The San Francisco Public Utilities Commission (SFPUC) delivers water from the Hetch Hetchy Reservoir in Yosemite National Park to 2.6 million people in the Bay Area. Many portions of the Hetch Hetchy System are aging and in need of upgrades. As part of its Water System Improvement Program, the SFPUC will be decommissioning its older pipelines where they cross the San Francisco Bay and replacing them with a new Bay Tunnel.



Protecting the Environment

mitigation measures, regulatory permits

Wetlands adjacent to the Receiving Shaft

site in Newark are being protected during

construction activities

and other best practices.

The project areas are home to a wide variety of plants and animals.

The SFPUC has studied the environmental impacts on sensitive species within the three sites and is implementing special mitigation measures. These include monitoring programs during construction to protect the plants and animals that call these areas home. All personnel on site receive special training to identify critical species such as burrowing owls, red legged frogs, and tricolor black bird, to name a few.

Environmental inspectors and biological monitors are also on site regularly to ensure compliance with the project's environmental

If you have questions about the project, please call our 24-hour answer line: 800-571-6610 or e-mail us at baydivision@sfwater.org. For more information please visit our website at www.sfwater.org/baytunnel.



San Francisco Water, Power and Sewer Communication and Public Outreach 525 Golden Gate, 6th Floor San Francisco, CA 94103

Services of the San Francisco

HETCH HETCHY WATER SYSTEM IMPROVEMENT PROGRAM

Work on the Bay Tunnel is Moving Forward

Work on the Bay Tunnel is proceeding at a fast pace. With more than four and a half miles of tunnel excavation now complete, the project is preparing for the "hole through" at the retrieval shaft in the next few weeks.

Newark.

Due to the sensitive-surrounding environment and wetlands, the Bay Tunnel Project utilized different technology to build the receiving shaft than what was used for the TBM launch shaft on the Peninsula. For example, crews froze the ground that was to be excavated at the shaft. In addition the contractor installed 50 freezing pipes, each 128-feet-long that formed a 28-footdiameter circle to shape the tunnel shaft, so that the contractor could excavate solid material. At the center of the tunnel shaft, 10- 160-feet-long pipes were installed to freeze what would become the bottom of the receiving shaft. All this work was done to prevent groundwater from entering or exiting the area during construction of the receiving shaft.

The freezing pipes on the perimeter of the shaft also prevented the frozen ground from



ground to form the retrieval shaft.



together. This will be lowered to the bottom of the shaft and installed on the west wall.

Launch Shaft:

diameter

Receiving Shaft:

The Tunnel Boring Machine (TBM): 14Ft-11-5/10in (4.56m) Trailing Gear:





of a five-mile-long tunnel under the San Francisco Bay, passing through environmentallysensitive marshlands and mudflats, There are vertical shafts at each end of the tunnel.

Construction Details:

Contractor:	Michels/Jay Dee/ Coluccio Joint Venture
Contract Value:	\$215.2M
Percent Complete:	69% as of November 201
Construction Start:	April 2010
Final Completion:	May 2015
The Tunnel:	
Length: Diameter:	5 Miles 15-ft excavated

diameter

Tunnel Linina 10-in thick pre cast Concrete segments;108-in ameter steel



pipe

The Shafts:

San Mateo

County 124-ft finished depth; 58ft inside

Newark CA 86-ft finished

depth: 28ft inside diameter

600-Ft





Recently, crews completed the excavation of the 86-foot-deep receiving shaft for the tunnel in

defrosting while excavation took place. For every five feet of excavation, crews installed a double steel ring with wood siding to support and form the walls when concrete is poured. It took around four days to install each section.

Crews are currently installing the entrance seal for the TBM to breakthrough at this location; it consists of a 10ft steel pipe with a rubber blowup seal to prevent the ground material to enter the shaft when the TBM brakes through.

Close-up of the installation of freez- The overall Bay Tunnel Project is nearly two-thirds coming pipes 128 feet down into the plete and estimated final completion in Spring 2015.

Components of the TBM entrance seal put



View into the retrieval shaft: Crews installing the structure for the entrance seal for the TMB to breakthrough.