges	0.48	0.54	0.51	0.75	1.00	0.81	0.25	0.11
RE State	0.60	0.66	0.63	0.92	1.23	1.00	0.31	0.13

_	Deck	Str	en	gt

	202	Aimi	Denise	Ignacio	Nash Bridges	RE State	Weights	Priority Vector
202	1.00	1.04	0.99	1.63	1.96	1.60	0.5	0.21
Aimi	0.97	1.00	0.96	1.57	1.89	1.55	0.48	0.21
Denise	1.01	1.05	1.00	1.65	1.98	1.62	0.5	0.21
Ignacio	0.61	0.64	0.61	1.00	1.20	0.98	0.3	0.13
Nash Bridges	0.51	0.53	0.51	0.83	1.00	0.82	0.25	0.11
RE State	0.63	0.65	0.62	1.02	1.22	1.00	0.31	0.13

Barge	SM
202	59.6
Aimi	53.8
Denise	56.7
Ignacio	38.7
Nash Bridges	28.86
RE State	35.52

Barge	Head
202	8.8
Aimi	8.5
Denise	8.9
Ignacio	5.4
Nash Bridges	4.5
RE State	5.5

#### Ease of Conversion

Lase of Conversion								
	202	Aimi	Denise	Ignacio	Nash Bridges	RE State	Weights	Priority Vector
202	1	1/3	1/3	1/3	1	1	0.18	0.08
Aimi	3	1	1	1	3	3	0.55	0.25
Denise	3	1	1	1	3	3	0.55	0.25
Ignacio	3	1	1	1	3	3	0.55	0.25
Nash Bridges	1	1/3	1/3	1/3	1	1	0.18	0.08
RE State	1	1/3	1/3	1/3	1	1	0.18	0.08

	Unit Waterplane
Barge	Inertia
202	13122
Aimi	7468
Denise	7468
Ignacio	9216
Nash Bridges	10417
RE State	10417

Tramsverse Stability								
					Nash		Eigen	Priority
	202	Aimi	Denise	Ignacio	Bridges	RE State	Vector	Vector
202	1.00	1.76	1.76	1.42	1.26	1.26	0.54	0.23
Aimi	0.57	1.00	1.00	0.81	0.72	0.72	0.31	0.13
Denise	0.57	1.00	1.00	0.81	0.72	0.72	0.31	0.13
Ignacio	0.70	1.23	1.23	1.00	0.88	0.88	0.38	0.16
Nash Bridges	0.79	1.39	1.39	1.13	1.00	1.00	0.43	0.18
RE State	0.79	1.39	1.39	1.13	1.00	1.00	0.43	0.18

## **Caclulation of Results**

r
16%
20%
26%
17%
10%
11%
)

Barge Ranking					
202	16%				
Aimi	20%				
Denise	26%				
Ignacio	17%				
Nash Bridges	10%				
RE State	11%				